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HME Series



Horizontal Machining Center

Dalian R&C Machinery Co., Ltd.

Horizontal Machining Center

Improve the efficiency

Create profits

Industry model



Series

Machine frame structure design is confirmed to ensure high rigidity

The structure of the machine frame is been FEM analyzed by ANSYS system to guarantee high stability under high speed and high precision machining. A deformation testing is simulated under bading siulation to ensure the rigidity and have excellent bending reststance. DRC DHM series is suitable for heavy cutting horizontal machining center in design of X axis guide rall with large span section dfference, make the spindle and the back supporting rail dstance closer, in order to increase the column cutting rigidity, and fully meet customer demand of miling.

Seek for Preciseness & Accuracy
to Create DRC Machinery Brand

Application Areas



Valves

Turret

Crankshaft
box

Cylinder
cover

Auto
parts

Camera
Mold
(Cavity)

Shell

Differential
carrier

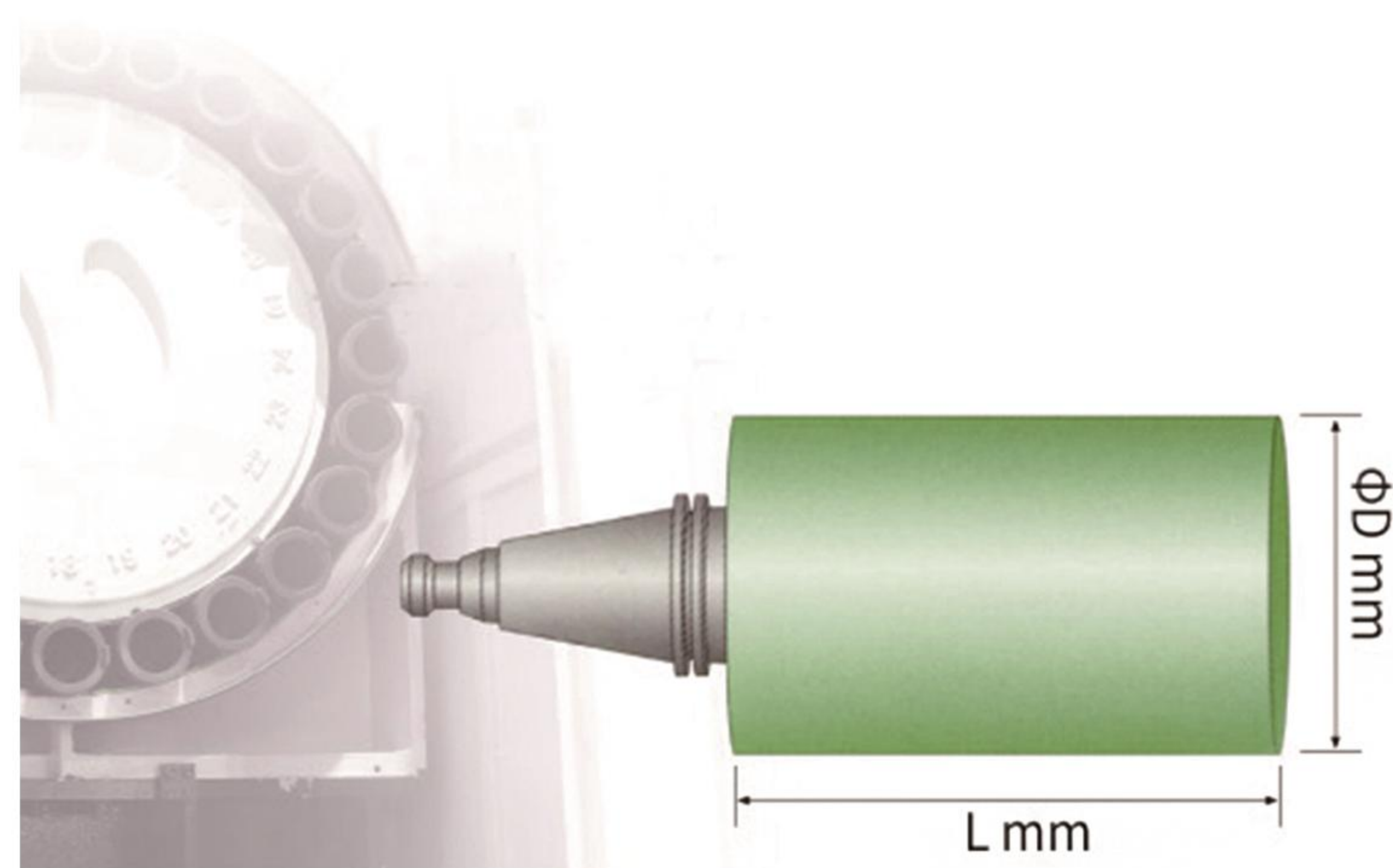
Application Areas

DRC's machines can be used for the processing of workpieces such as valves, turret, crankshaft box, cylinder cover, auto parts, camera molds (cavity), shell, differential carrier, etc.



Tool Magazine

Automatic tool changer is composed of tool magazine and tool changing arms. Tool selection adopts the method of arbitrarily address in the shortest path. The problem of collision between large-size tools is only considered in initial installation. Two-way tool magazine adopts the shortest path.



Storage capacity of tool magazine	24 Tools
Max. tool diameter (mm)	Φ105 Continuous
	Φ200 No tools at adjacent position
Max. tool weight (kg)	15
Max. tool length (mm)	300

Powerful Stability And Maintainability



Chip Removal

The shield makes the chip stacking, four spiral chip removal structures, keep indoor clean processing.

Quick And Simple Daily Check

Maintenance items of machine tool such as lubrication control units are centrally installed at the back of machine tool with convenience for check during daily maintenance.



Model	Unit	HME50S	HME63S	HME63D
Worktable				
Table size	mm	500X500	630X630	630X630
Max. load on worktable	kg	800	1200	1000
Positioning accuracy of rotary table	arc-sec	10/15	10/15	10/15
Repeated Positioning accuracy of rotary table	arc-sec	±2/±3	±2/±3	±2/±3
Processing range				
Travel for X/Y/Z axis	mm	1000X770X900	1000X770X900	1000X770X900
Spindle nose to worktable center	mm	225-1125	175-1075	175-1075
Spindle center to worktable surface	mm	110-880	110-880	110-880
Maximum rotating diameter	mm	1200	1400	1400
Spindle				
Spindle taper		BT50	BT50	BT50
Spindle speed	rpm/min	6000	6000	6000
Spindle motor	kw	15/18.5	15/18.5	15/18.5
Drive feed				
Fast feed speed (X/Y/Z)	m/min	24/20/24	24/20/24	24/20/24
Fast feed speed (B)	r/min	10	10	10
Tool magazine				
Capacity of tool magazine	T	24	24	24
Max. tool diameter	mm	Φ105	Φ105	Φ105
Max. tool length	mm	300	300	300
Max. tool weight	kg	15	15	15
Tool change time	sec	3.8	3.8	3.8
Precision				
Positioning accuracy	mm	0.01	0.01	0.01
Repeated Positioning accuracy	mm	0.006	0.006	0.006
Air pressure				
Air supply pressure	bar	6-8	6-8	6-8
Air pressure flux	L/min	280	280	280
Others				
Voltage	kva	35	35	35
Floor area (length*width*height)	mm	4720X3430X3350	4720X3430X3350	6050X4150X3520
Weight	kg	12500	13000	14500

Optional Fiting

Automatic tool measuring system

According to it can automatically detect the tool wear, damage degree and the offset value, can improve the operation convenience.



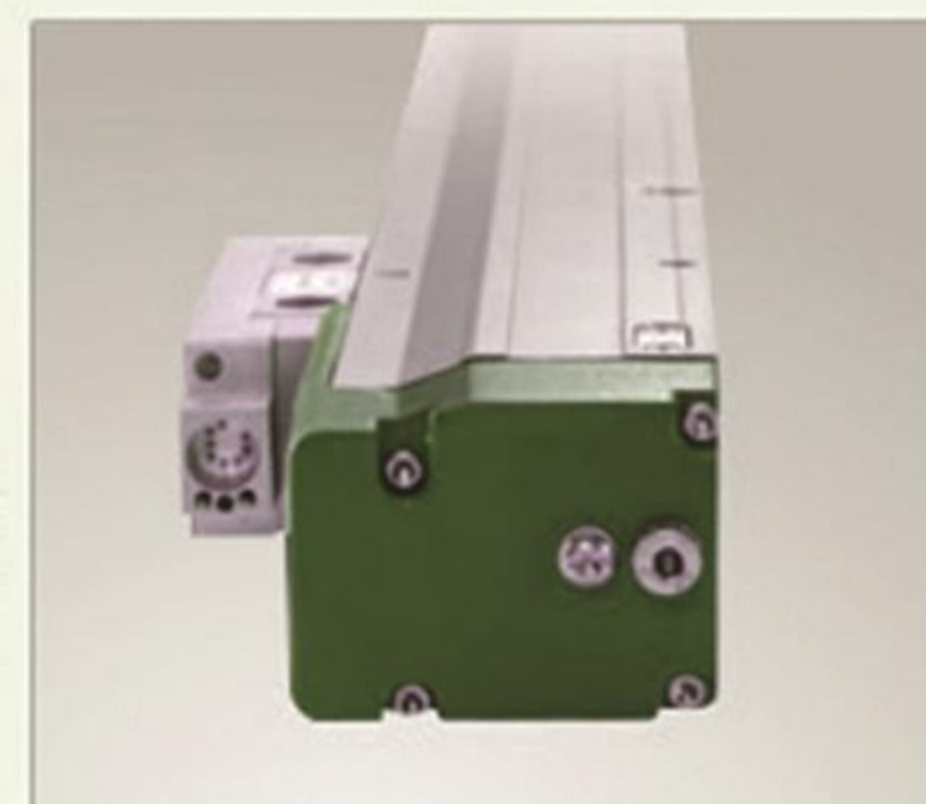
Automatic workpiece measuring system

The apparatus (TOUCHSENSOR) and the contact between the workpiece coordinate signal, automatically set the basic coordinate system of workpiece machining datum measurement after.



Grating scale

Using grating scale can improve the accuracy of position and ball screw has strong deformation resistance so can processing high precision product.



