

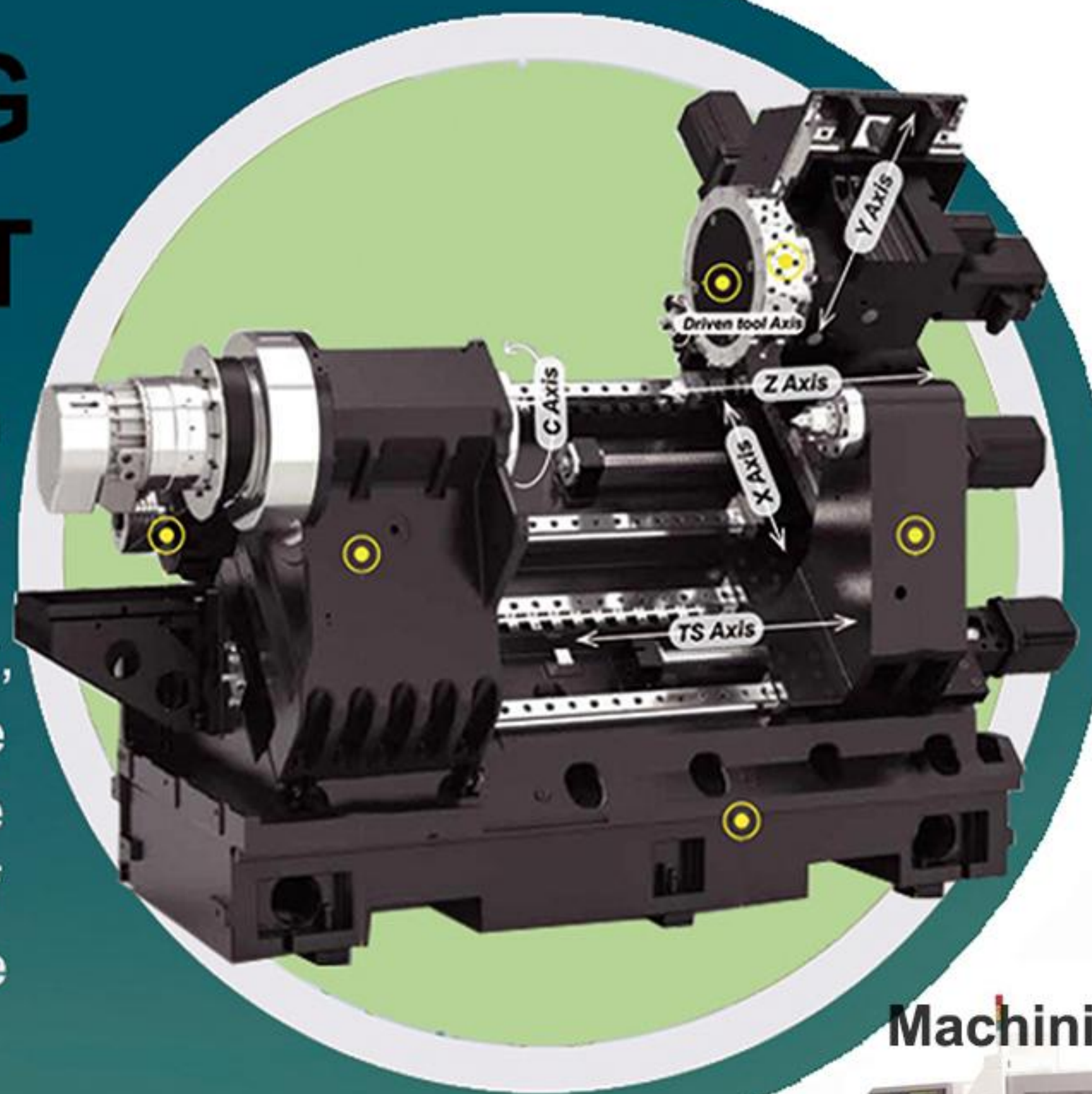


- Advanced processing equipment.
- Precision sheet metal welding parts serve well-known enterprises at home and abroad.
- Precision castings are supplied to DMG externally.
- More than 20,000 sets of machine tools manufacturing experience.

- CNC Machine Tool Assembly and Manufacturing Base
- Sheet Metal Welding Parts Production Base
- Large CNC Machine Tools Production Base
- Casting Production Base

ADVANCED PROCESSING →→ EQUIPMENT

Japan OKUMA Five-face Machining Center, Japan Mitsubishi 5-face Machining Center, Taiwan Xianghui Guide-rail Grinder, Bystronic Laser Cutting Machine, Trumpf CNC Bending Machine, KUKA Welding Robot, OTC Welding Robot, Automatic Powder Injection Line and other high-end equipment were introduced as the processing machine tools to ensure the accuracy of machine tool body reaches the advanced level of the industry.



MAIN PRODUCT

- ◆ Processing Copper or Aluminum
- ◆ Processing Stainless Steel
- ◆ Processing Titanium



Machining titanium SM205



Machined stainless steel

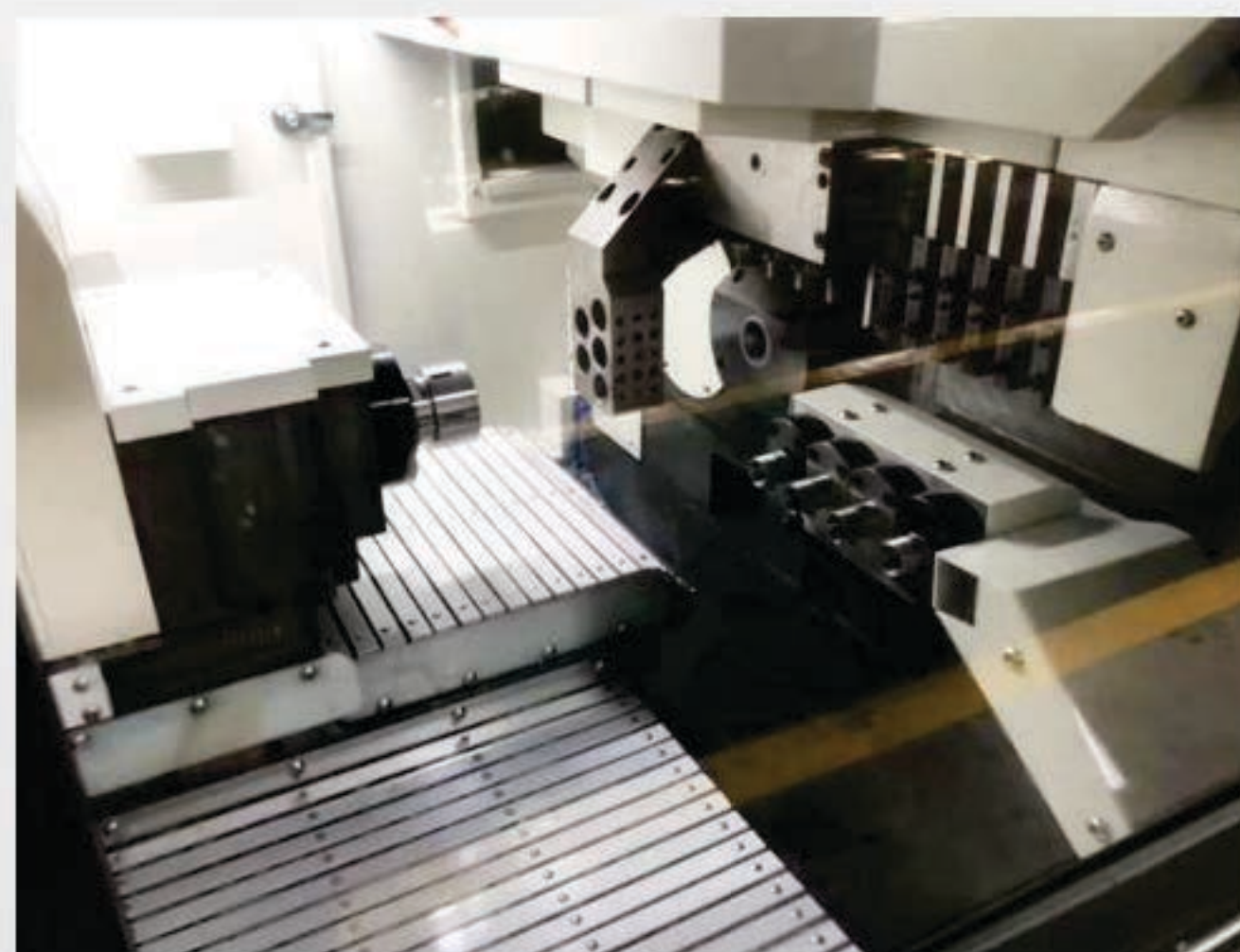


Machined non-ferrous metal: copper or aluminum



RC205

CNC LONGITUDINAL CUTTING LATHE MACHINE



- SM205 CNC longitudinal cutting lathe dual -power head design can complete the high -precision processing of milling diamond -diamonds at the end of the workpiece, greatly reducing the processing process of complex workpieces and improving processing efficiency.



PROCESSING TITANIUM

MACHINE TOOL

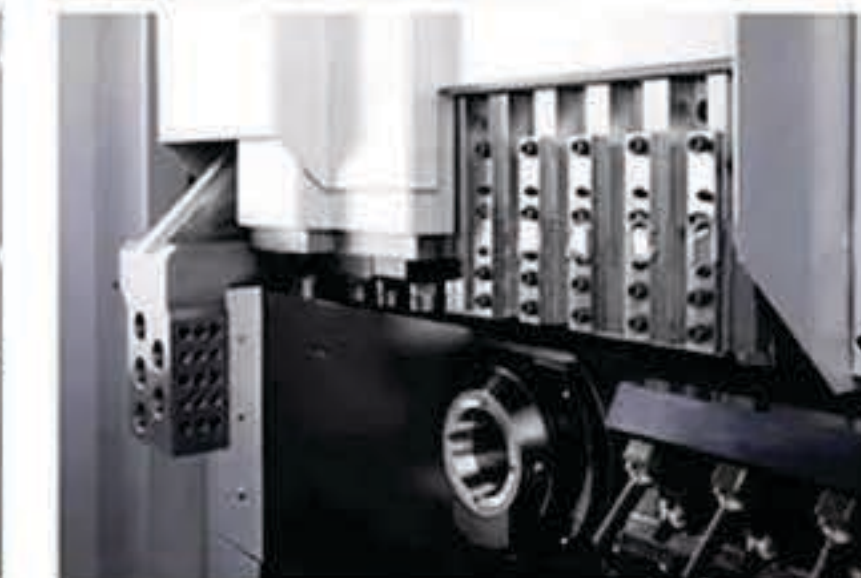
Arrangement of tooling



Fanuc system



Front end tool



Back-end fixed tool



Toggle system



Off-center tool



RC205

	Description	Unit	Specifications
Processing capacity	Max machining diameter	mm	Φ 20
	Stroke	mm	250
	Max. Turning Diameter	mm	Φ 20
	Main Spindle RPM	rpm	10000
	Sub Spindle RPM	rpm	8000
	Cross Driven Tools	rpm	5000
	Main/Sub Spindle CS axis indexing minimum unit	°	1/1000 (0.001)
	Rapid Traverse Rate	X1 axis Y/Z1/X2/Z2 axis	m/min m/min
Number of tools	O.D Tools	ea	6
	Front Work Tools	ea	5
	Cross Driven Tools	ea	4
	Back Work Tools	ea	4 (fixed)
	O.D Tools specification	mm	□12×12
	Front Work Tools diameter	mm	(Standard) Φ 25
	Power Tool Chuck Specifications	mm	ER16
Motors	Spindle motor	kw	2.2/3.7
	Sub Spindle motor	kw	1.5/2.2
	Servo axis motor	kw	0.5
	Cross Driven Tools motor	kw	0.75
	Lubrication pump motor	w	100
	Coolant motor	kw	0.4 (pressure 0.5bar)
Other	Coolant tank capacity	L	180
	Lubrication tank capacity	L	1.8
	Height from floor to spindle center	mm	1000
	Floor space	Length/Weight/Height	mm
	Mass of machine	kg	2610 / 1530 / 1674
	CNC control unit	set	3600 FANUC oi TF PLUS

RC325

CNC LONGITUDINAL CUTTING LATHE MACHINE



- 8000rpm maximum spindle rotation speed: ultra-high spindle and back spindle rotation speed, which can provide the best processing conditions when slender materials and small diameter tools are used.
- 280mm single clamping processing length: super long single clamping processing length, the workpiece that needs to be changed to be processed before can be completed in one clamping, which shortens the processing time.
- The diameter of the spindle through hole is Ø32mm.
- Both the spindle and the back spindle adopt high-precision built-in electric spindles.
- The dual-channel design significantly improves production efficiency. Equipped with a special tool holder for the back, can shorten processing time through independent processing front/back.