Application



Valves
Knifetower
Crankshaftbox
Cyindercover
Autoparts
Camera mould (cavity)
Shell
Differential carrier

HME80S	HME80D	HME100S	HME100D	HME125S	HME125D
800X800	800X800	1000X1000	1000X1000	1250X1250	1250X1250
2000	1500	3000	2500	5000	3000
10/15	10/15	10/15	10/15	10/15	10/15
±2/±3	±2/±3	±2/±3	±2/±3	±2/±3	±2/±3
1300X1000X1000	1300X1000X1000	1300X1000X1000	1300X1000X1000	2100X1600X1500	2100X1600X1500
200-1200	200-1200	200-1200	200-1200	350-1850	350-1850
150-1150	150-1150	150-1150	150-1150	110-880	100-1700
1600	1600	1600	1600	2000	2000
BT50	BT50	BT50	BT50	BT50	BT50
6000	6000	6000	6000	6000	6000
15/18.5	15/18.5	15/18.5	15/18.5	22/26	22/26
24/20/20	24/20/20	24/20/20	24/20/20	15/15/12	15/15/12
10	10	10	10	10	10
24	24	24	24	24	24
Φ105	Φ105	Φ105	Φ105	Φ125	Φ125
300	300	300	300	500	500
15	15	15	15	25	25
3.8	3.8	3.8	3.8	12	12
0.012	0.012	0.012	0.012	0.015	0.015
0.006	0.006	0.006	0.006	0.015	0.01
6-8	6-8	6-8	6-8	6-8	6-8
280	280	280	280	350	350
45	45	45	45	65	65
5300X4000X3700	7000X5700X4000	5300X4000X3700	7000X5700X4000	6650X5500X4500	10500X5600X4900
18000	19500	18500	20000	33000	35000

DHM Series

Positive "T" type horizontal comprehensive machining center
(double worktable)



DHM Series

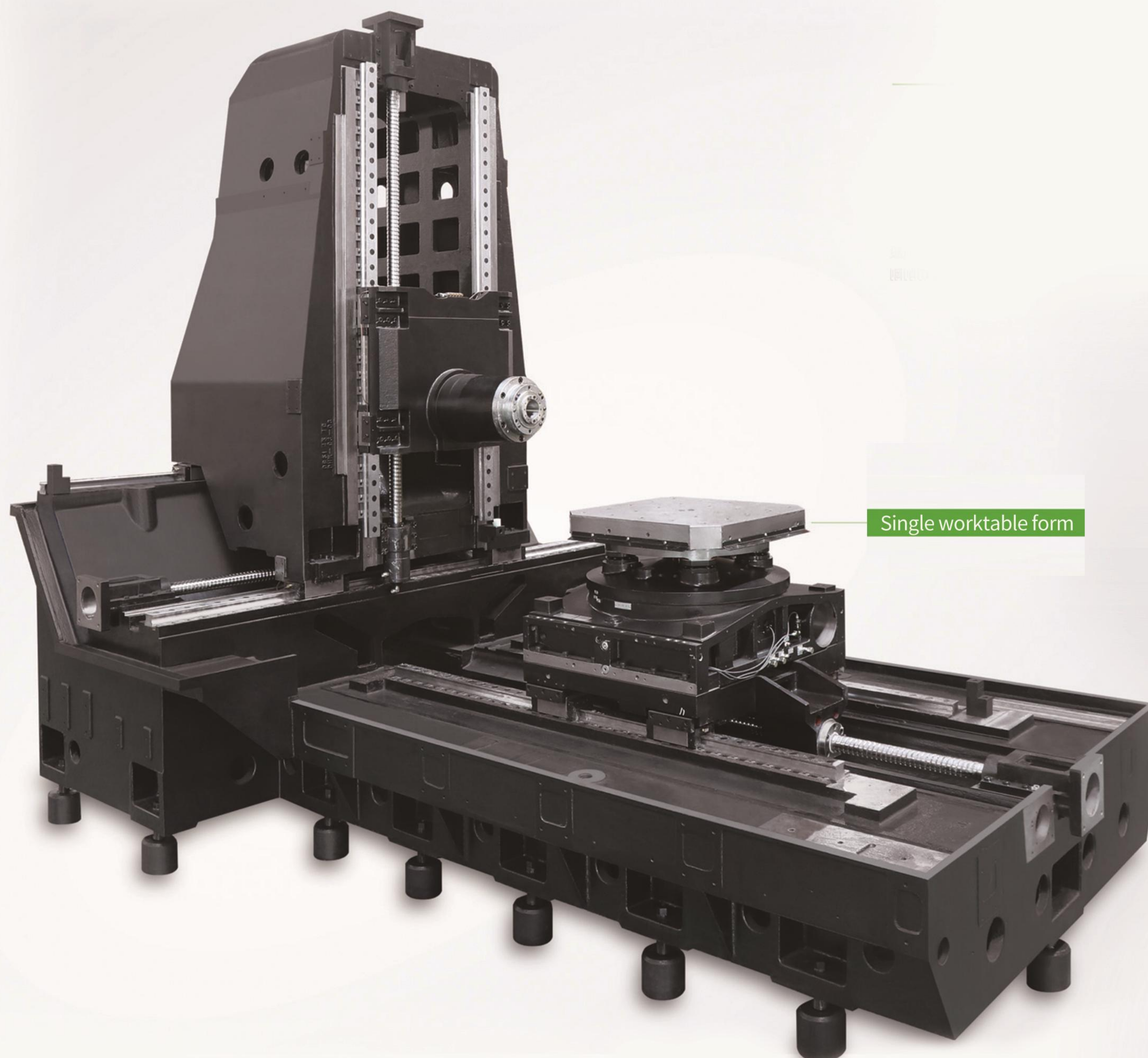
Positive "T" type horizontal comprehensive machining center
(single worktable)



Bed Frame

Machine tool design ensures high bed rigidity

The finite element analysis of the machine tool structure is carried out in each stage from the basic design to the guarantee of high-speed and high-precision continuous machining. Simulation experiments were conducted on the deformation caused by the machine tool center bearing load to ensure the excellent bending rigidity of the machine tool.



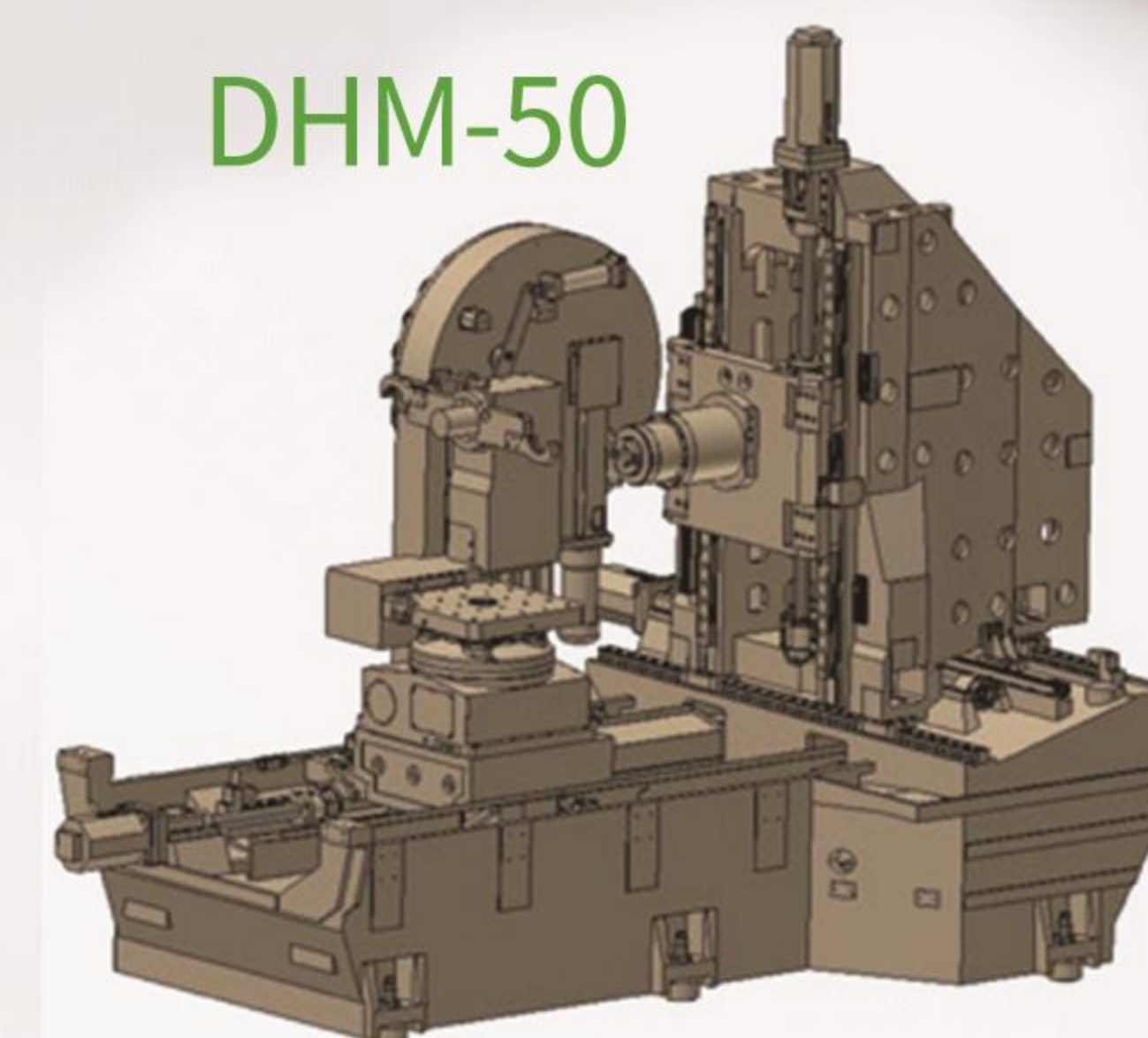
Bed Frame

Machine tool design ensures high bed rigidity

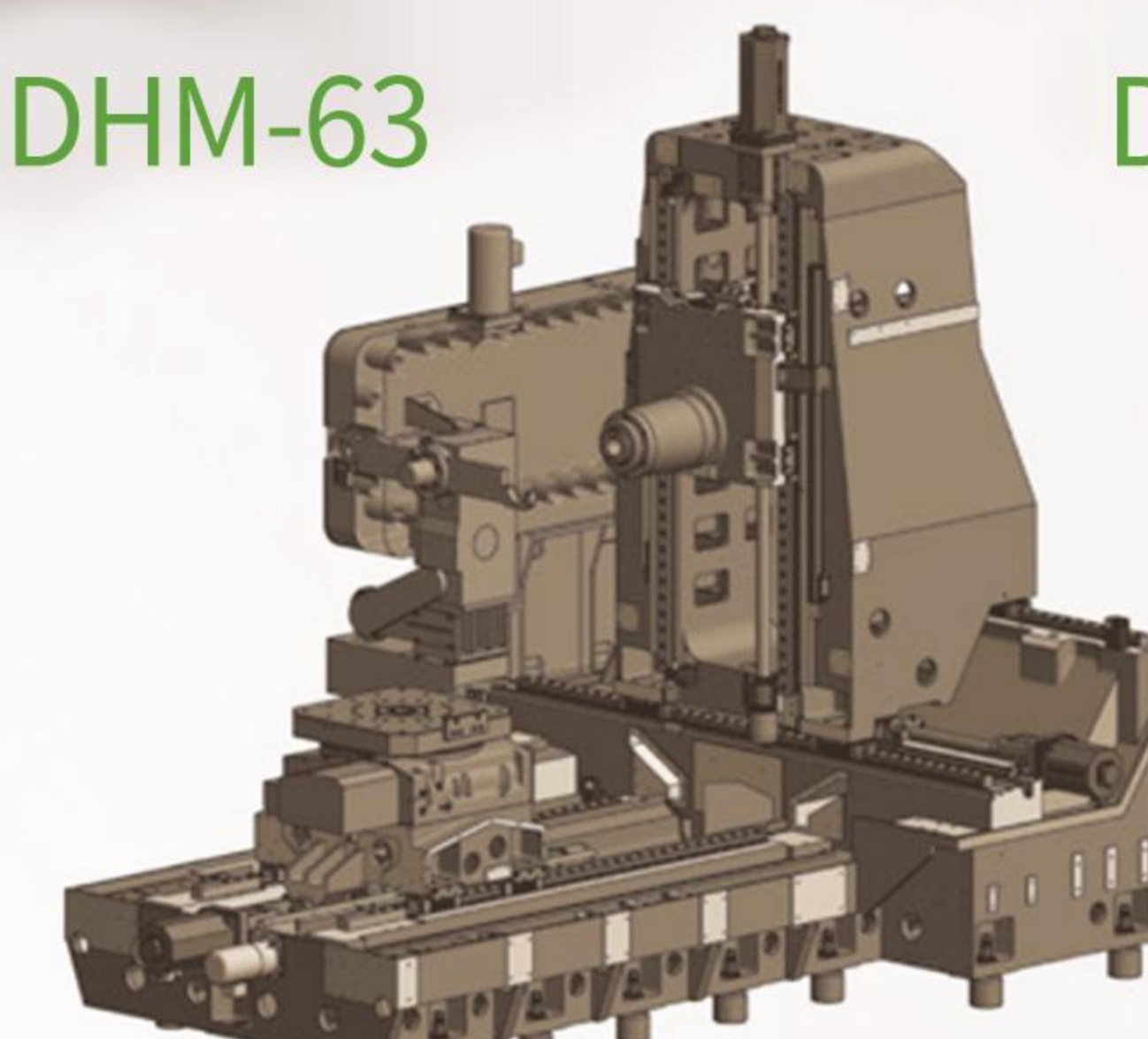
DRC's DHM series of horizontal integrated machining centers suitable for heavy cutting processing are designed with large spans in the X-axis guide rail to bring the spindle and the rear support rail closer to increase the cutting rigidity of the column and fully meet customer cutting needs.