PROCESSING TITANIUM

MACHINE TOOL

Arrangement of tooling



Fanuc system



Front end tool



Back-end fixed tool



Toggle system



Off-center tool



RC325

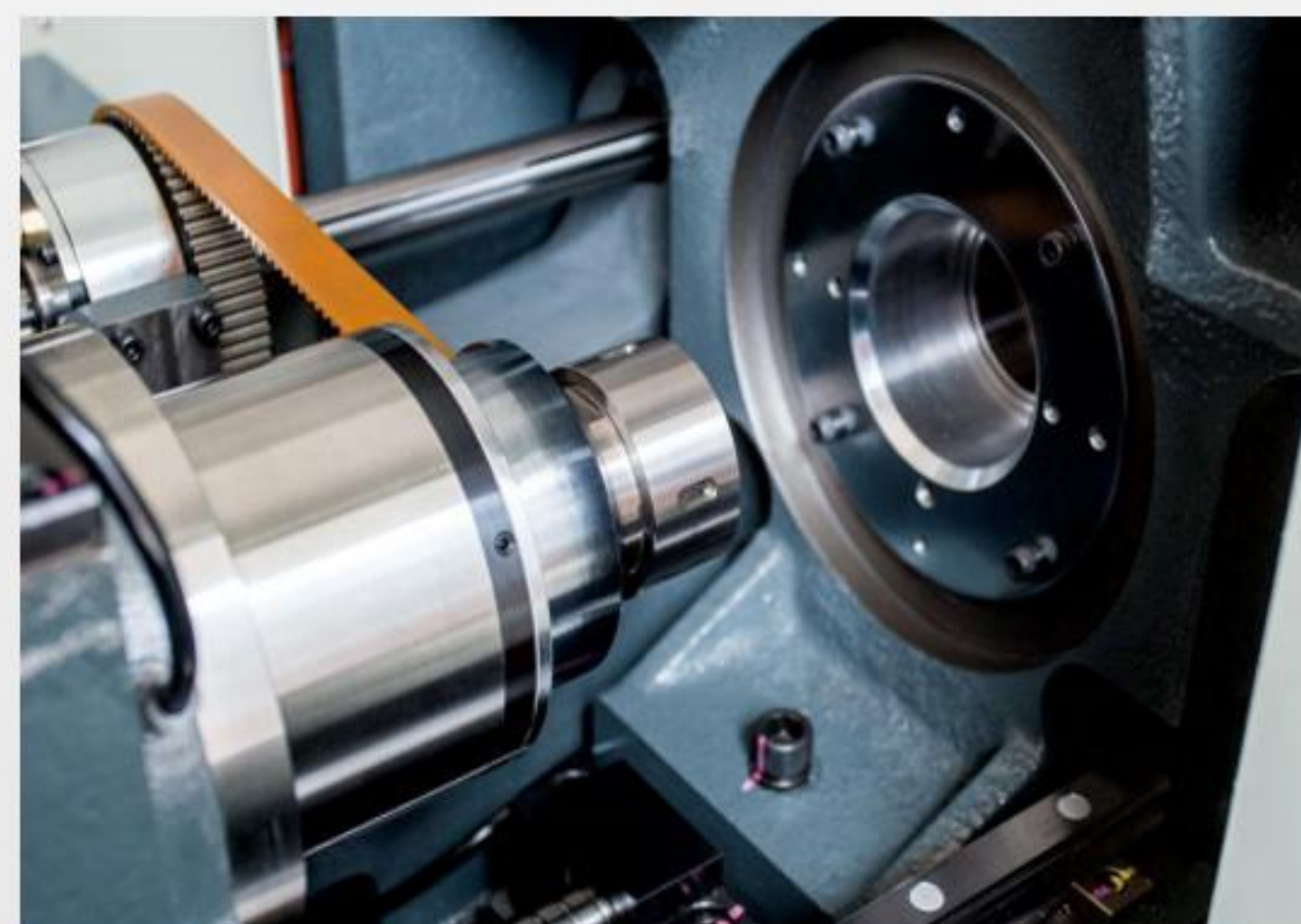
Description		Unit	Specifications
Processing capacity	Max machining diameter	mm	Ø 32
	Stroke	mm	280
	Main Spindle RPM	rpm	8000
	Sub Spindle RPM	rpm	8000
	Cross Driven Tools	rpm	5000
	Main/Sub Spindle CS axis indexing minimum unit	°	1/1000 (0.001)
	Rapid Traverse	m/min	24
Number of tools	O.D Tools	ea	6
	Front Work Tools	ea	5
	Cross Driven Tools	ea	4
	O.D Tools specification	mm	□16x16
	Front Work Tools diameter	mm	Ø 20
	Power Tool Chuck Specifications	mm	ER16
Motors	Spindle motor	kw	5.5/7.5
	Sub Spindle motor	kw	1.5/2.2
	Cross Driven Tools motor	kw	0.55/1.1
	Lubrication pump motor	w	100
	Coolant motor	kw	0.9
Other	Coolant tank capacity	L	200
	Lubrication tank capacity	L	2
	Height from floor to spindle center	mm	1000
	Floor space	mm	2581/1563/1791
	Mass of machine	kg	3800
CNC control unit		High-spec	FANUC oi TF Dual channel

RC926/RC820

SWISS TYPE PRECISION CNC LATHES

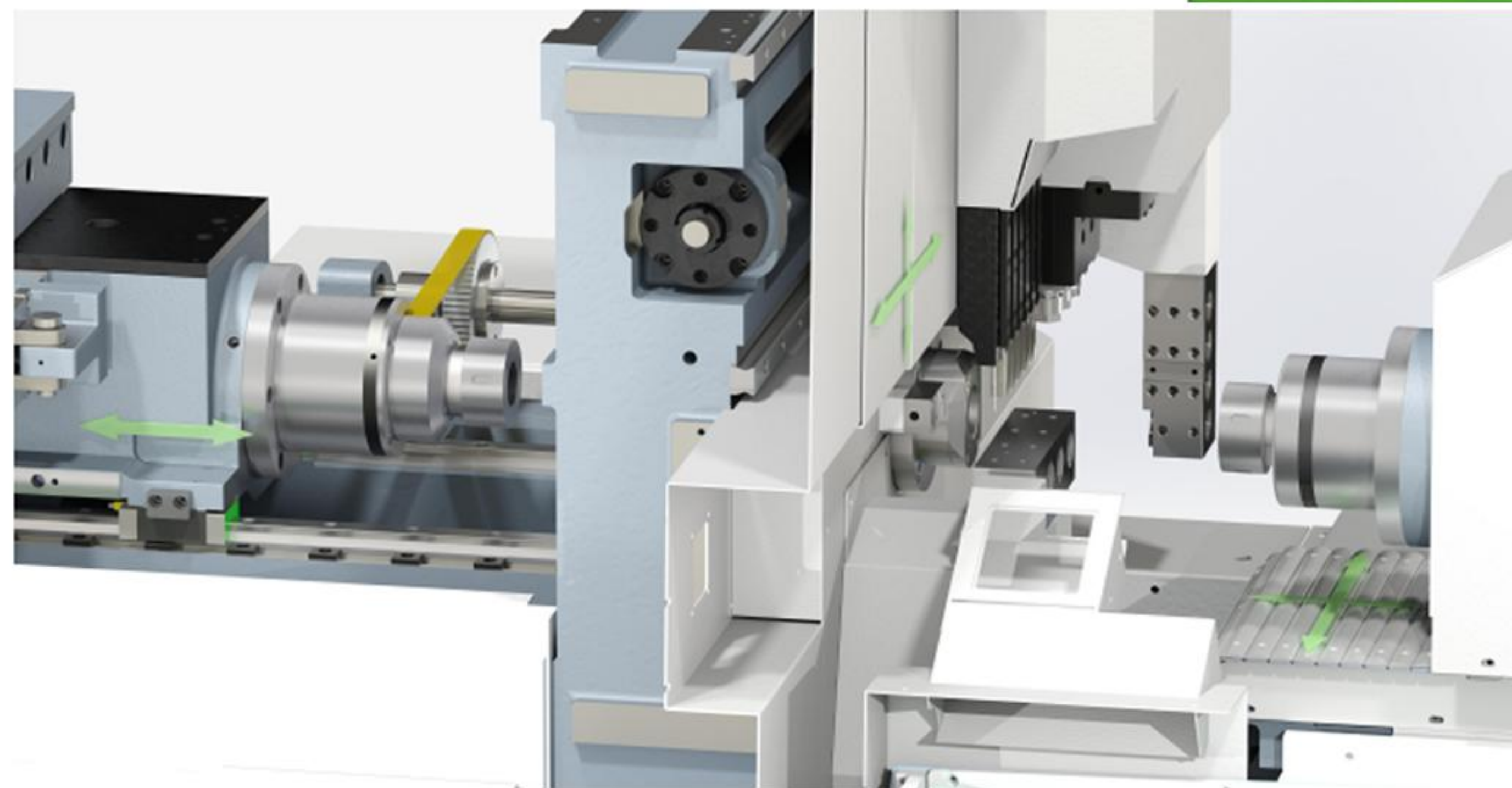
The main structural features

- 10,000rpm maximum spindle rotation speed: ultra-high spindle and back spindle rotation speed, which can provide the best processing conditions when slender materials and small diameter tools are used.
- 250mm single clamping processing length: super long single clamping processing length, the workpiece that needs to be changed to be processed before can be completed in one clamping, which shortens the processing time.
- Ø26mm Optional maximum clamping device: the diameter of the spindle through hole is Ø26mm, and it can be equipped with a Ø26 clamping device for processing large materials.
- Both the spindle and the back spindle adopt high-precision built-in electric spindles. The dual-channel design significantly improves production efficiency. Equipped with a special tool holder for the back, it can shorten the processing time through the independent processing of the front/back.



MACHINED STAINLESS STEEL

MACHINE TOOL



RC926/RC820

Project	Model	RC926	RC820
Processing parameters	Max processing diameter	Ø26mm	Ø20mm
	Max processing length	190mm	190mm
	Max axial drilling diameter	Ø10mm	Ø10mm
	Max axial tapping size	M8	M8
	Max spindle speed	10000rpm	10000rpm
	Max radial drilling diameter	Ø7mm	Ø7mm
	Max radial tapping size	M6	M6
	Max speed of radial power head	ER11:10000/ER16:8000	ER11:10000/ER16:8000
	Rated speed of radial power head	ER11:8000/ER16:6000	ER11:8000/ER16:6000
	Max extraction length of workpiece	100mm	100mm
Tool sizes	Number of tools installed	6	6
	Tool (turning tool)	12X12	12X12
	Sleeve	Ø25.0 X 4T	Ø25.0 X 4T
Chuck guide bush	Spindle collet	TSUGAMI B0265CCR	TSUGAMI B0265CCR
	Power head chuck	ER11、ER16	ER11、ER16
	Bushing	TSUGAMI BS-20#-B	TSUGAMI BS-20#-B
Feed speed	Z1/Z2/X2/Y axis feed rate	30m/min	30m/min
	X1	20m/min	20m/min
Motor	Spindle drive power	2.5/3.7KW	2.5/3.7KW
	Power head drive power	1KW	1KW
	For cutting oil	0.4KW	0.4KW
	For spindle cooling	0.075KW	0.075KW
	For lubricating oil	0.01KW	0.01KW
Others	Spindle center height	1060mm	1060mm
	Air pressure flow	0.7mpa 0.5m³/min	0.7mpa 0.5m³/min
	Main circuit breaker capacity	40A	40A
	Input power	9.3KW	9.3KW
	Weight	2600	2600
	Dimensions	2250X1200X1850mm	2250X1200X1850mm

RC932

SWISS TYPE PRECISION CNC LATHES

The main structural features

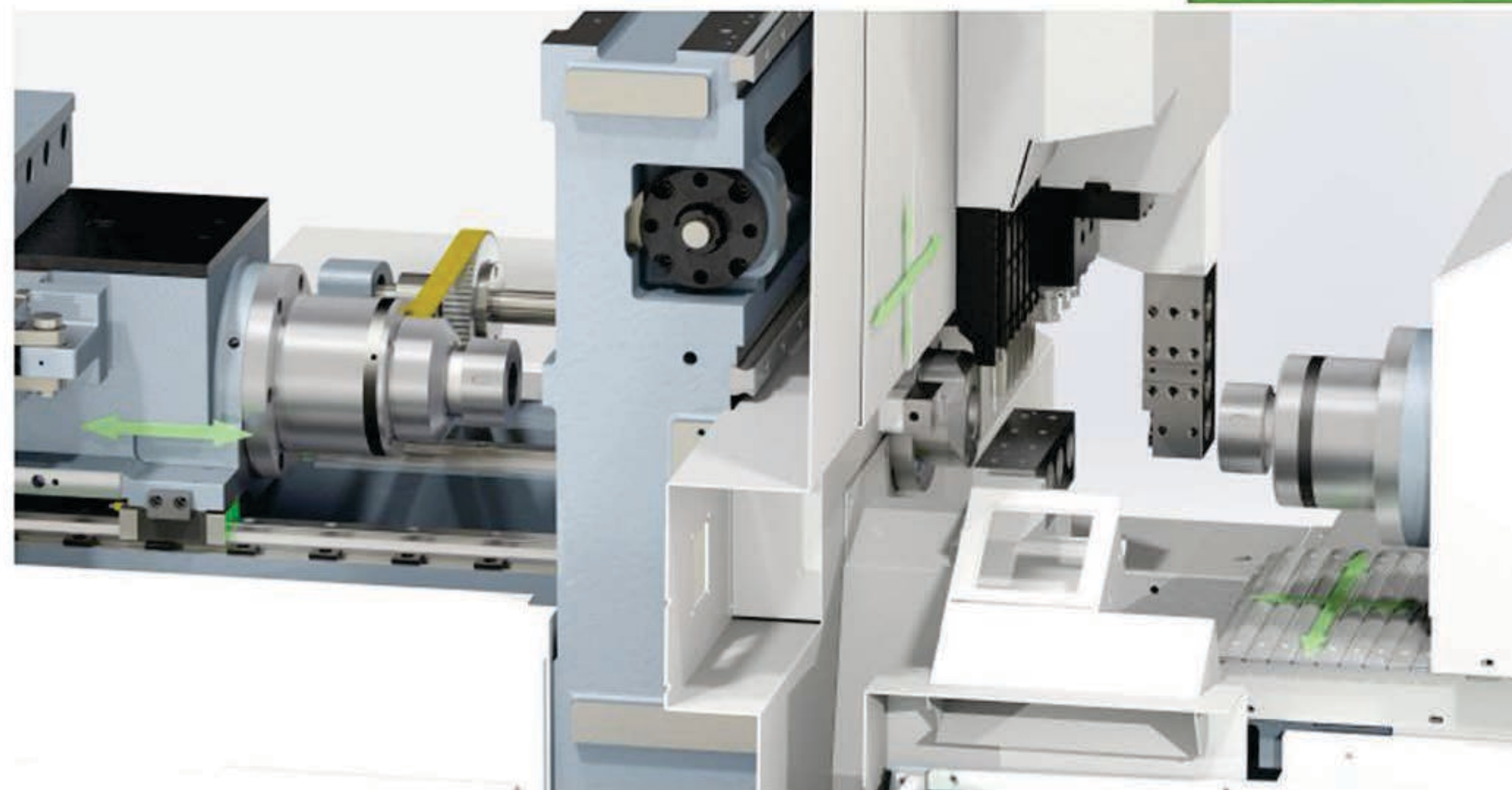


- It has the function of switching between guide bush type and non-guide bush type.
- The performance of the maximum spindle rotation speed and the single clamping length has reached a higher level.
- Daily operations such as chip cleaning and process switching are also fully considered in the design.



MACHINED STAINLESS STEEL

MACHINE TOOL

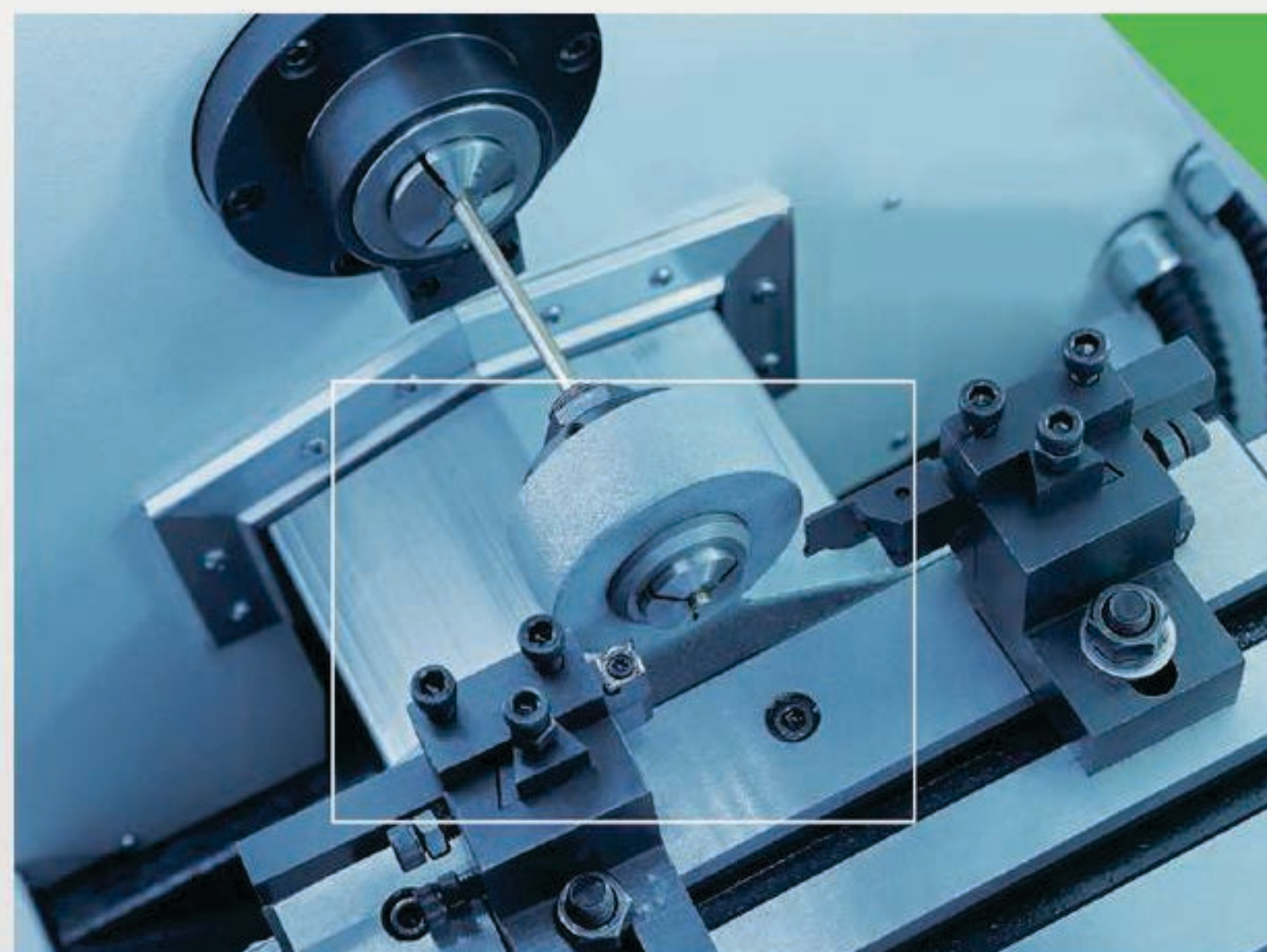


RC932

Project	Model	RC932
Processing parameters	Max processing diameter of main spindle	Φ32mm
	Max processing diameter of back spindle	Φ26mm
	Max processing length	190mm
	Max axial drilling diameter	Φ10mm
	Max axial tapping size	M8
	Max spindle speed	10000rpm
	Max radial drilling diameter	Φ7mm
	Max radial tapping size	M6
	Max speed of radial power head	ER11:10000/ER16:8000
	Max extraction length of workpiece	100mm
Tool sizes	Number of tools installed	6
	Tool (turning tool)	12X12
	Sleeve	Φ25.0 X 4T
	Power head chuck	ER11、ER16
Feed speed	Z1/Z2/X2/Y axis feed rate	30m/min
	X1	20m/min
Motor	Spindle drive power	2.5/3.7KW
	Power head drive power	1KW
	For cutting oil	0.4KW
	For lubricating oil	0.01KW
Others	Spindle center height	1060mm
	Air pressure flow	0.7mpa 0.5m³/min
	Main circuit breaker capacity	40A
	Input power	12.3KW
	Weight	2800
	Dimensions	2250X1200X2000mm

CK0620A2

SMALL PRECISION
KNIFE ROW CNC LATHE



CNC LATHE FEATURES:

- Can process a variety of ultra-slender parts/automatic feeding/high precision, high finish turning a variety of parts.
- With thread processing function/one clamping can process multiple parts/simple programming and menu operation interface.
- High performance price ratio and improvement.



PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL

CK0620A2 STEADY REST



CK0620A2 PROCESSING SAMPLES



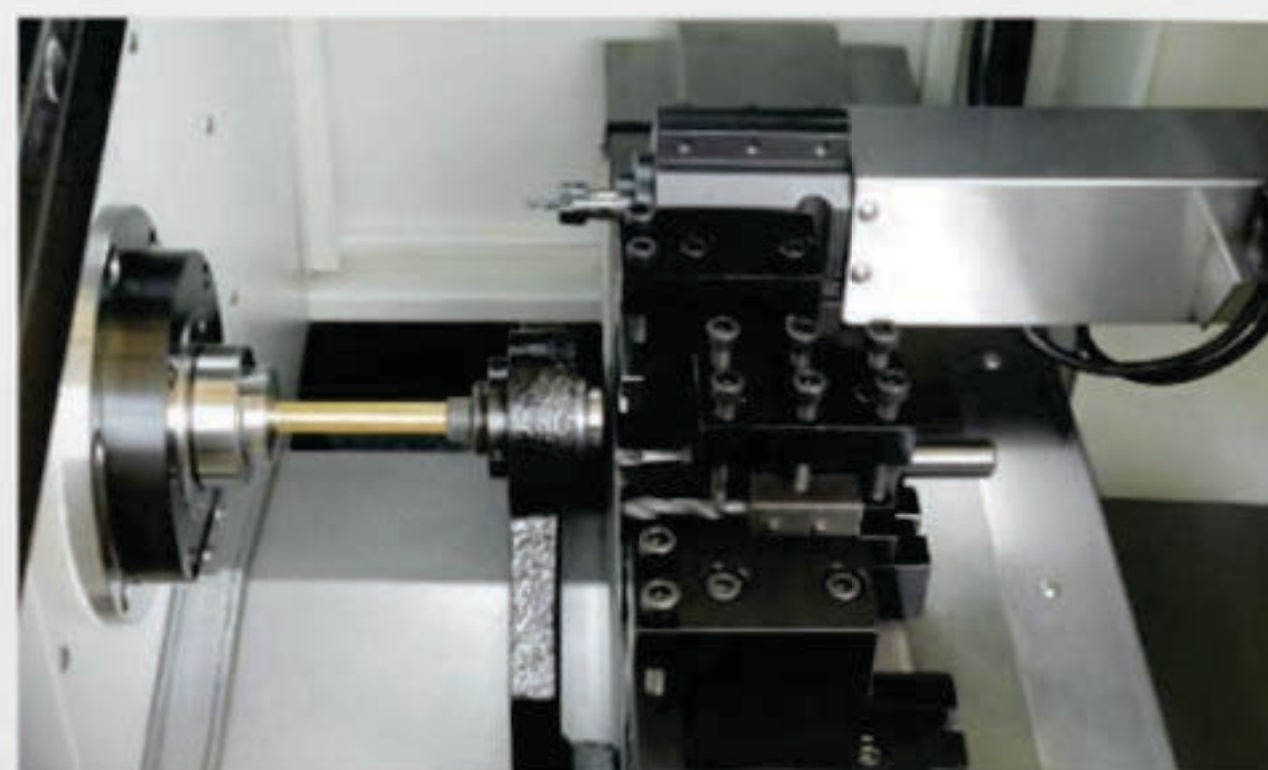
CK0620A2

- The installation of the center frame can be processed like the machine long and thin shaft, the size of the center frame collet can be fine - tuned. Economical, operated miniaturized CNC lathe.
- Suitable for processing instruments, instruments, electronic connectors, optics, auto accessories, hardware and other precision parts of the mass processing and single processing. It can meet various turning requirements of different users.

Specification	CK0620A2
Max. bar through hole	Φ20mm
spindel through diameter	Φ26mm
Max. revolving dia.	Φ300mm
Spindle center height from the ground	980mm
Spindle speed range	0-4000r/min
spindle motor power	2kw
X / Z stroke	150mm (Diameter value) / 250mm
X / Z axis servo motor power	0.75 / 0.75kw
Guideway	Linear guideway
Minimum setting unit	0.001mm
Cutting speed	1--4000mm/min
X / Z rapid travel speed	18000 / 20000 mm/min
gang type	6
Tool shank size	12*12
Capacity of coolant container	150L
Motor power	4.75kw
Capacity	1.5L
Input air pressure	0.4--0.6Mpa
L*W*H	1495x1010x1860
Weight	800kg

CK0625A

CNC LATHE WITH FLAT BED



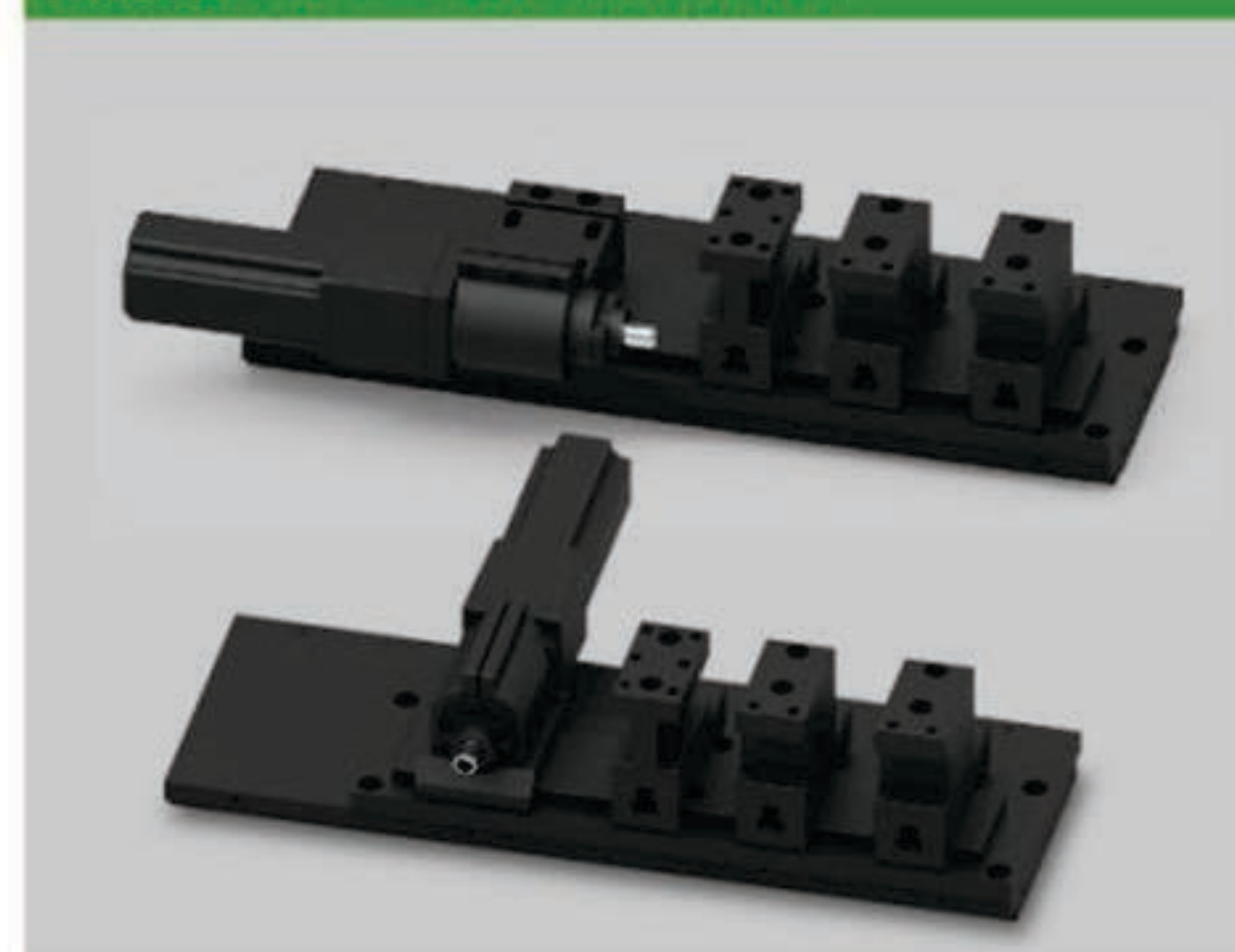
- CK0625A Flat bed cnc lathe is a small precision cnc lathe with high precision, high rigidity, high efficiency and low price. Various processing functions, good precision stability, according to parts processing needs, optional side power head or end power head, to meet the processing requirements of different users. Equipped with automatic feeding machine can realize automatic production.



PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL

CK0625A OPTIONAL CONFIGURATION



CK0625A PROCESSING SAMPLES



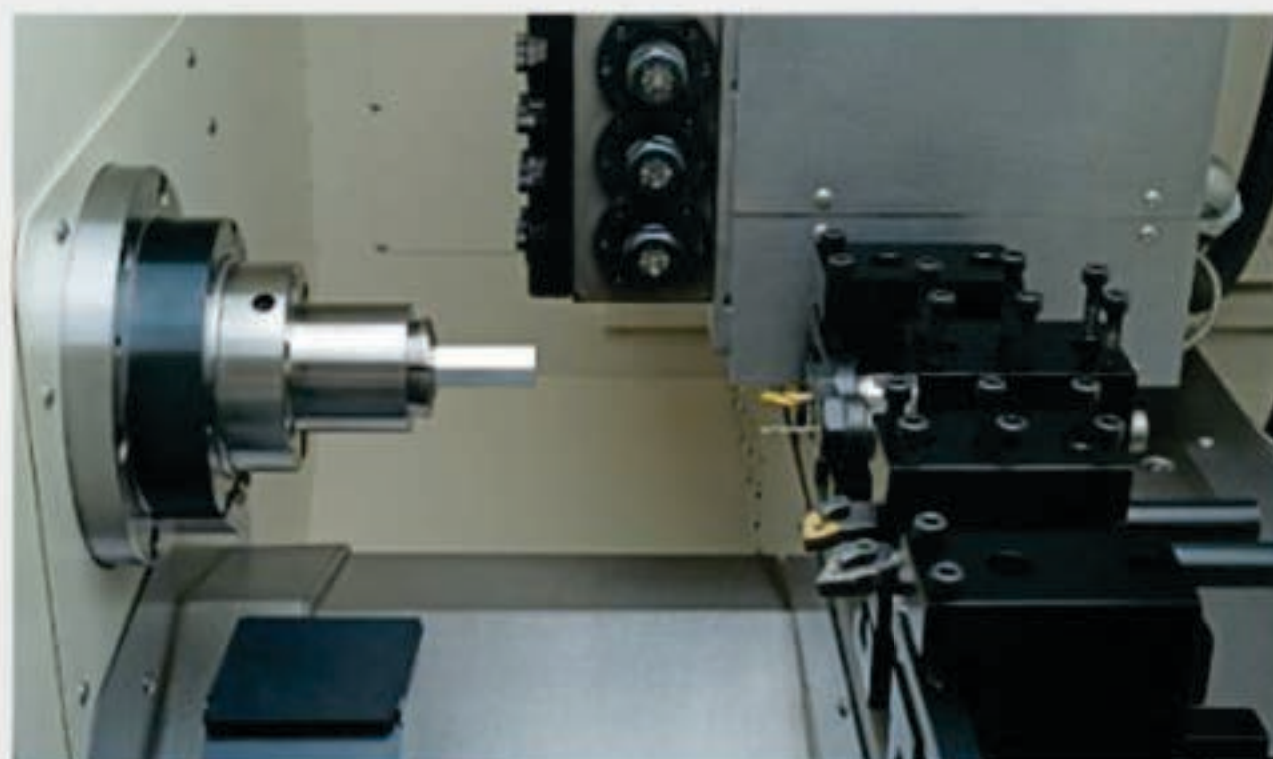
- The central type and pre-drawn lead rod installation method improves the rigidity and machining accuracy of the machine tool.
- Tool rack structure, tool change quickly save time, high positioning accuracy, high production efficiency.
- Absolute value servo motor, no error due to power failure.
- Sleeve spindle unit structure ensures high speed of machine tool and precision of product processing.