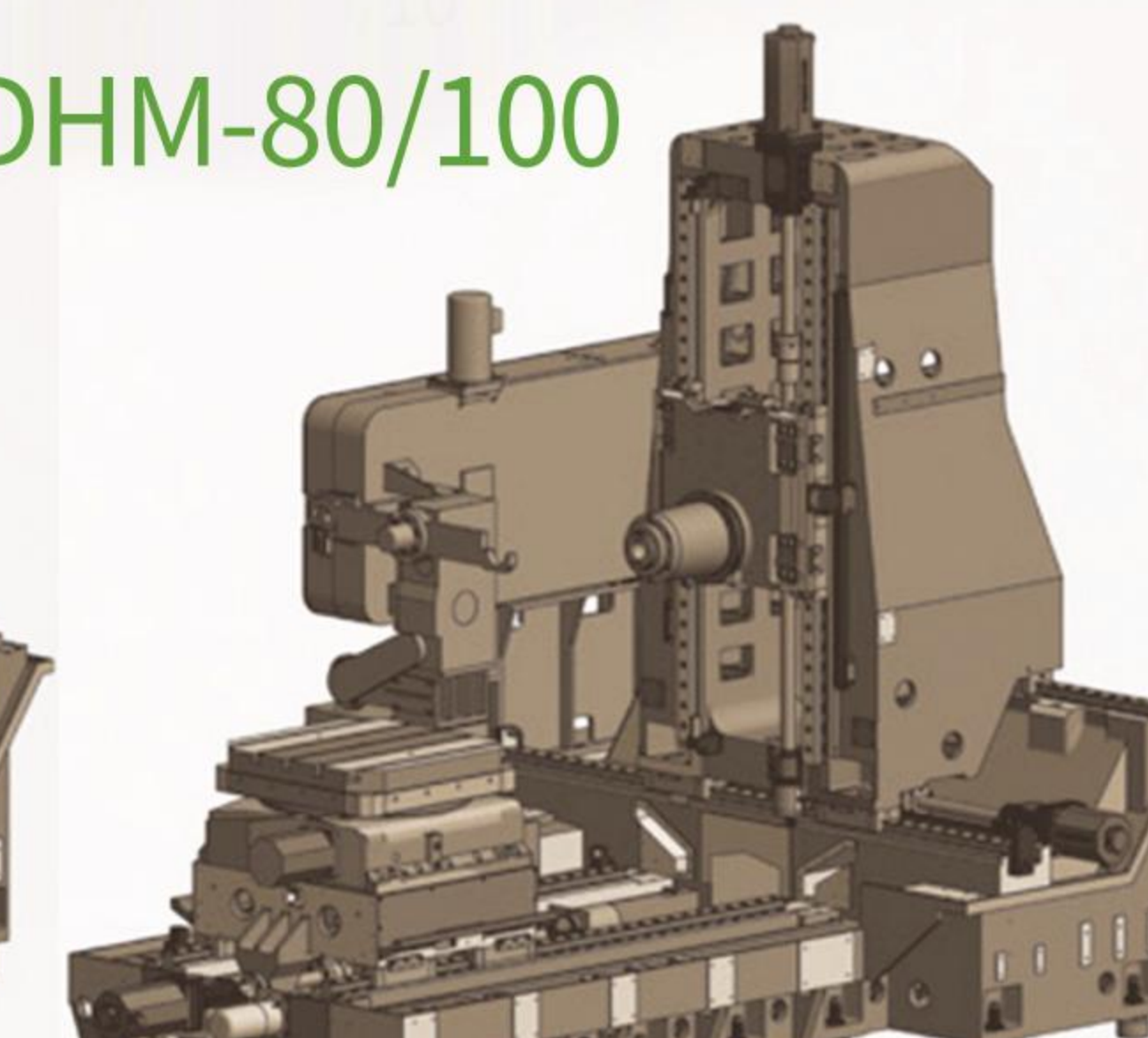
DHM-50



DHM-63



DHM-80/100



Spindle

spindle speed (rpm/min)