CK0625A

Specification	CK0625A
Max. bar through hole	Φ25mm
spindel through diameter	Φ26mm
Max. revolving dia.	Φ300mm
Spindle center height from the ground	930mm
Spindle speed range	0-5000r/min
spindle motor power	2.2kw
X / Z stroke	400mm / 180mm (Diameter
X / Z axis servo motor power	0.75kw / 0.75kw
Guideway : Linear guideway	Minimum setting unit : 0.001mm
Minimum moving unit X / Z	0.0005mm / 0.001mm
maximum program size : ±9999.999	Cutting speed : 1--4000mm/min
X / Z rapid travel speed	18000mm/min / 20000mm/min
Gang type : 6	Tool shank size : 16*16
Capacity of coolant container : 120L	Cutting motor power : 0.09kw
Motor power : 25w	Capacity : 1L
Input air pressure	0.4--0.6Mpa
L*W*H : 1405*1050*1650	Weight : 900kg

CK32A3

FLAT BED CNC TOOL ROW LATHE

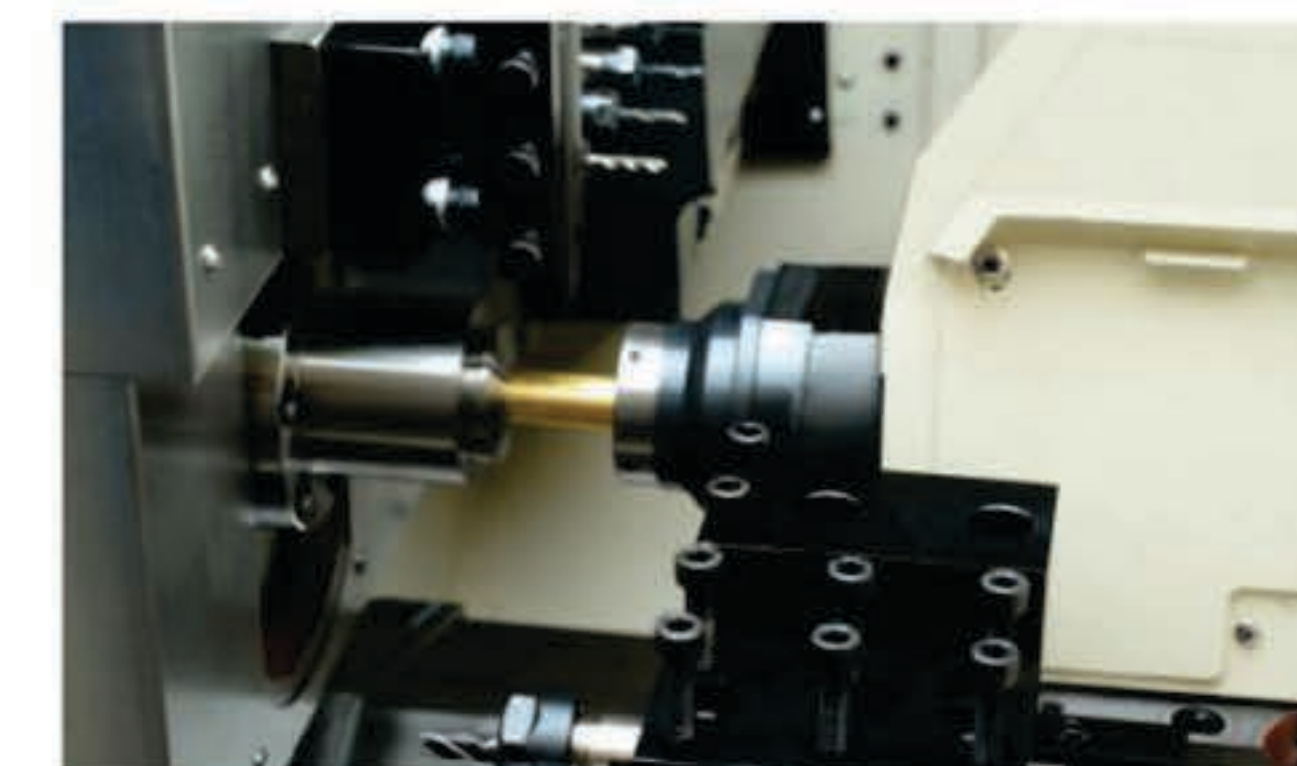
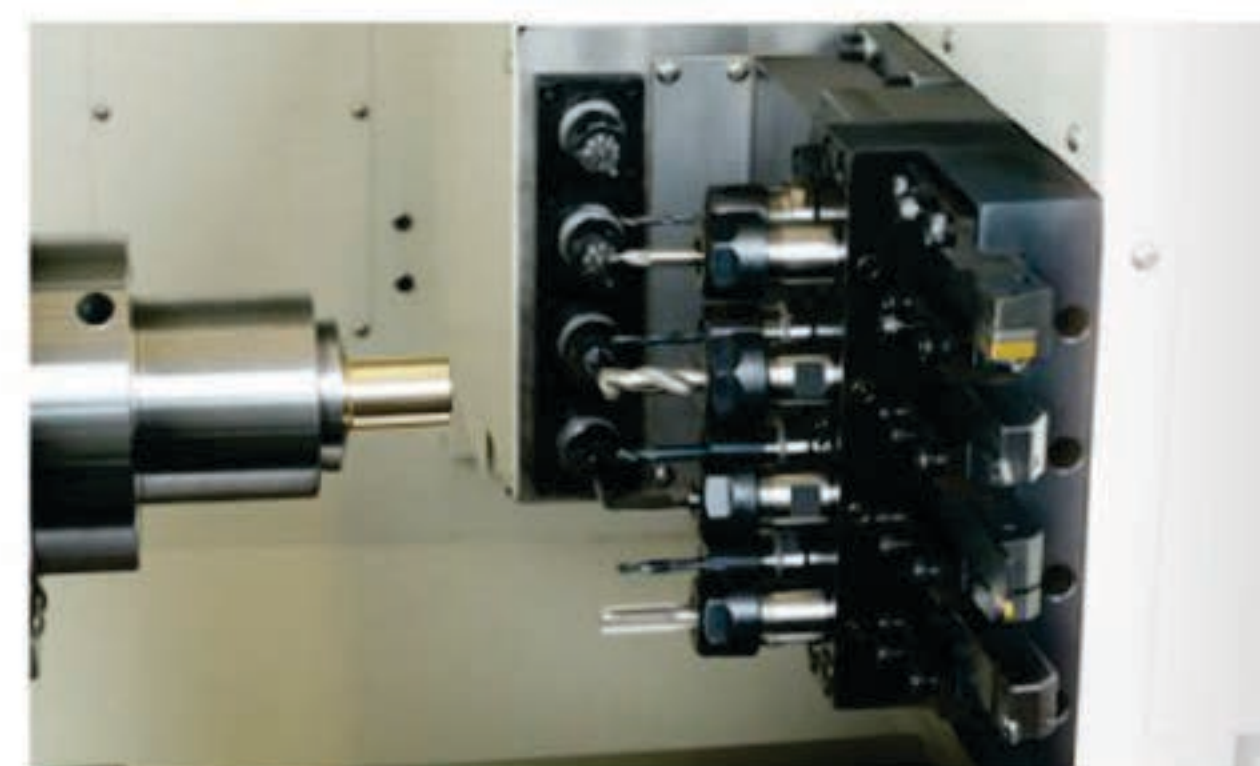


- Multi-function turn-milling compound CNC machine tool, based on which can be different parts according to the production needs. Choose to be configured as turning milling compound lathe and double spindle CNC tool row lathe, its structure form is to add a Y axis and side milling power tool head or end power head on the drag plate, can meet the requirements of turning, milling complex processing.



PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL



- Unit spindle structure, more stable rotation.
- Standard A2-4 spindle nose, can be used for spring chuck or hydraulic chuck.
- Dovetail plus T-groove pressing knife seat can move around, more flexible nife row.
- Absolute value servo motor, no error due to power failure.

CK32A3

Specification: CK32A3

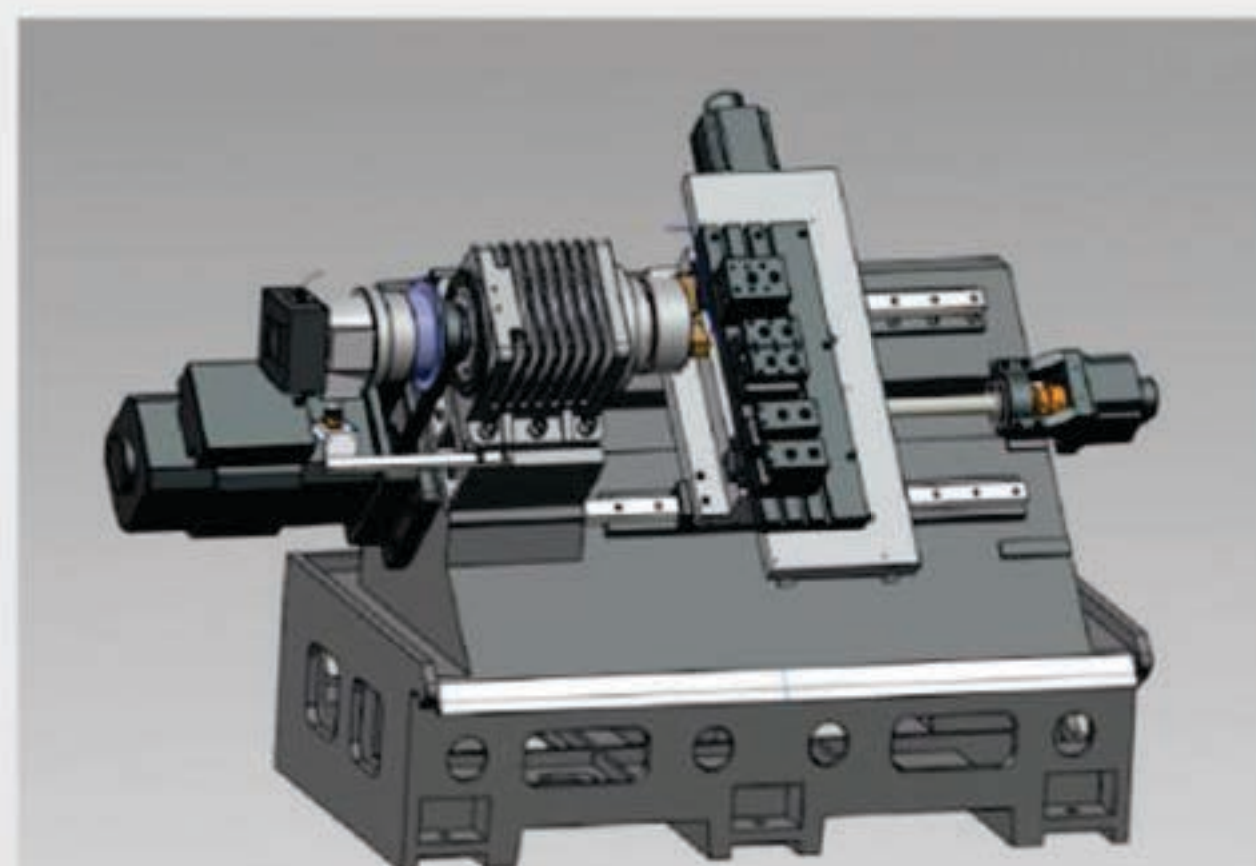
Power supply rated voltage: 3-phase AC 380V
Power supply rated frequency: 50HZ
Total input power: 7.5kW
Spindle hole diameter: $\Phi 33\text{mm}$
Small setting unit: 0.001mm
X/Z axis pulse equivalent: 0.0005/0.001mm
Large programming size: ± 9999.999
Cutting speed: 1--4000mm/min
X/Z axis rapid feed rate: 20000mm/min
Large bar diameter: $\Phi 32\text{mm}$
Spindle motor power: 4kW/5kW
Large rotation diameter: $\Phi 400\text{mm}$
X/Zaxis travel: 600mm (diameter)/300mm

Specification: CK32A3-S

Cutting speed: 1-4000mm/min
X rapid travel speed: 20000mm/min
Z rapid travel speed: 20000mm/min
Spindle through diameter: $\Phi 33\text{mm}$
Max. bar through hole: $\Phi 32\text{mm}$
Max. revolving dia.: $\Phi 400\text{mm}$
Spindle center height : 1000mm
Spindle speed: 0-4000r/min
spindle motor power: 4kw
X stroke: 600mm (Diameter value)
Z stroke: 300mm
Guideway: Linear guideway
Machine size: 1600*1410*1930mm