DHM-50/63/80/100

6000

DHM-50/63/80/100

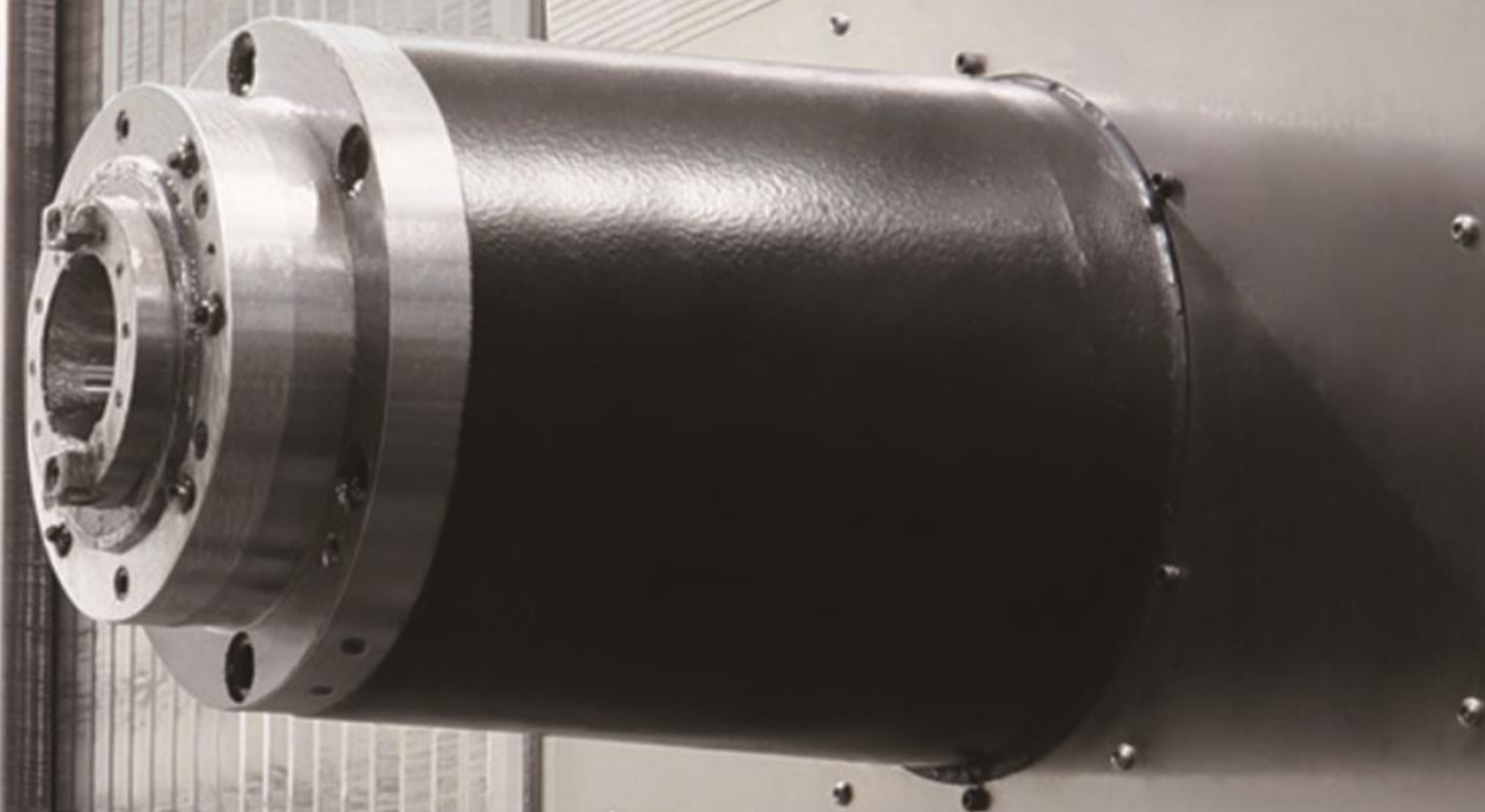
option

8000

DHM-50/63/80/100

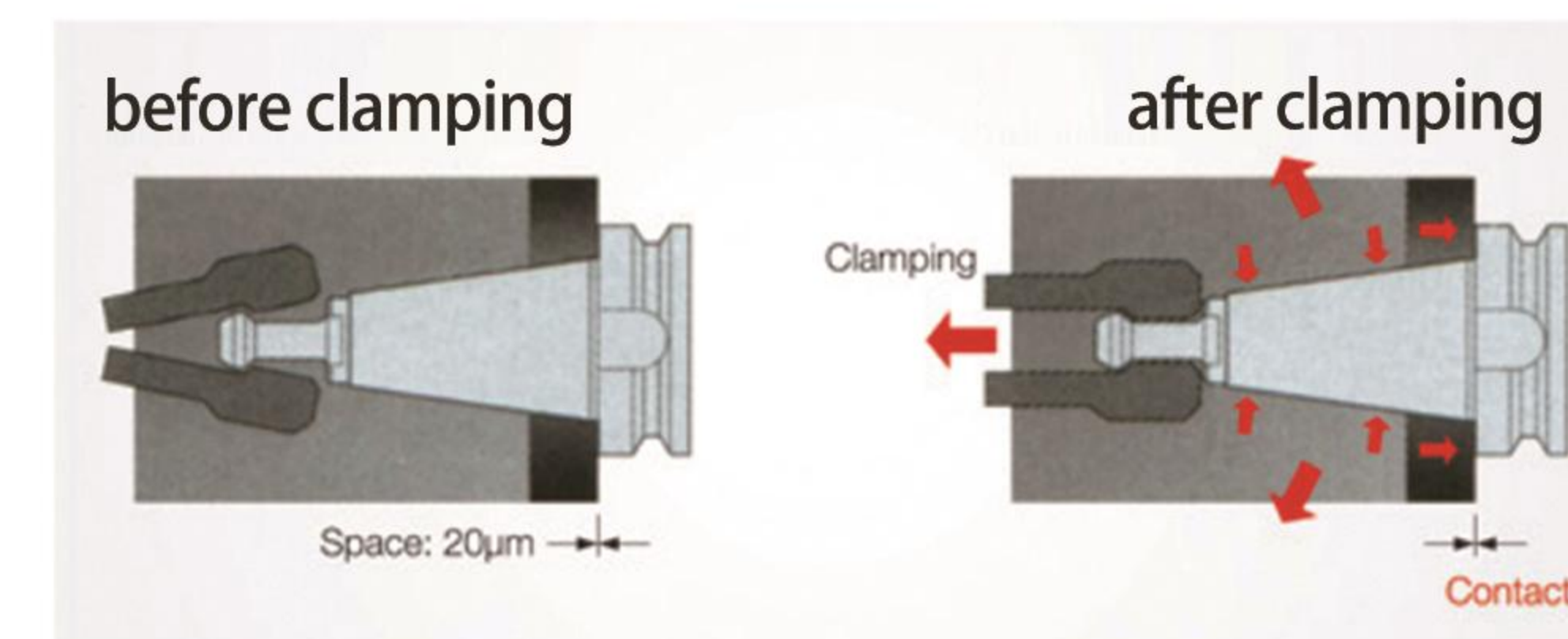
option

12000



Multiple Choice

Spindle taper



Double-sided constrained spindle available

By adopting a double-sided restraint dedicated spindle (BBT) that contacts both the spindle cross section and the tapered cross section, the fixing performance is enhanced, vibration is reduced, and high-precision high-speed cutting is possible.

Cutting Oil Cooler



There are multiple nozzles with adjustable directions on the spindle end, which usually supply cutting oil to the processing parts, which improves the processing accuracy.

DHM Has Strong Torque

Excellent heavy-duty cutting capabilities

Unique geared spindle

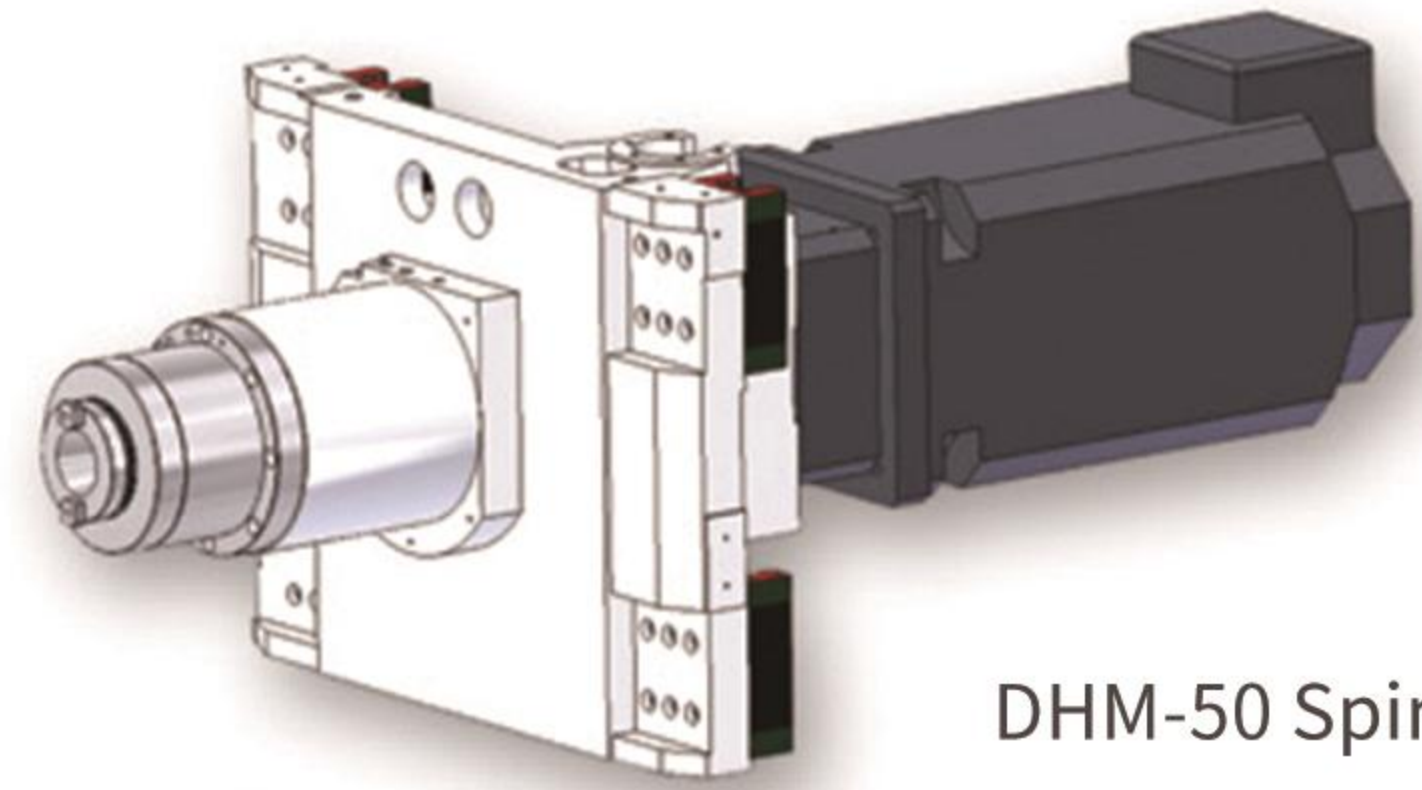
DHM-50 uses a direct transmission spindle. The direct-transmission spindle uses a wide-area motor, and the spindle has low-speed full power output to meet the cutting conditions of large cutting volumes. DHN-63/80/100 adopts the gear type main shaft transmission device.

The gear-type spindle head is cast in one piece, which has higher rigidity than the general combined spindle structure, improves the stability of the machine tool, and has stronger cutting ability and higher precision. The spindle uses five large-spacing, high-precision, and high-rigidity angular ball bearings, so it has excellent processing capabilities before heavy cutting.