X42

CNC LATHE WITH INCLINED BED

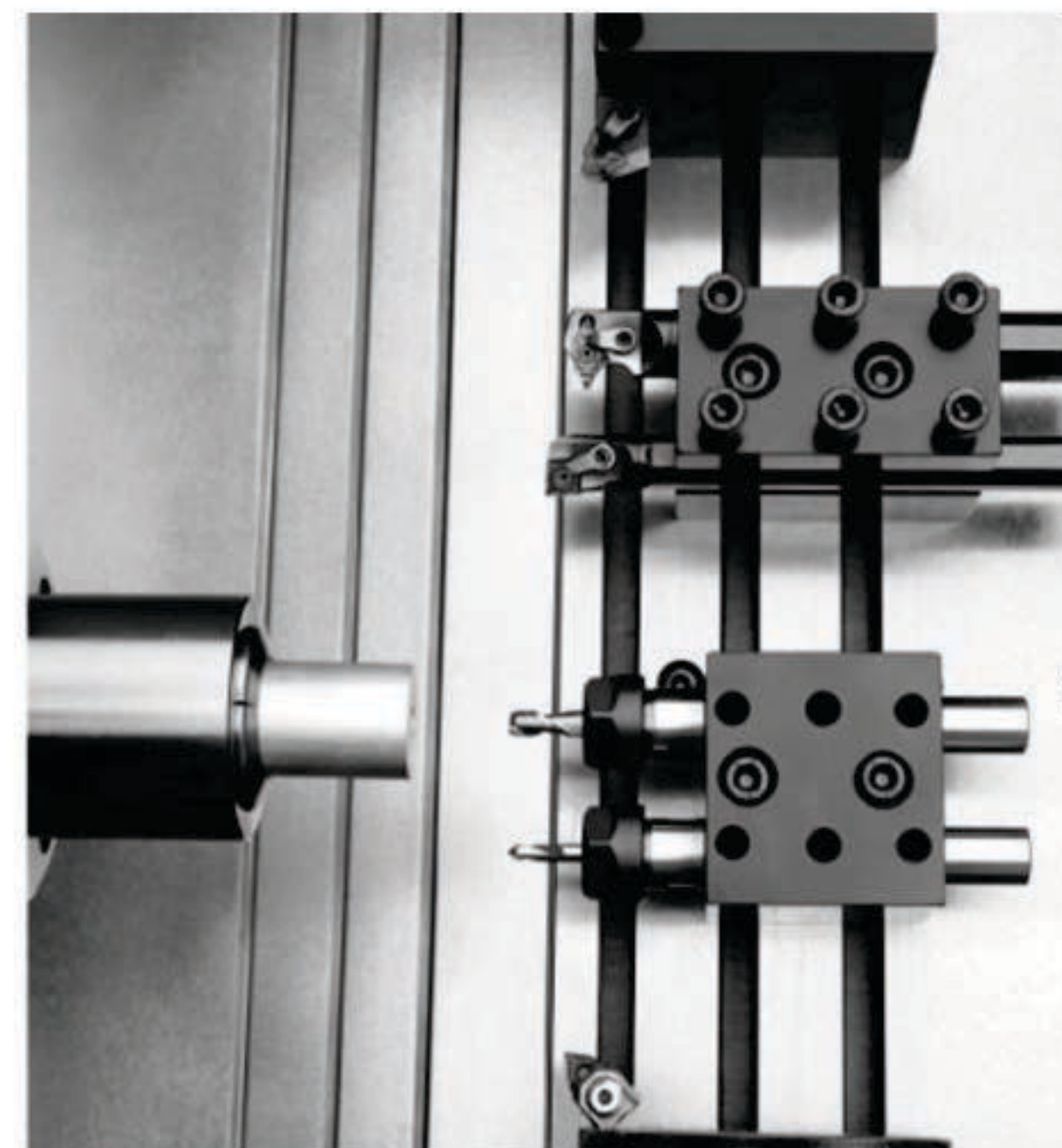


- X42 inclined bed CNC lathe has the advantages of convenient chip removal, complete function, excellent performance, high rigidity, high efficiency, high precision and so on. Mainly used in auto parts, plumbing valves, molds and other industries. It is also suitable for batch processing of complex, large size, high precision shaft, disk and other parts, can automatically complete the internal and external circle, groove, cone, sphere, all kinds of male, inch thread and other rotary body chip processing. All castings are cast with resin sand, which has good stability, high strength and good accuracy after aging treatment.



PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL



- Reasonable layout, wide interior space, fashionable appearance design. High precision sleeve type independent spindle structure, high speed hydraulic rotary system, Ensure high speed of machine tool. Absolute value servo motor, no error due to power failure.

X42

Specification	X42
Rated power supply voltage	3 phase current 380V
Rated power frequency	50HZ
Total input power	7.5kW
Minimum setting unit	0.001mm
X/Z axis pulse equivalent	0.0005mm/0.001mm
Maximum programming size	+9999.999
Cutting speed	1--4000mm/min
X/Z axis fast feed speed	20000mm/min
Maximum rod diameter	Φ42mm
Diameter of main shaft through hole	Φ43mm
Maximum rotational diameter	Φ400mm
Height of the center of the spindle above	950mm
Spindle speed	0-3000r/min
Spindle motor power	7.5kW
X/Z axis	800mm /280mm
X/Z axis servomotor power	1.3kW/1.3kW
Length * width * height	2380*1555*1840

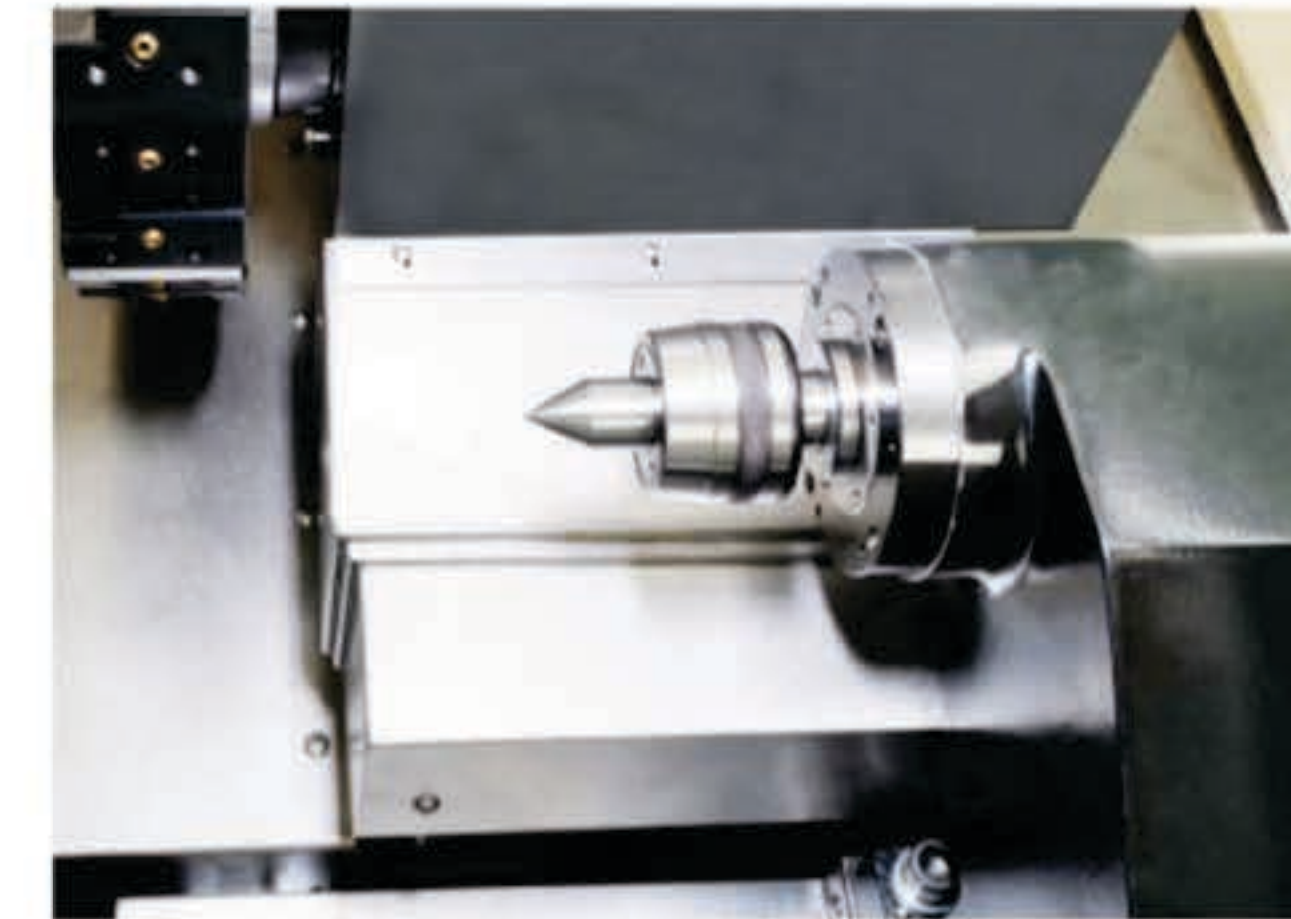
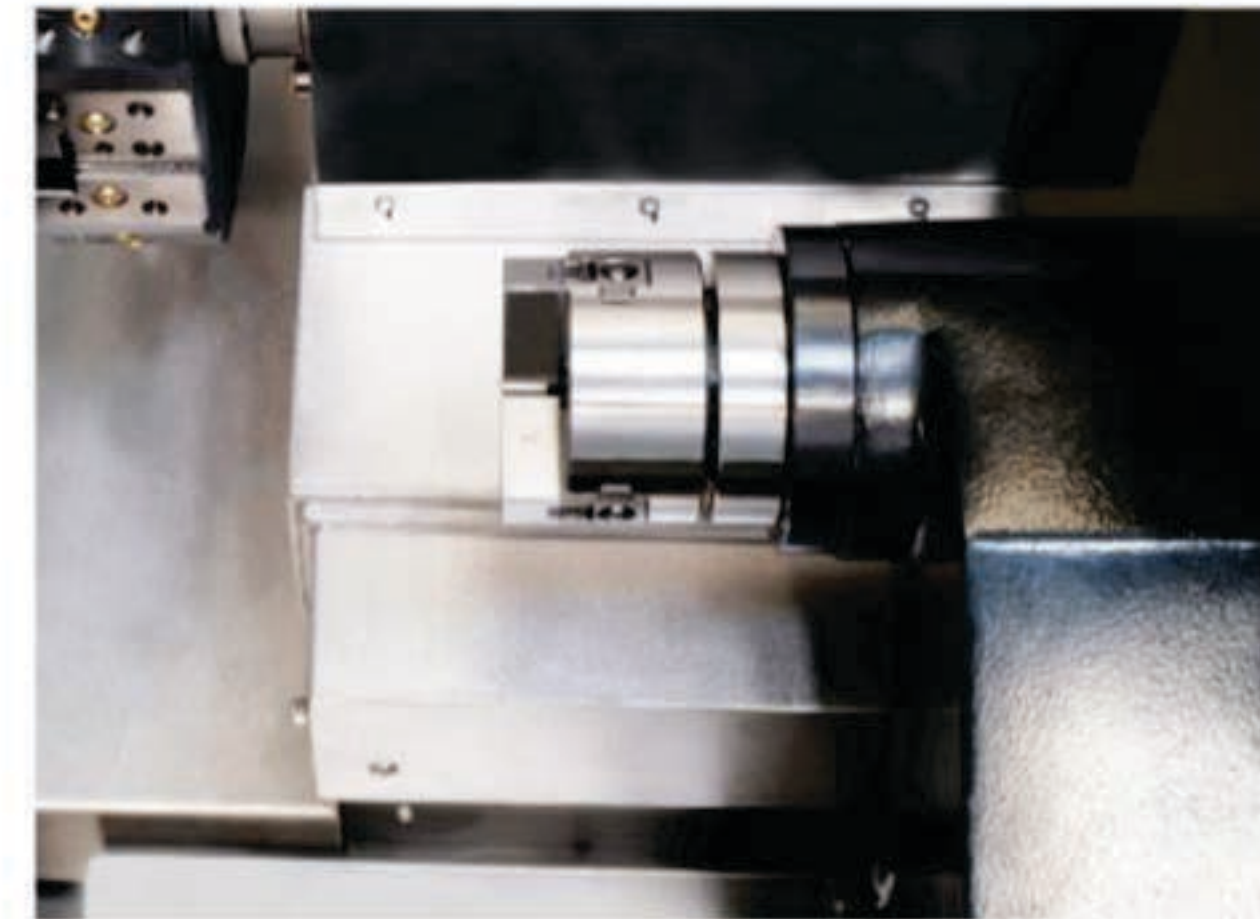
DT52

SLANT BED TURRET LATHE



**PROCESSING NON-FERROUS METALS:
COPPER OR ALUMINUM**

MACHINE TOOL



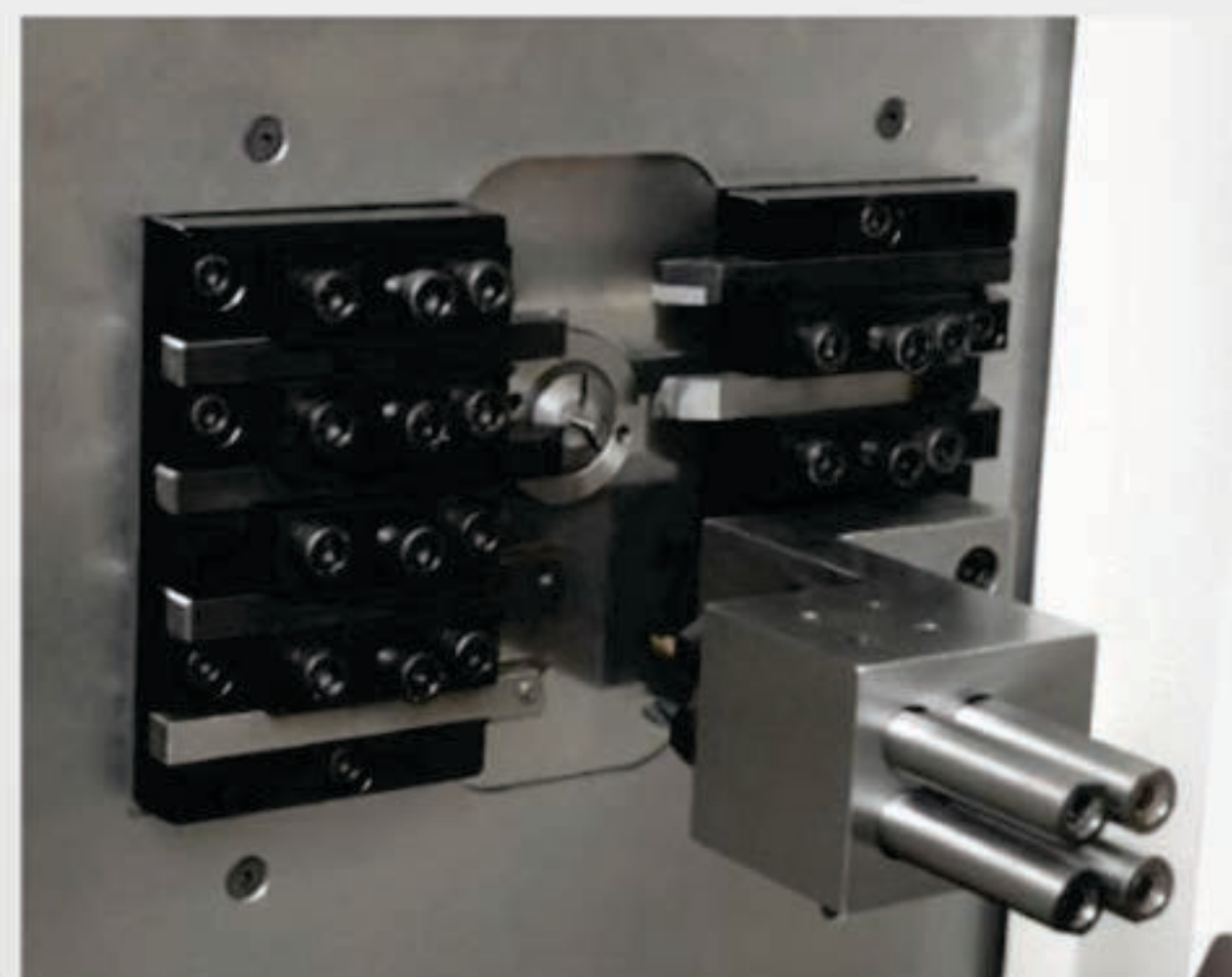
- DT52 Line rail slant bed turret lathe (including tailstock)

DT52

Specification	DT52
Minimum setting unit	0.001mm
X/Z axis pulse equivalent	0.0005mm/0.001mm
Maximum programming size	±9999.999
Cutting speed	1--4000mm/min
X/Z axis fast feed speed	20000mm/min
Diameter of main shaft through hole	Φ52mm
Maximum rotational diameter	Φ500mm
Height of the center of the spindle above the ground	1050mm
Spindle speed	0-3000r/min
Spindle motor power	11kW
X/Z axis	380mm /350mm
The knife tower form	12
Length * width * height	2620*1730*1840
Maximum machining length	320mm
Servomotor power	1.8kW
Fast feed speed	20000mm/min
Deputy spindle speed	0-3000r/min
Spindle motor power	2kW

CK1107

SWISS TYPE CNC LATHE



- CK1107 center type cnc lathe, three axes adopt linear rolling guide, driven by absolute value servo motor, linear tool row structure has the characteristics of fast tool change, high precision, complete function OF CNC system, easy to operate. Equipped with automatic feeding machine, can realize automatic production.