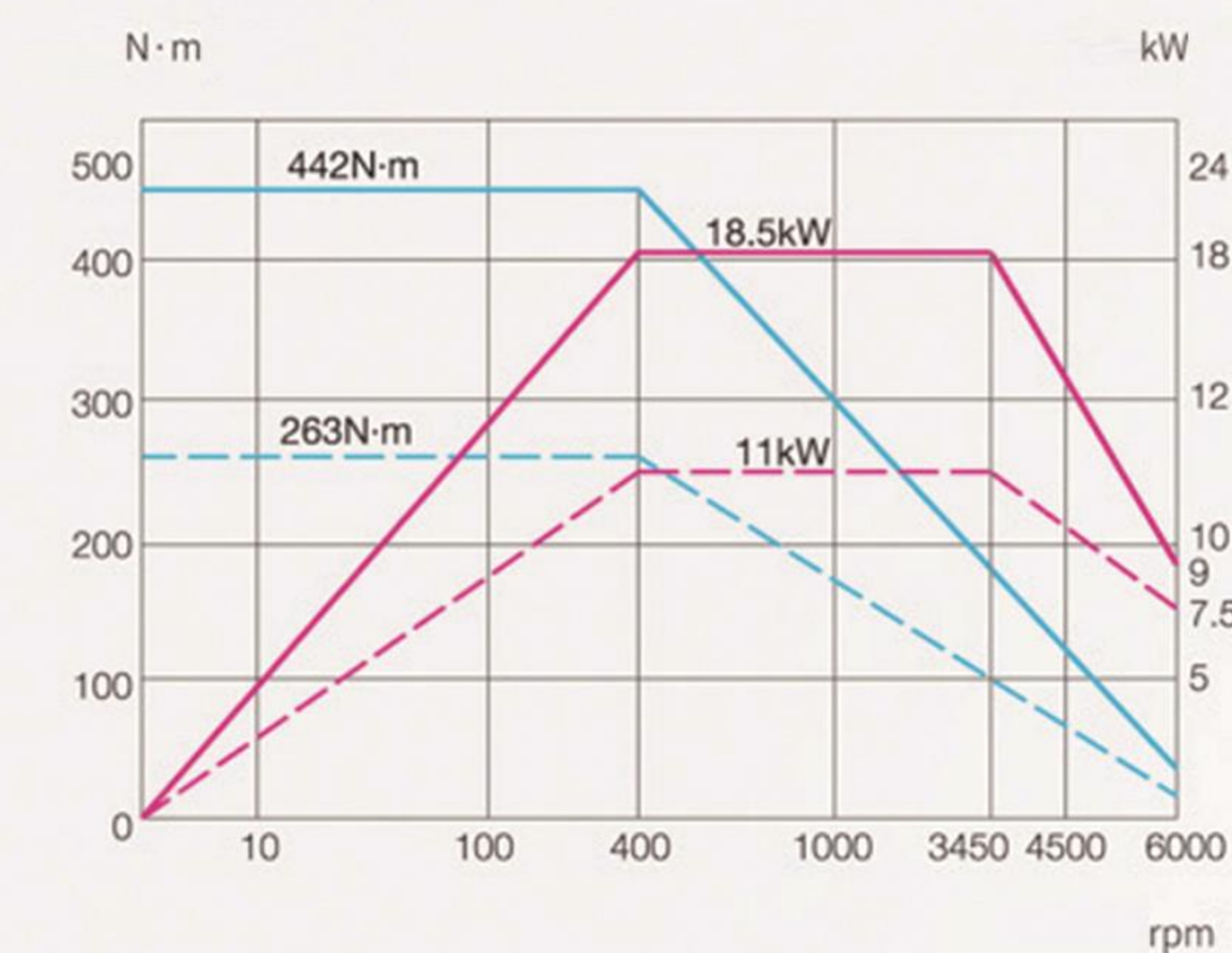
Spindle

Spindle power torque chart



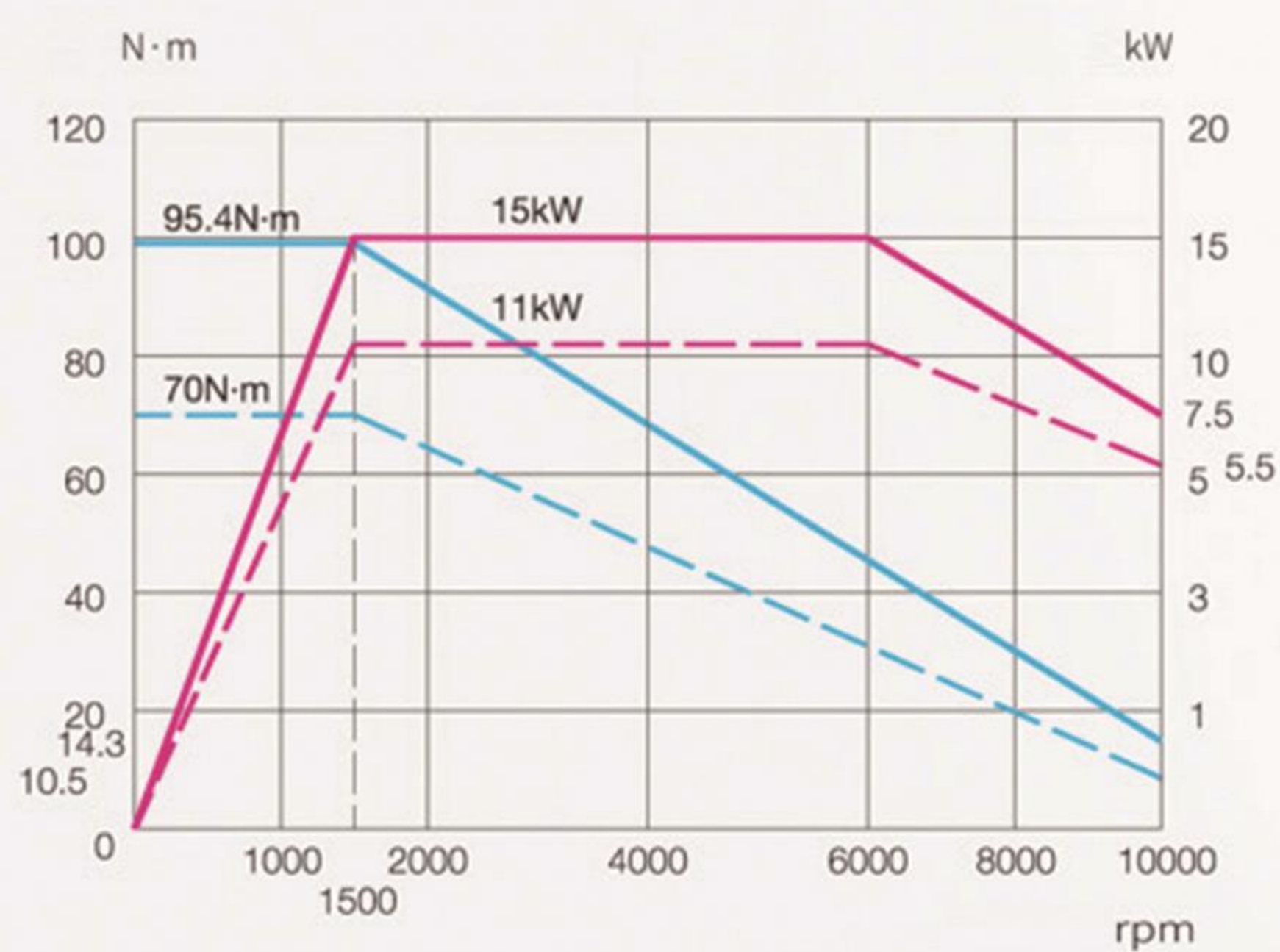
DHM-50 Spindle

DHM-50_Fanuc 11_18.5kW(Direct)

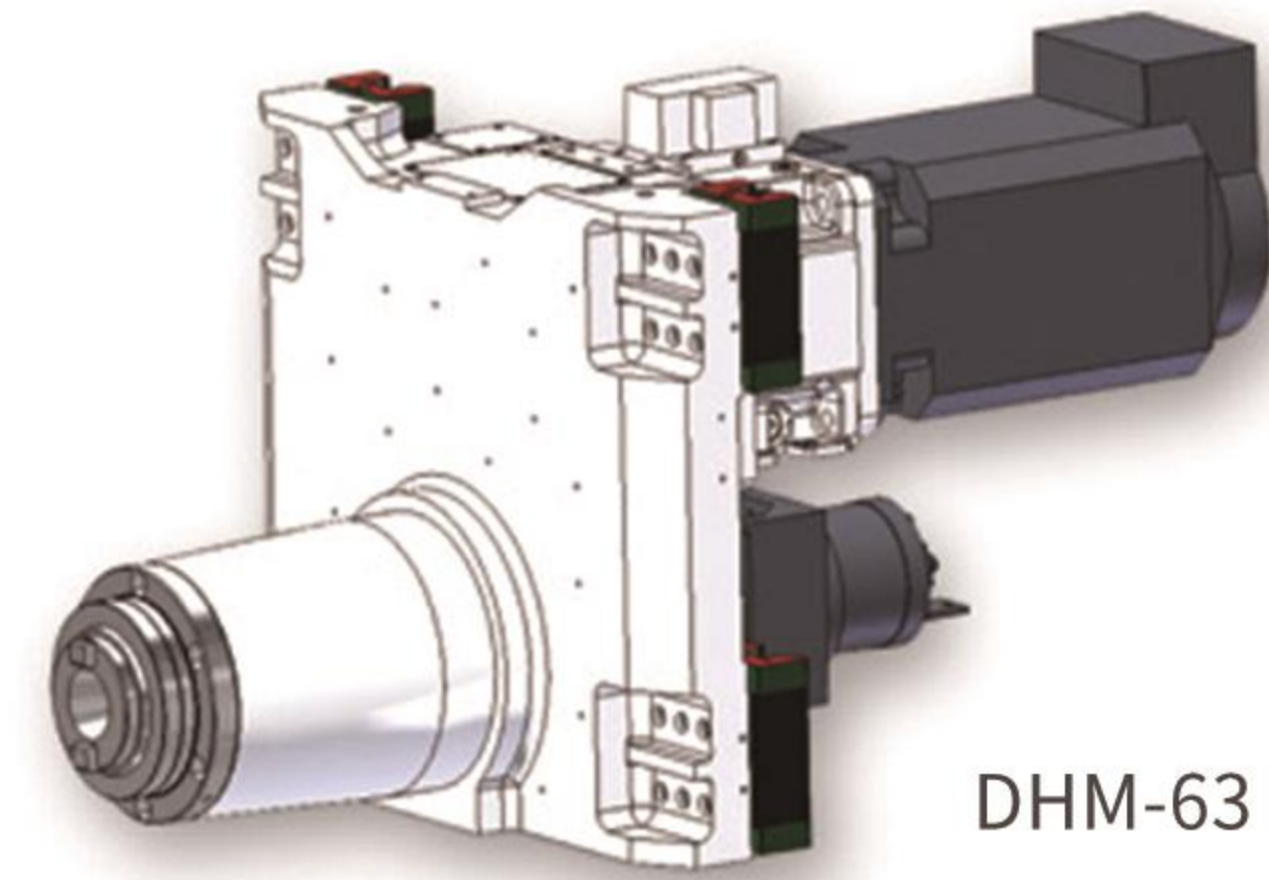


—	Spindle motor	FANUC P30/6000
—	Motor Power	11/18.5kW
---	Spindle speed	6000 RPM

DHM-50_Fanuc 11_15kW(Belt option)