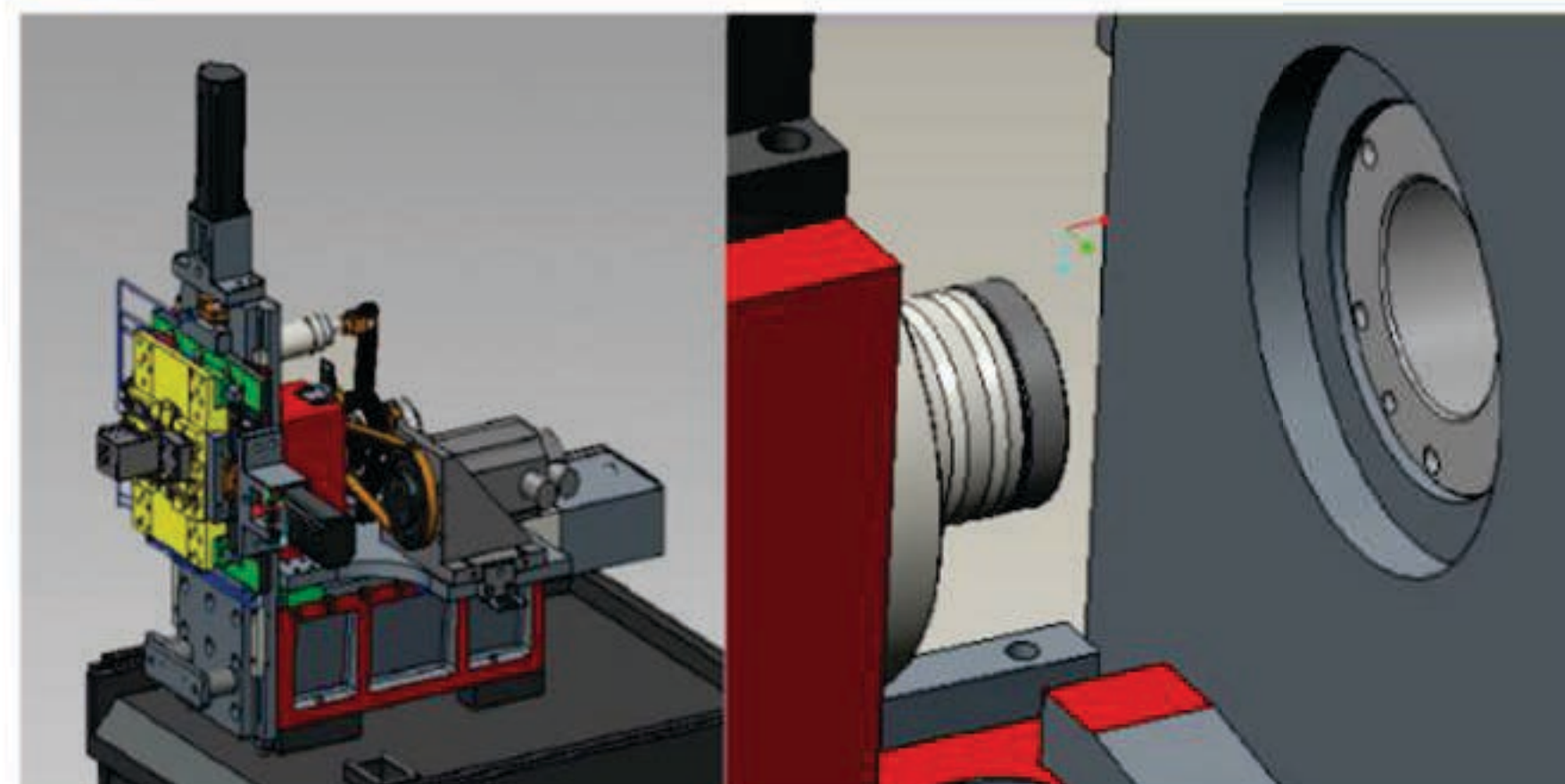


PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL

CK1107

CK1107 PROCESSING SAMPLEST



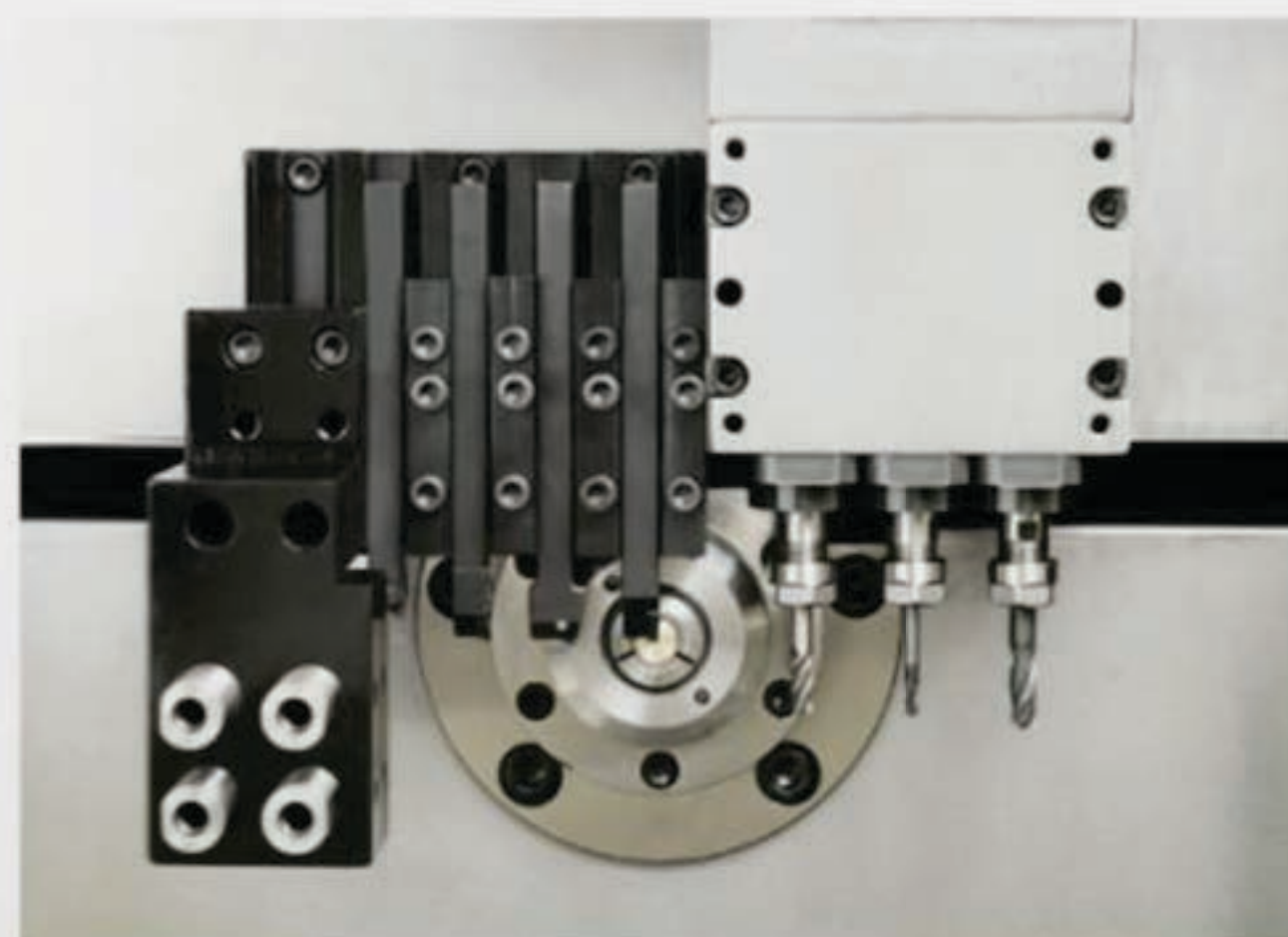
- Left and right row tool structure, large number of tool change speed, good rigidity. Can process a variety of super slender parts. Reasonable layout, small appearance, less area.

CK1107

Specification	CK1107
Rated voltage	380V
Total input power	4kw
Cutting speed	1-4000mm/min
Spindle bore	Φ8
Spindle speed	100-6000r/min
Power	1.5kw
X axis travel	38mm
Y axis travel	80mm
Z axis travel	150mm
Slide guide mode	Linear Guide Rail
Gang tool	12
Turning tool	8
Tool size	8*8
Cutting motor power	90W
Capacity	1.5L
Dimensions	1400x660x1450mm
Weight	600kg

CK1113

SWISS TYPE CNC LATHE

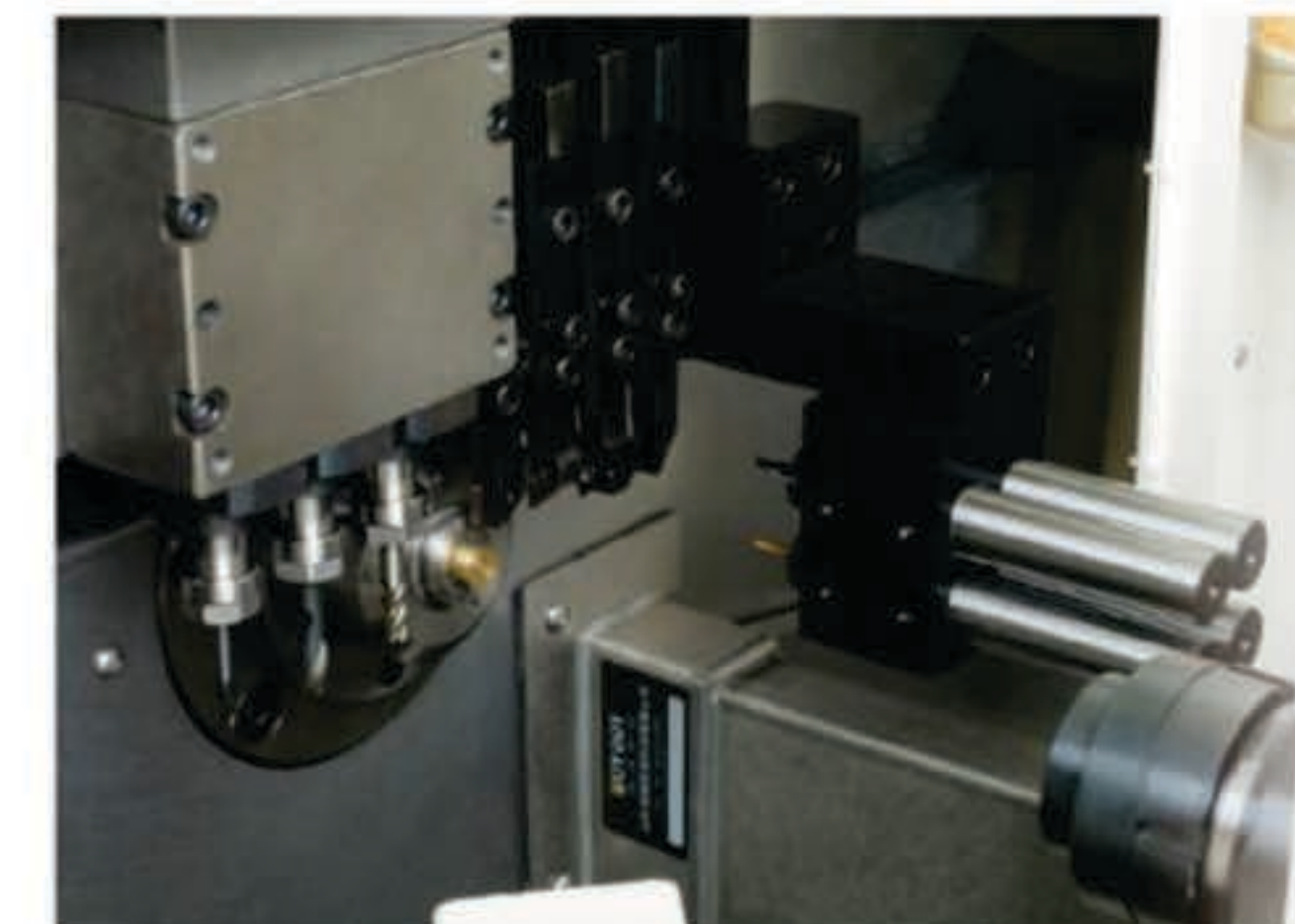
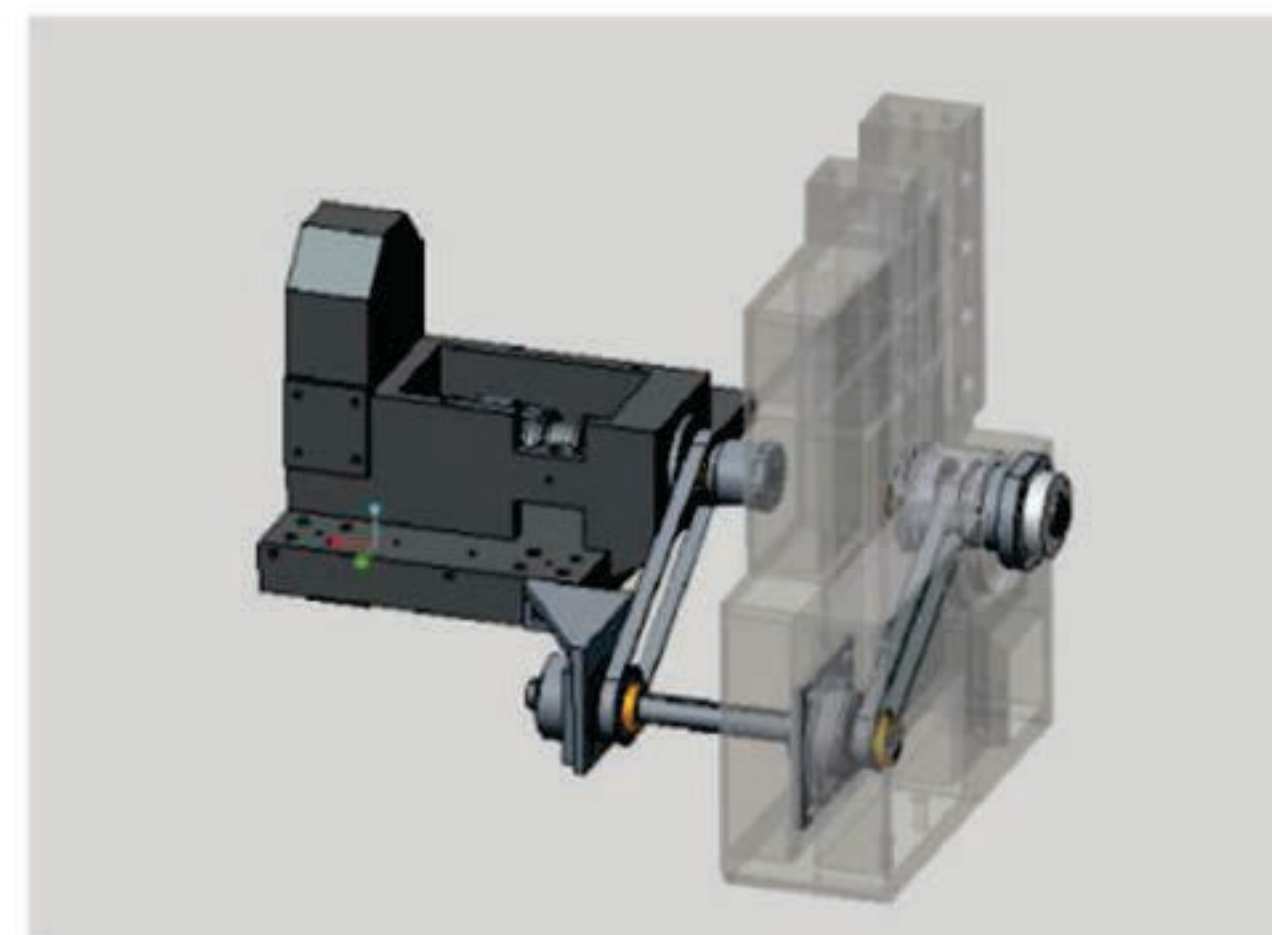


- Swiss type CNC lathe, three axes are using linear rolling guide, driven by absolute value servo motor, linear tool row structure has the characteristics of fast tool change, CNC system function is perfect, easy to control. According to the machining needs of parts, the side power head can be selected to realize drilling and milling composite processing. Equipped with automatic feeding machine, can realize automatic production.



PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL



- Three feeding axes adopt import linear guide rail.
- Three feeding axes travel in high speed, reduce the idle movement time and increase the work efficiency.
- More tools than usual gang type lathe and quicker tool change time.
- Ideally apply to machine various super slender component.
- Favorable price, superior performance.

CK1113

Specification	CK1113
Max length of workpiece	150mm
Max spindle speed	5000r/min
X / Y / Z travel	60mm/200mm/150mm
Power	4kw
Voltage	380v/50HZ
Spindle bore	Φ14mm
Tool size	10x10mm
Capacity	1.5L
Dimensions	1530x1150x1790mm
Cutting speed	1-4000mm/min
Weight	800kg
X/Y/Z servo power	0.75kw
Minimum setting unit	0.001mm
Tool post	10pcs
Height above the ground	980mm

CK1120

SWISS TYPE CNC LATHE

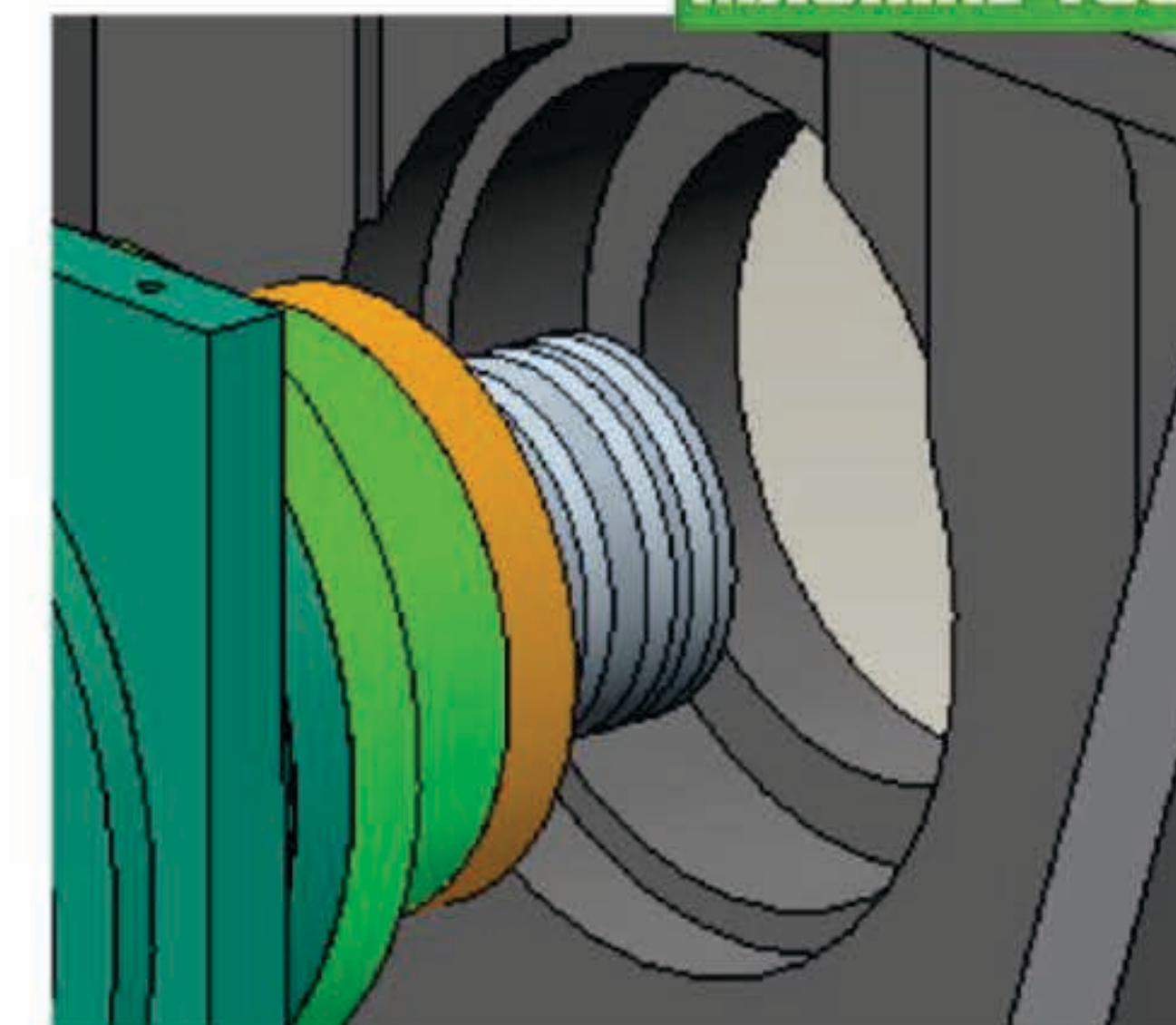
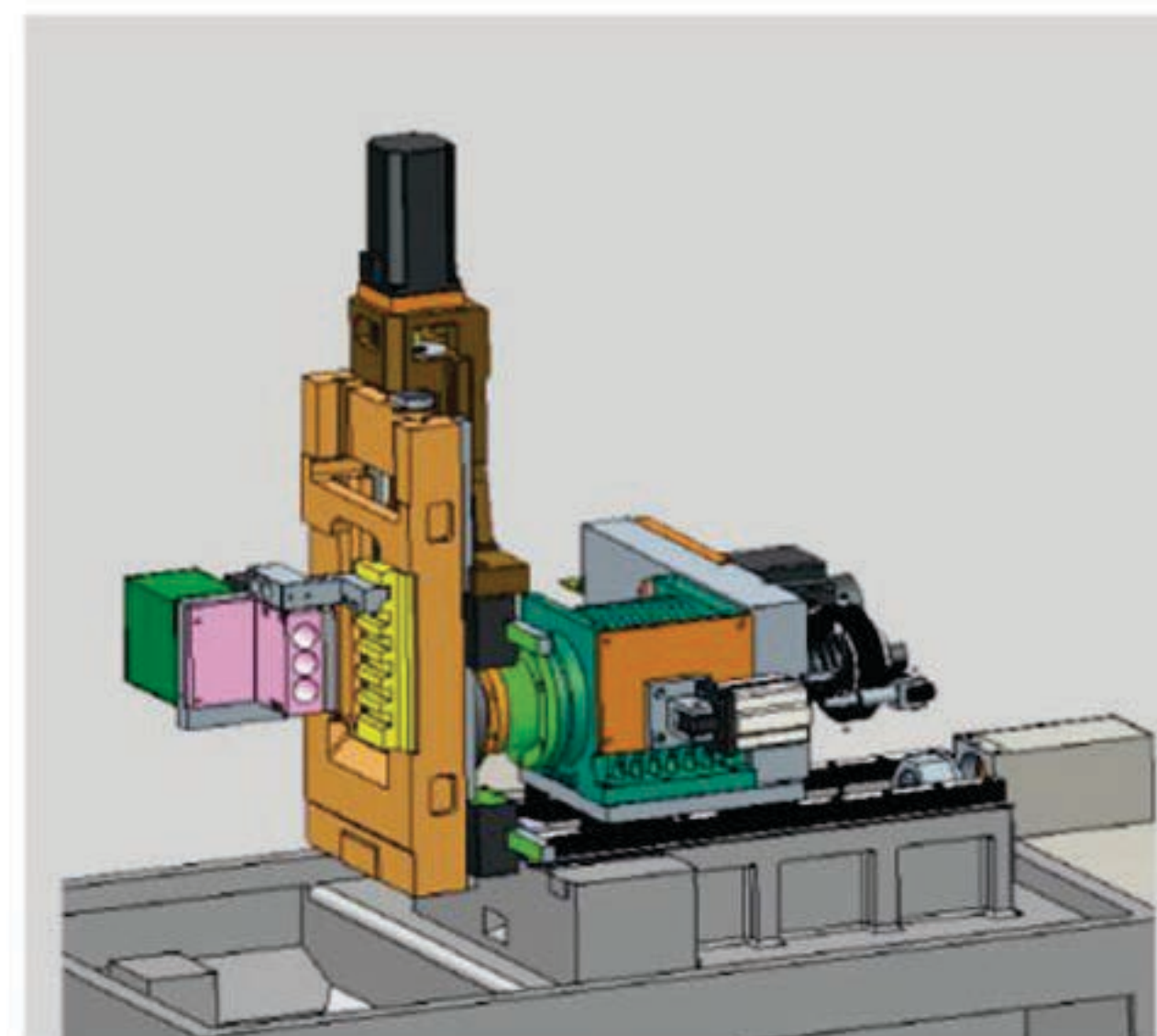


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PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL



- High rigidity casting bed;
- Bed guideways industrially hardened.
- High precision spindle bearing;

CK1120

Specification	CK11120
Rated Voltage	380V /3 phase AC Current
Rated Frequency : 50HZ	Total Input Power: 4.75kw
Model (special customized) : YZ150	Min Setting Value : 0.001mm
X /Y/Z Axis PulseEquivalent : 0.0005/0.001/0.001mm	Motor Power : 25w
Capacity of CoolingContainer : 150L	Tool Size : 12*12mm
Max Programming size : ±9999.999	Turning Tool : 9 Nos.
Cutting Speed : 1--4000mm/min	Gang Tool : 12 Nos.
X /Y/Z Axis Fast Feed Rate: 18000/18000/18000mm/min	Max. Bar Dia. : Φ20mm
Input Pressure of Compressed Air : 0.4--0.6Mpa	Spindle Hole Dia. : Φ21mm
X /Y/Z Axis Stroke : 80 (dia.) /150/250mm	Capacity : 1.5L
X /Y/Z Axis Servo Motor Power : 0.75/0.75/0.75kw	Slide guide mode : linear guide
The height of spindle center from ground : 980mm	Drilling Spindle Size : ER11/20mm
spindle speed : 0-4000r/min	Spindle power : 2kw
Obverse Side Drilling : 3 Nos.	Cuting MotorPower : 0.09kw
L*W*H(mm)	1495*1010*1860mm
	1220kgs

B20

**DOUBLE SPINDLE CENTERING
CNC LATHE**

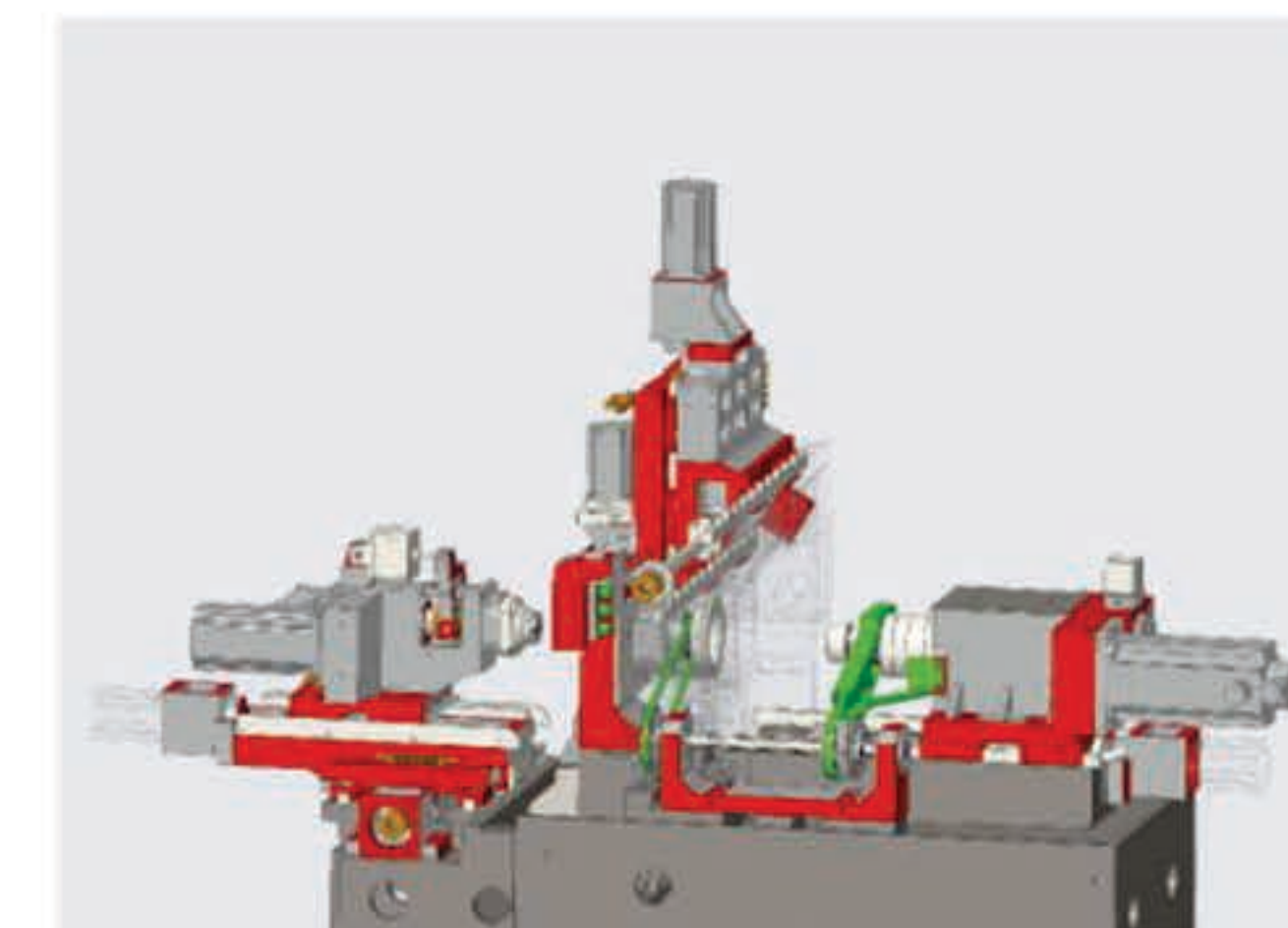


- B20 double spindle centering type CNC lathe is equipped with guide sleeve/no guide sleeve switching function, using the stepped guide rail structure, improve the tool holder rigidity, high output, high function, high precision for new function processing ability.