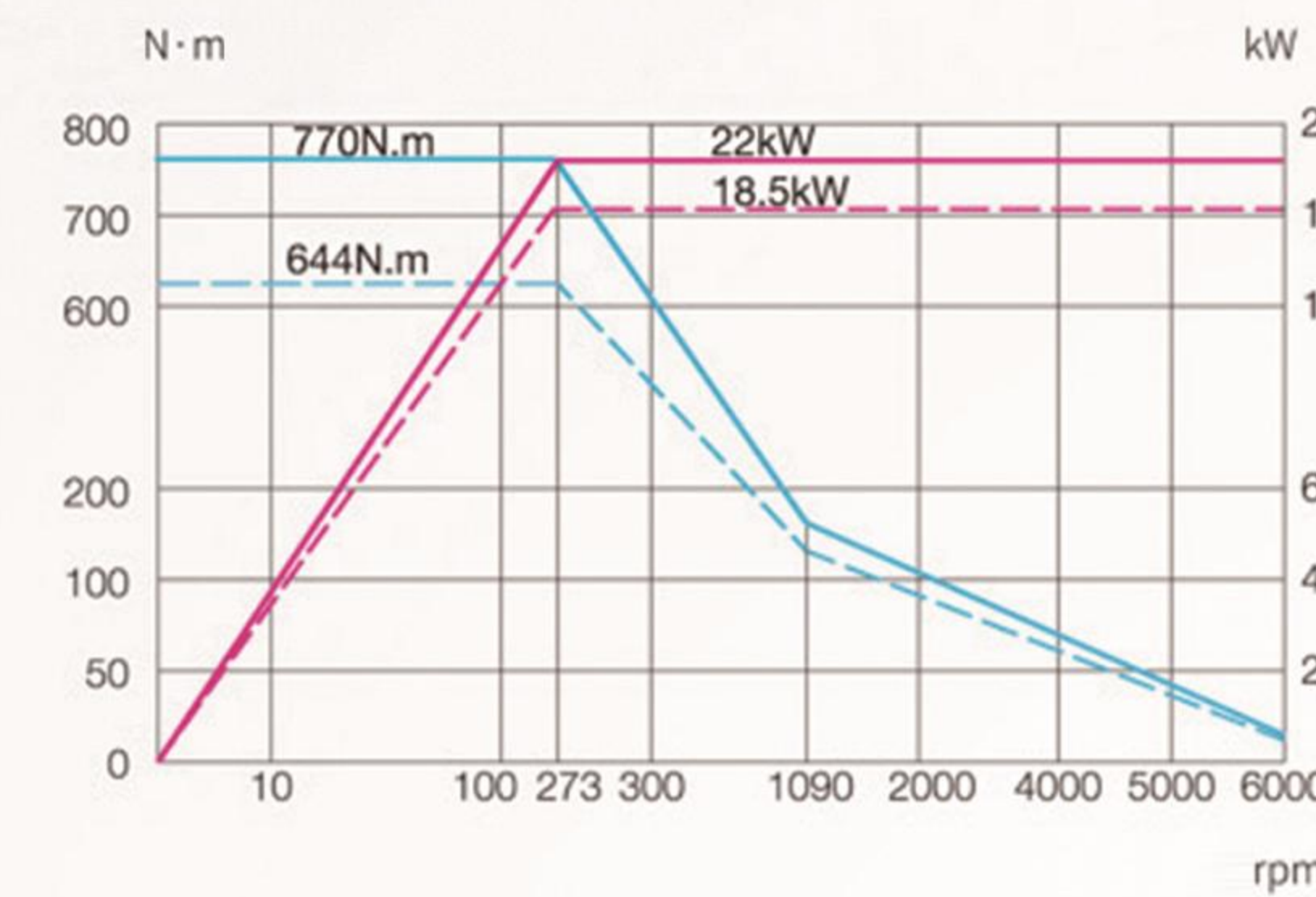


—	Spindle motor	FANUC 12/10000
—	Motor Power	11/15kW
---	Spindle speed	10000 RPM



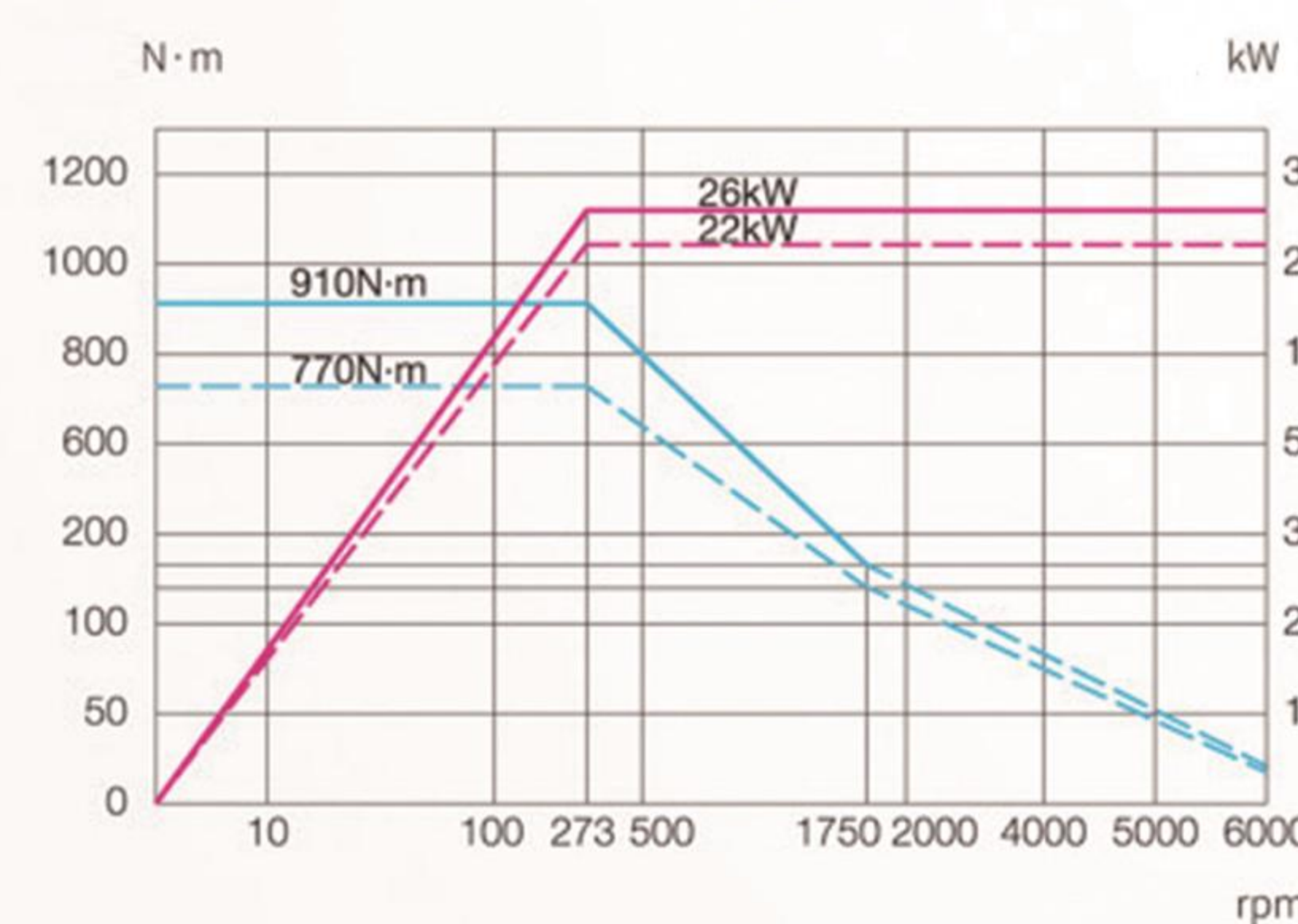
DHM-63 Spindle

DHM-63_Fanuc 18.5_22kW (Belt+ZF gearbox)

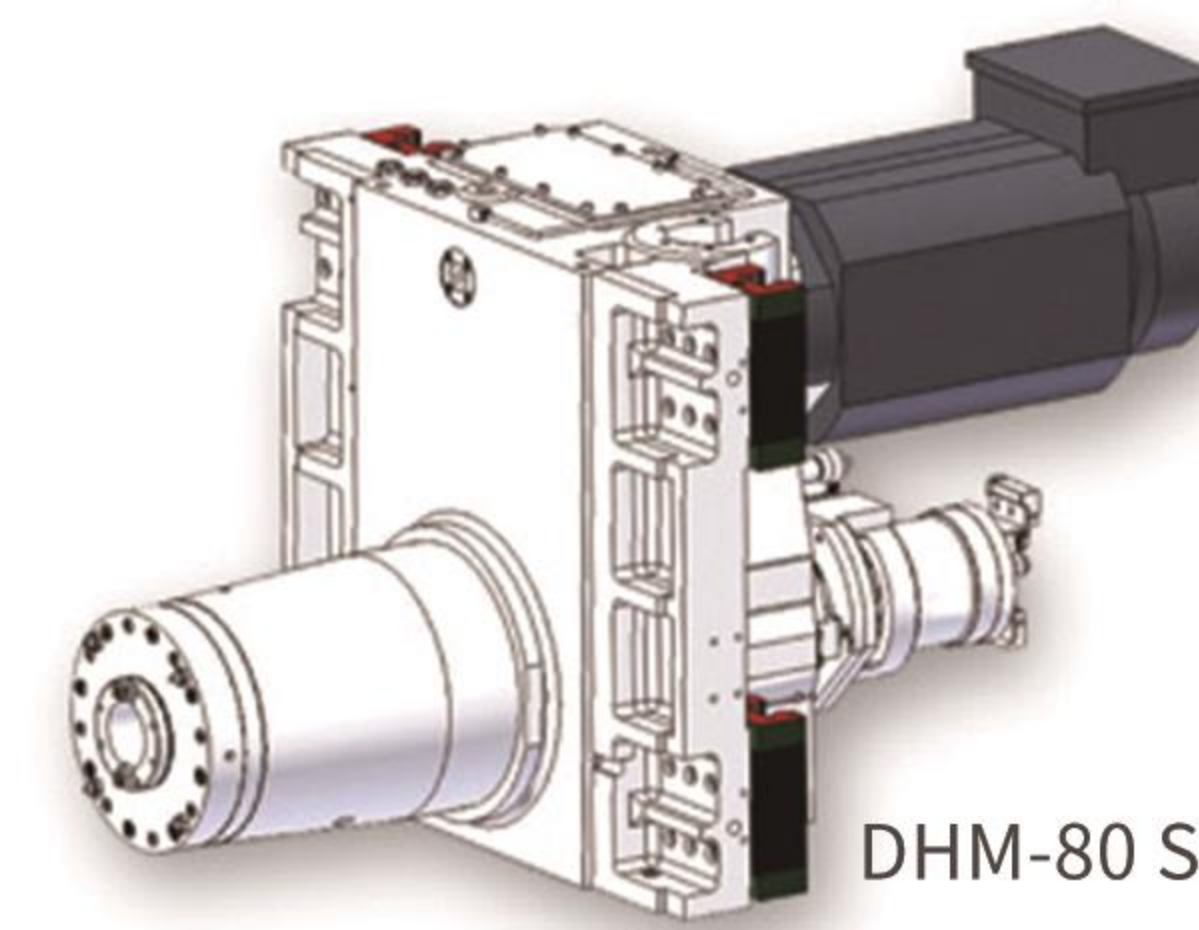


—	Spindle motor	FANUC 18/7000
—	Motor Power	18.5/22kW
---	Spindle speed	6000 RPM

DHM-63_Fanuc 22_26kW(Full gear option)