**PROCESSING NON-FERROUS METALS:
COPPER OR ALUMINUM**

MACHINE TOOL



- The main/auxiliary axis is standard equipped with C-axis arbitrary indexing positioning.
- Imported ultra-high precision angular contact ball bearings are used for spindle to ensure high rigidity and durable accuracy. Imported high-precision lead screw bearings and German Rexroth high-precision guide rails are used.

B20

Specification	B20
Rated power frequency	50HZ
Total input power	10kW
X/Y/Z axis servo motor power	750/1/1W
The X1 / Y1Z1 axis stroke	60/230/150mm
X2 / Z2 axis stroke	380mm/170mm
X/Z axis pulse equivalent	0.0005mm/0.001mm
X2/Z2 axis servomotor power	1kW/1kW
Cutting speed	1--4000mm/min
X/Y/A axis fast feed speed	15000/15000/15000mm/min
Motor power for cutting oil	0.18kW
Maximum rod diameter	Φ13mm
Diameter of main shaft through hole	Φ14mm
Height of the center of the spindle above the ground	1010mm
Spindle speed	0-5000r/min
Spindle motor power	2kW
The motor power	25W
capacity	1.5L
10*10 square knives + 16 hole knives: 5 +4	16 hole knife: 4
Length * width * height	1750*1300*1950

Z20

CNC LATHE

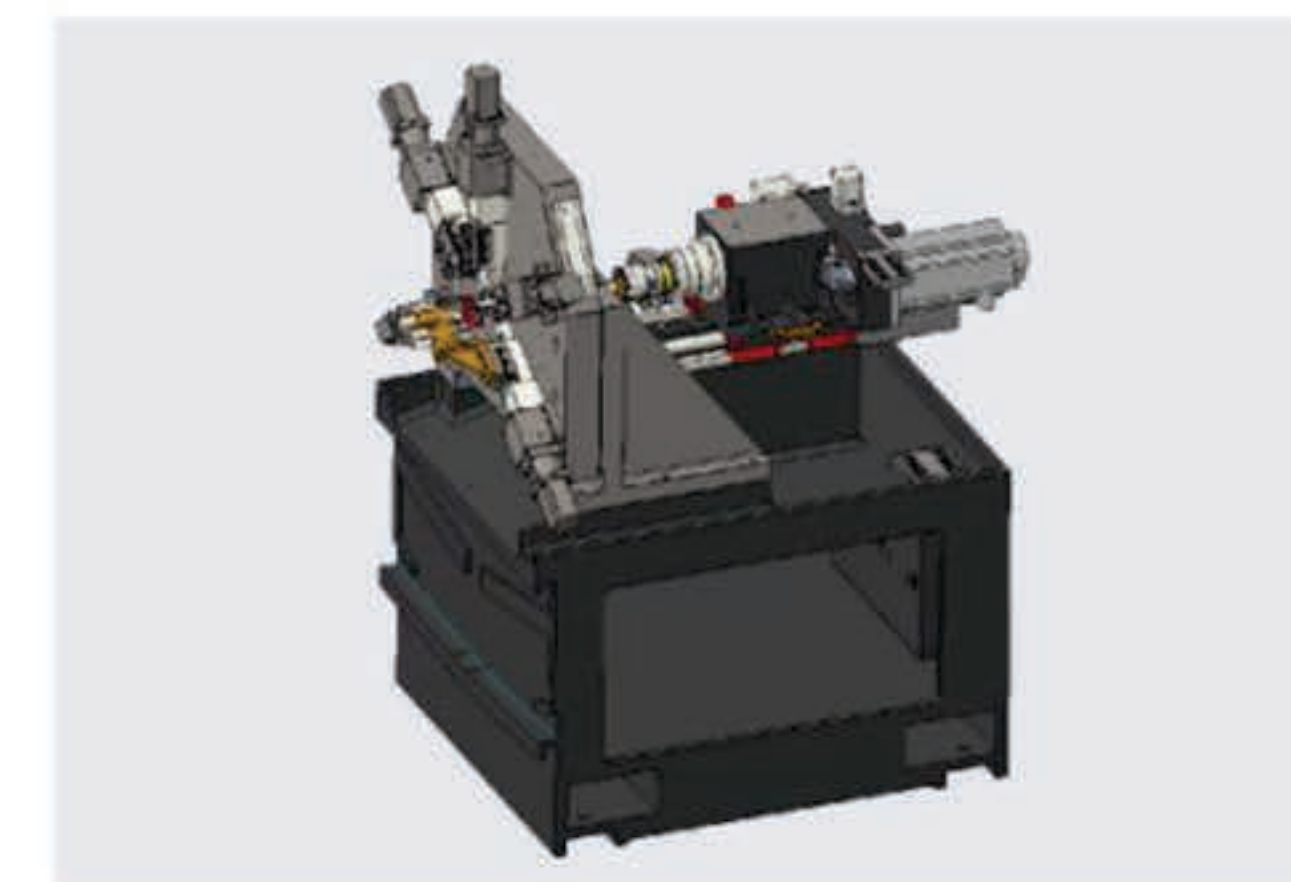
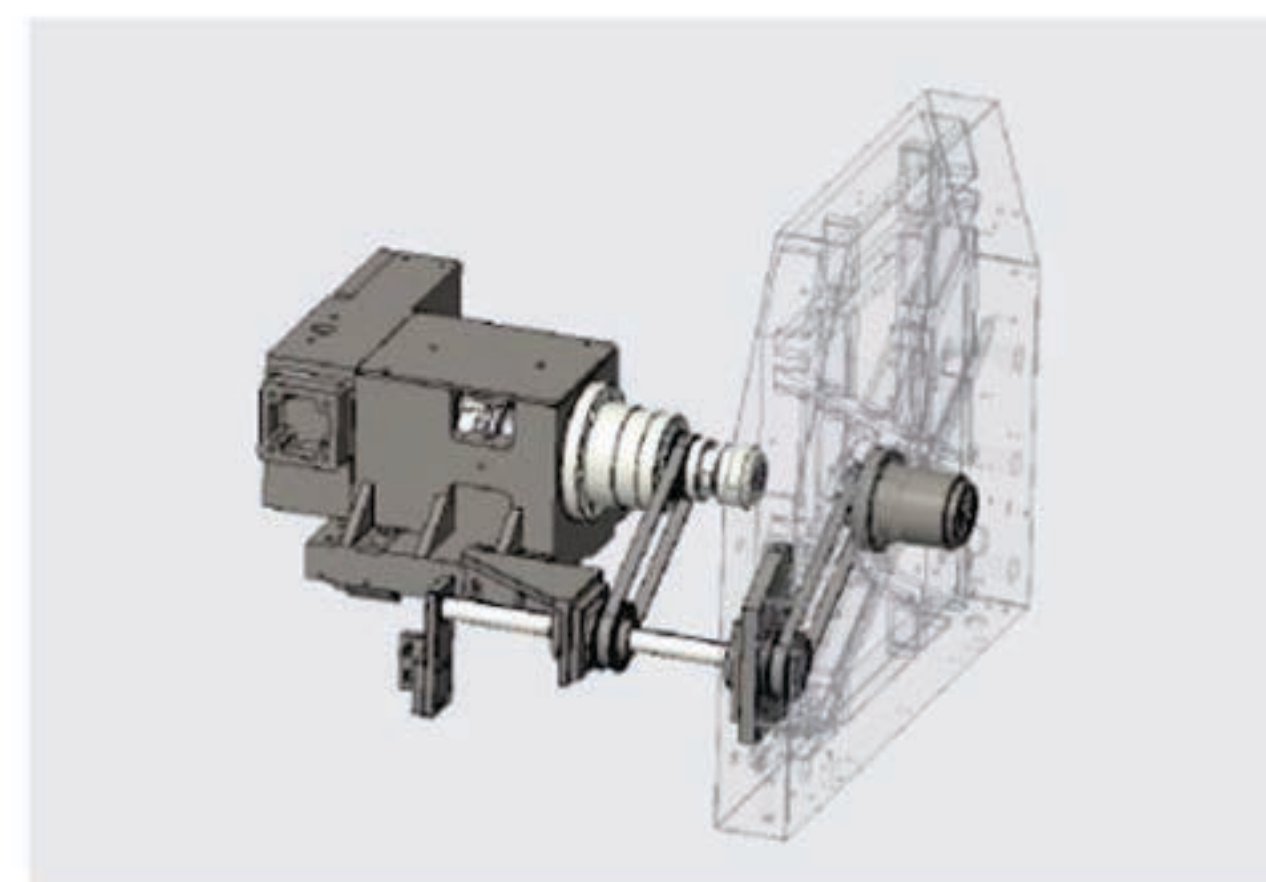


- Z20 cnc automatic car is novel in conception, with the characteristics of fast tool changing, high precision and high efficiency, each knife is fed by independent absolute value servo motor, and more knives can be cut at the same time, thus improving the turning efficiency. According to the parts processing needs, can be selected side power head, to achieve automatic drilling, milling production. It has the performance of efficient processing of automatic lathes and the advantages of simple operation of numerical control lathes. It is a new type of machine tool that integrates numerical control lathes and automatic lathes.



PROCESSING NON-FERROUS METALS: COPPER OR ALUMINUM

MACHINE TOOL

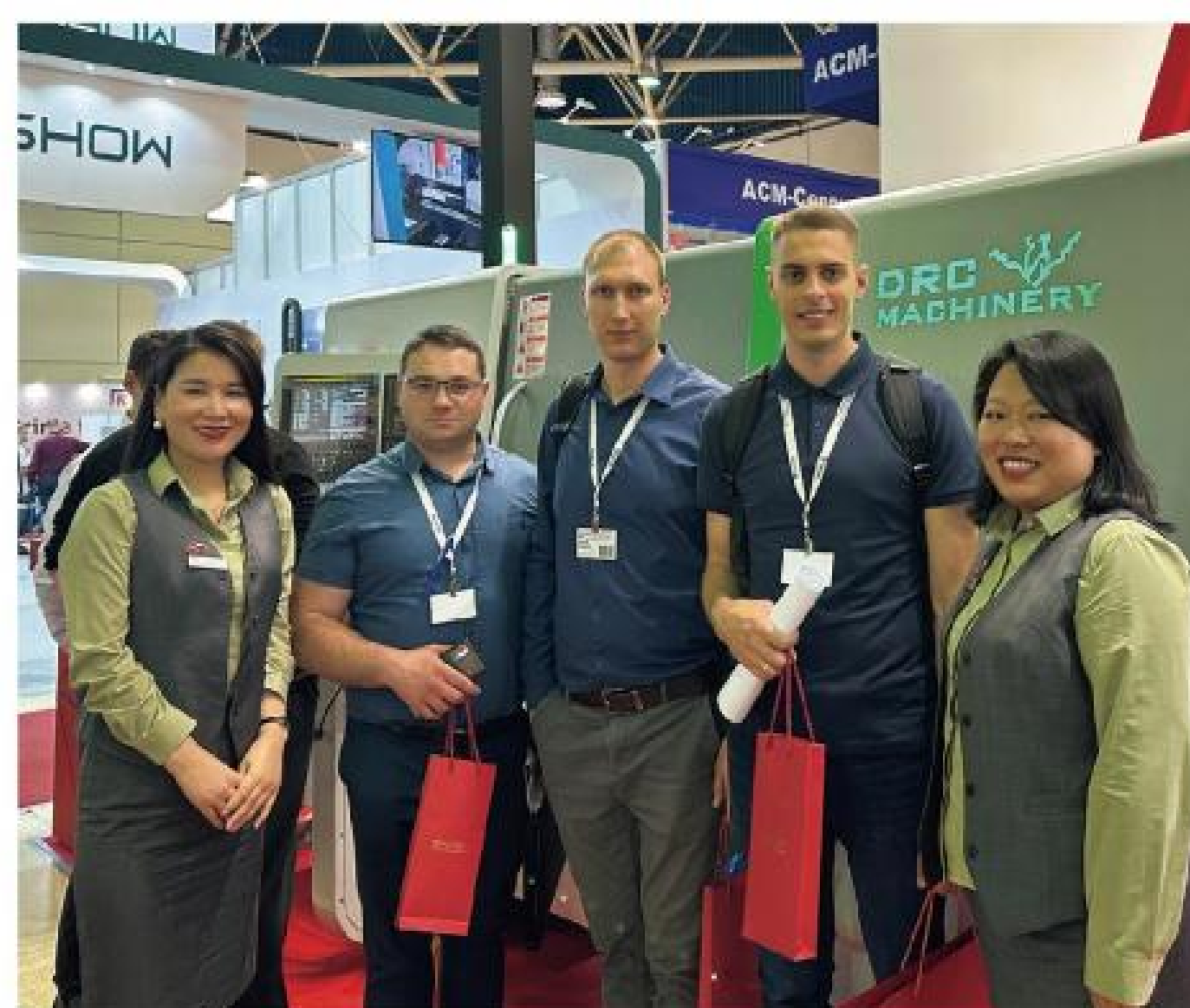


- Using the counter spindle and the back tool post, front and back processing can be performed at the same time.
- Equipped with 3-axis lateral power head, lateral rigid tapping, front rigid tapping, back rigid tapping.
- Equipped with no guide sleeve device, which is most suitable for high precision machining of short workpieces.

Z20

Specification	Z20
Total input power	8.2kW
Minimum setting unit	0.001mm
X1-X5 axis pulse equivalent	0.0005mm
Z-axis pulse equivalent	0.001mm
Maximum programming size	±9999.999
Cutting speed	1--4000mm/min
X1-X5 axis fast feed speed	15000mm/min
Z-axis fast feed speed	20000mm/min
Maximum rod diameter	Φ20mm
Diameter of main shaft through hole	Φ21mm
Height of the center of the spindle above the ground	1060mm
Spindle speed	0-5000r/min
Spindle motor power	5kW
X1 - X5 shaft trip	120mm (直径量)
The Z axis stroke	300mm
X1-X5 axis servomotor power	0.4kW
Length * width * height	1800*1400*1800

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