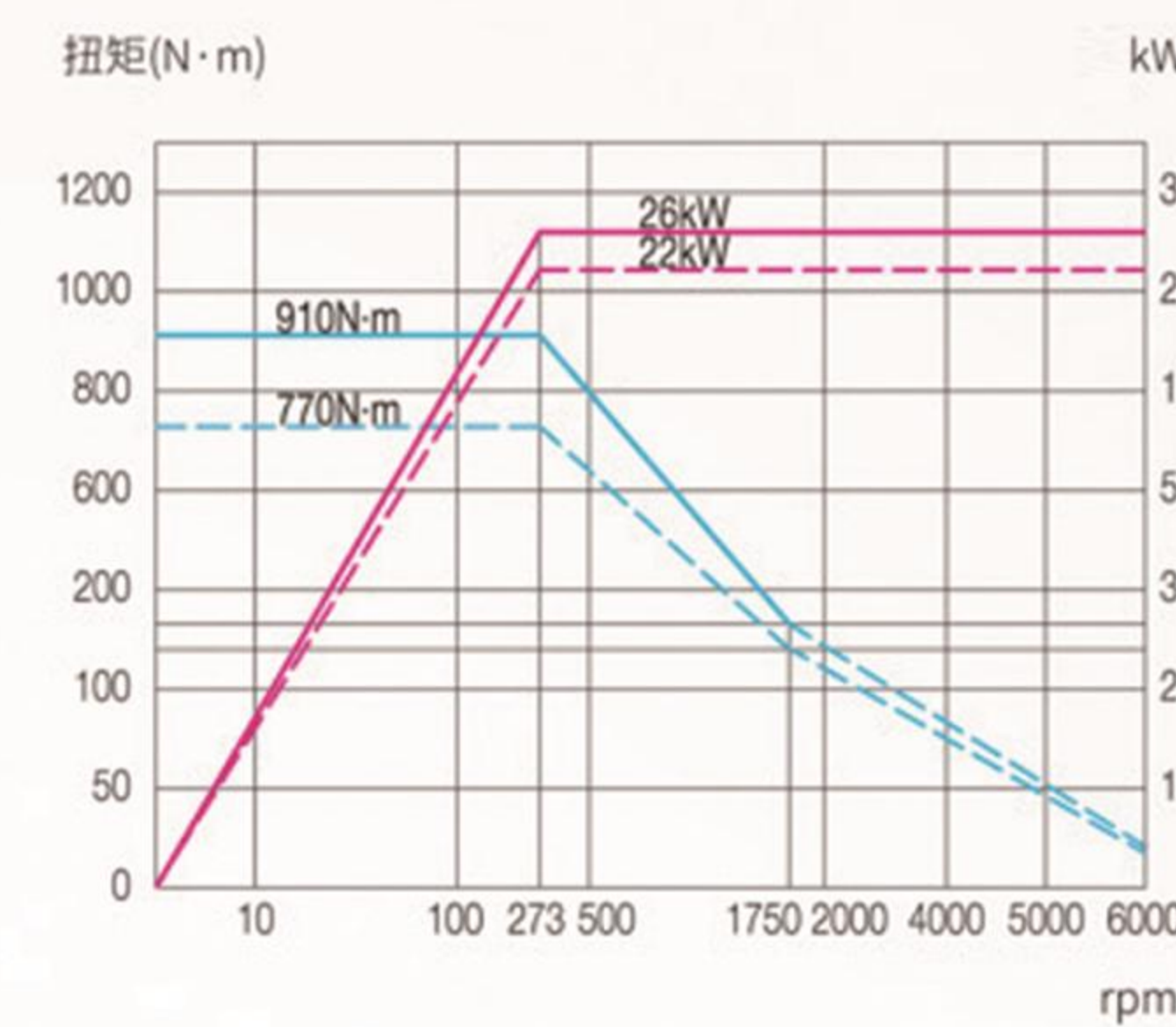


—	Spindle motor	FANUC 22/7000
—	Motor Power	22/26kW
---	Spindle speed	6000 RPM



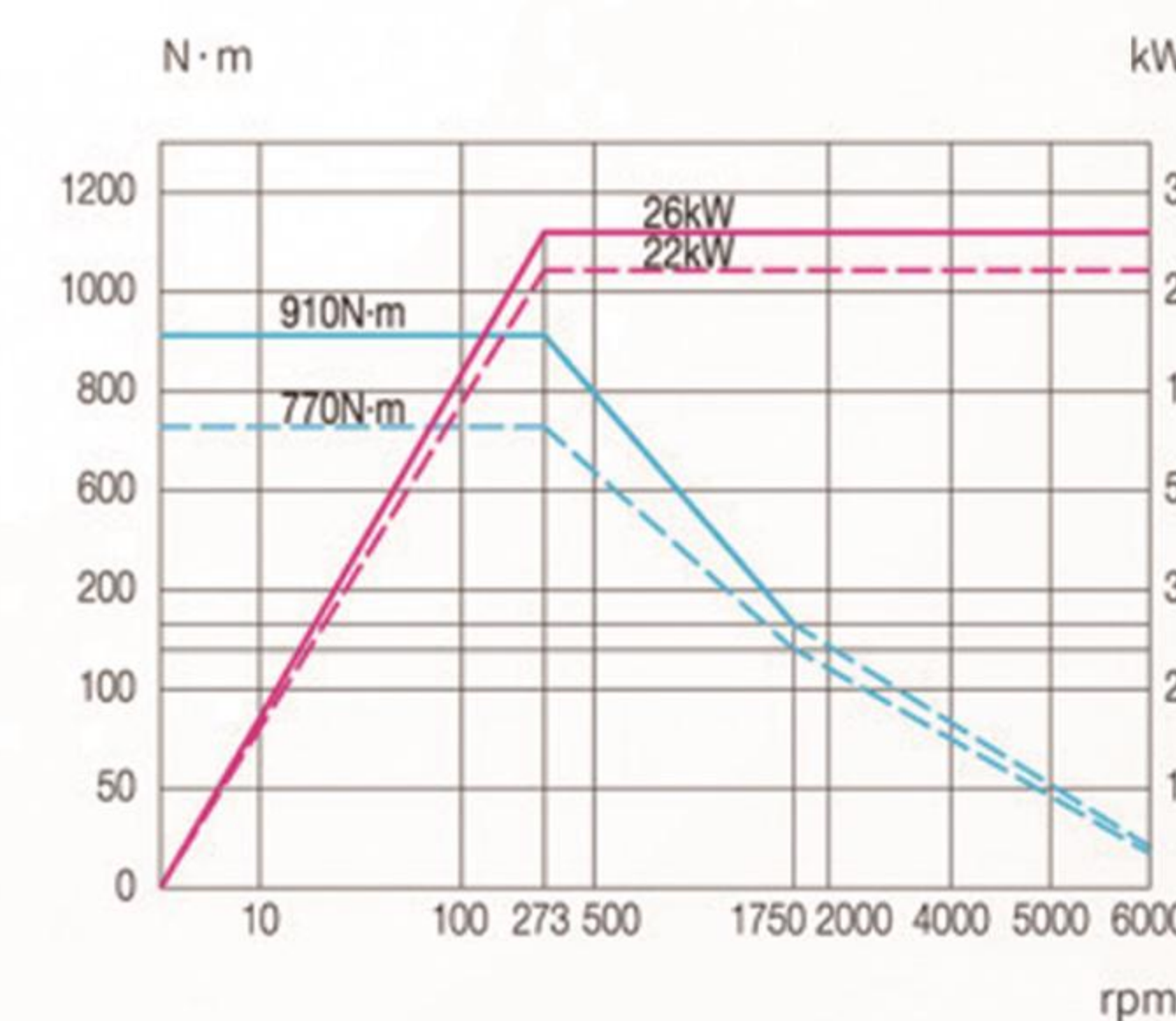
DHM-80 Spindle

DHM-80_Fanuc 22_26kW(Belt+ZF gearbox)

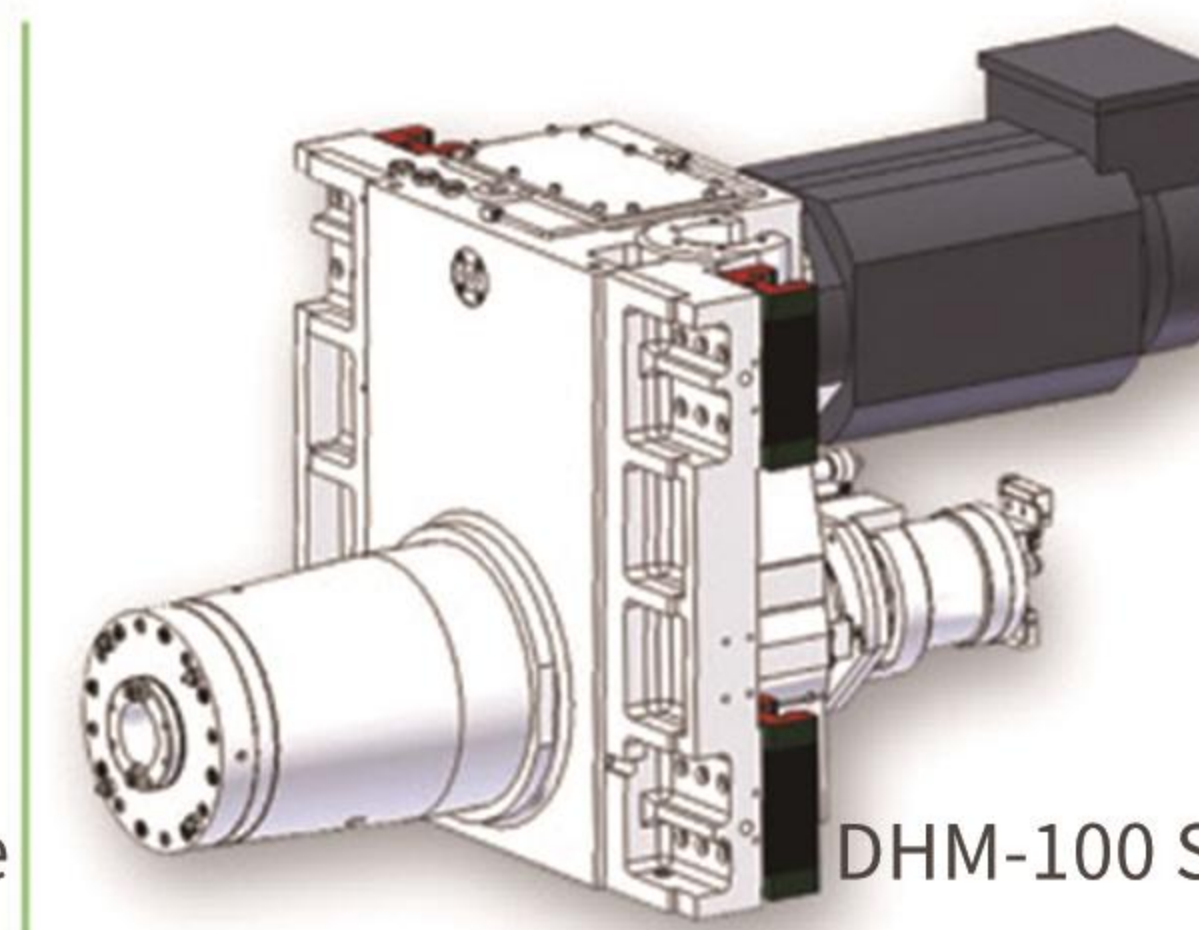


—	Spindle motor	FANUC 22/7000
—	Motor Power	22/26kW
---	Spindle speed	6000 RPM

DHM-80_Fanuc 22_26kW(Full gear option)

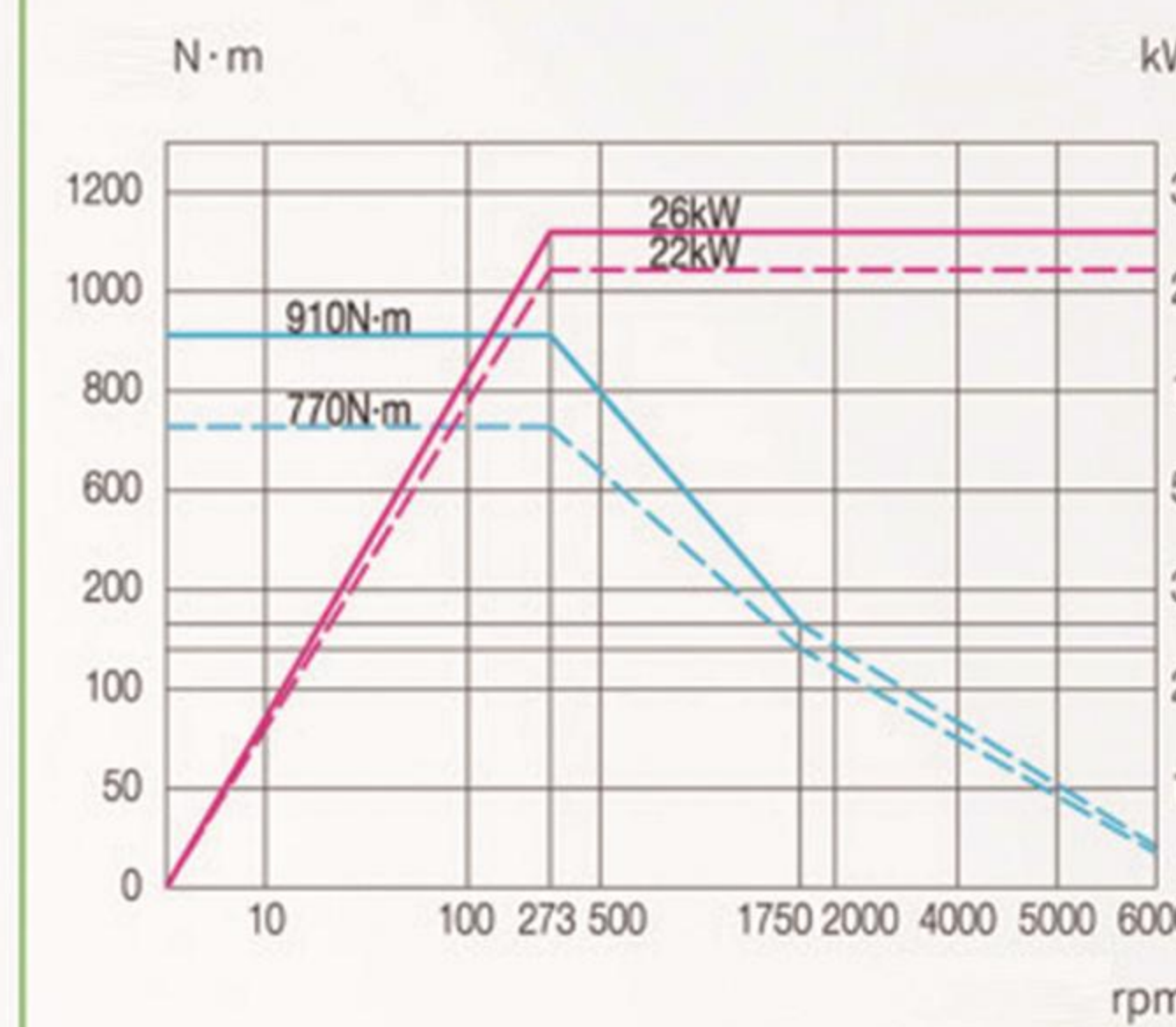


—	Spindle motor	FANUC 22/7000
—	Motor Power	22/26kW
---	Spindle speed	4500 RPM



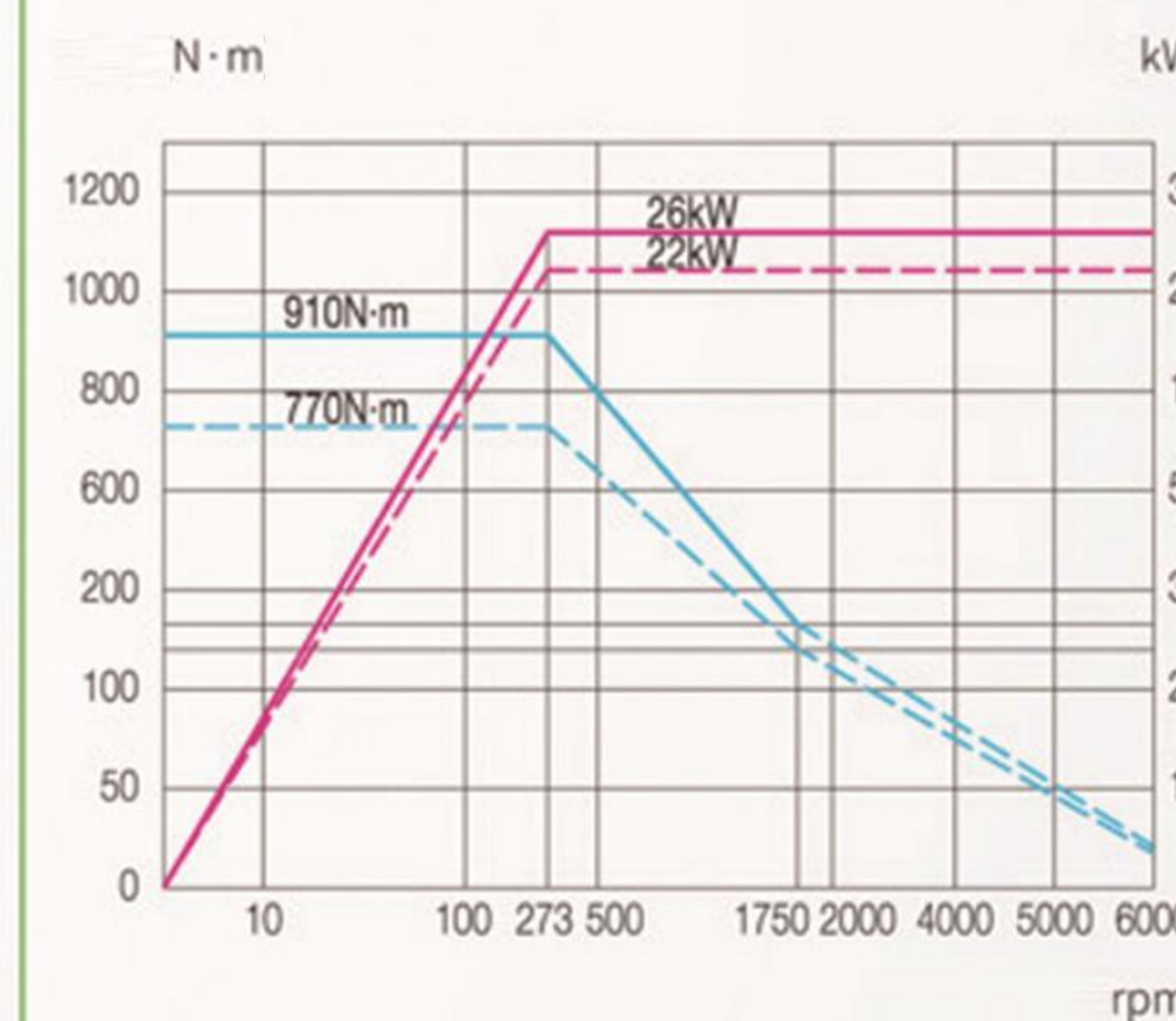
DHM-100 Spindle

DHM-100_Fanuc 22_26kW(Belt+ZF gearbox)

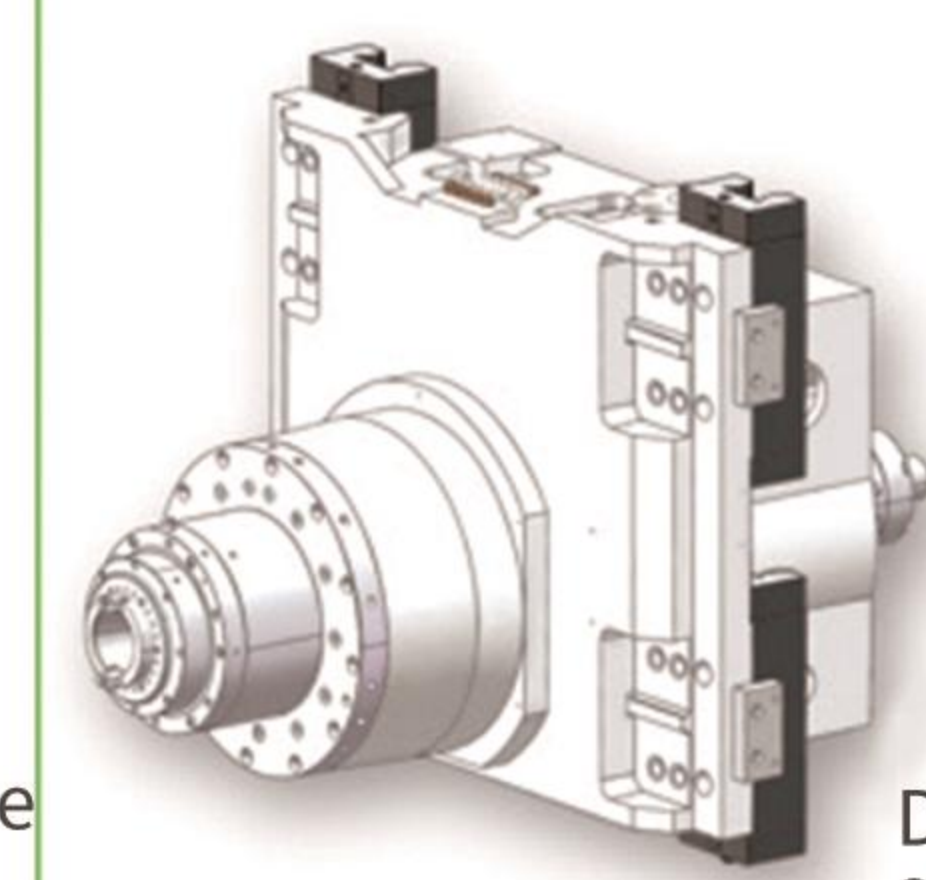


—	Spindle motor	FANUC 22/7000
—	Motor Power	22/26kW
---	Spindle speed	6000 RPM

DHM-100_Fanuc 22_26kW(Full gear option)

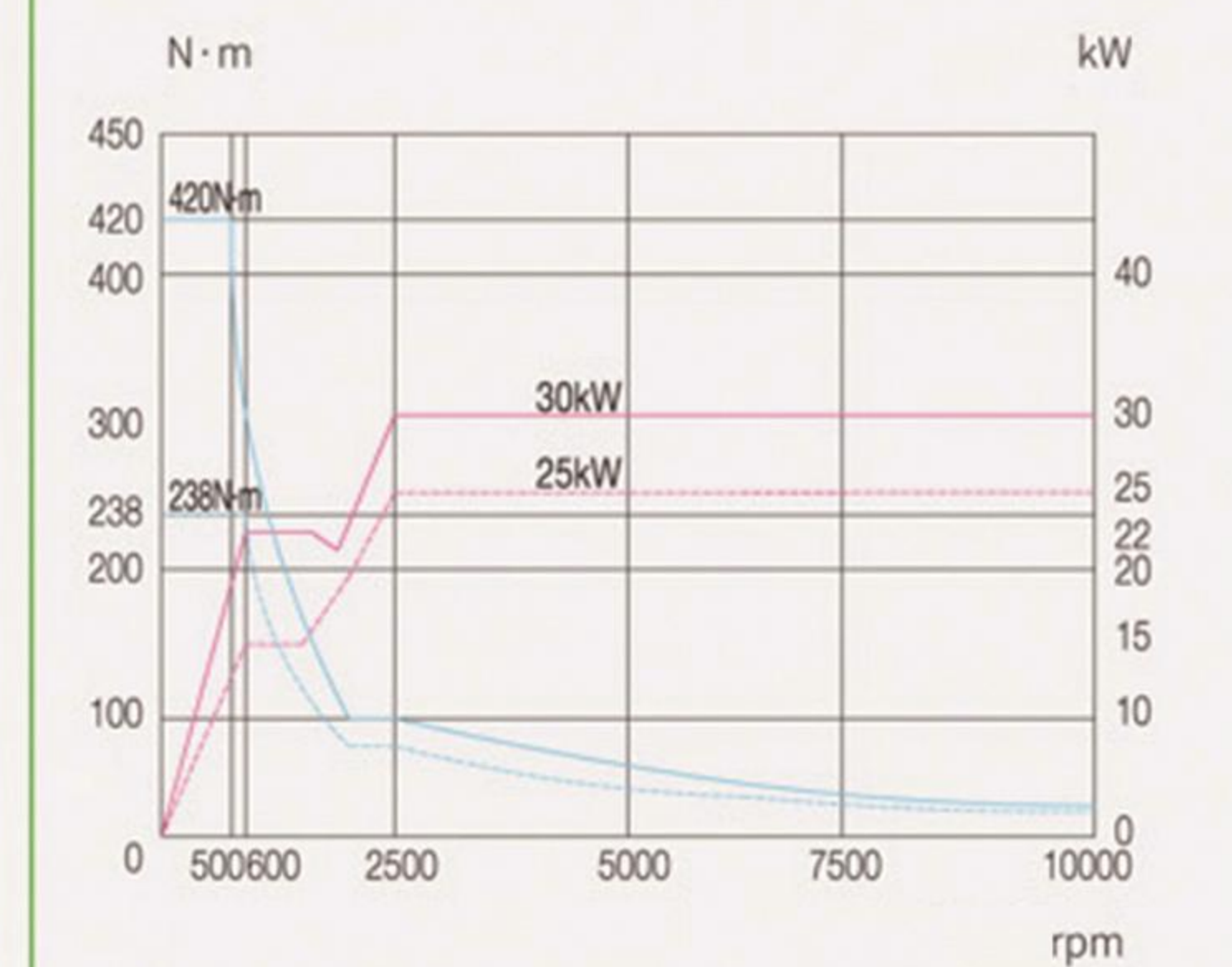


—	Spindle motor	FANUC 22/7000
—	Motor Power	22/26kW
---	Spindle speed	4500 RPM



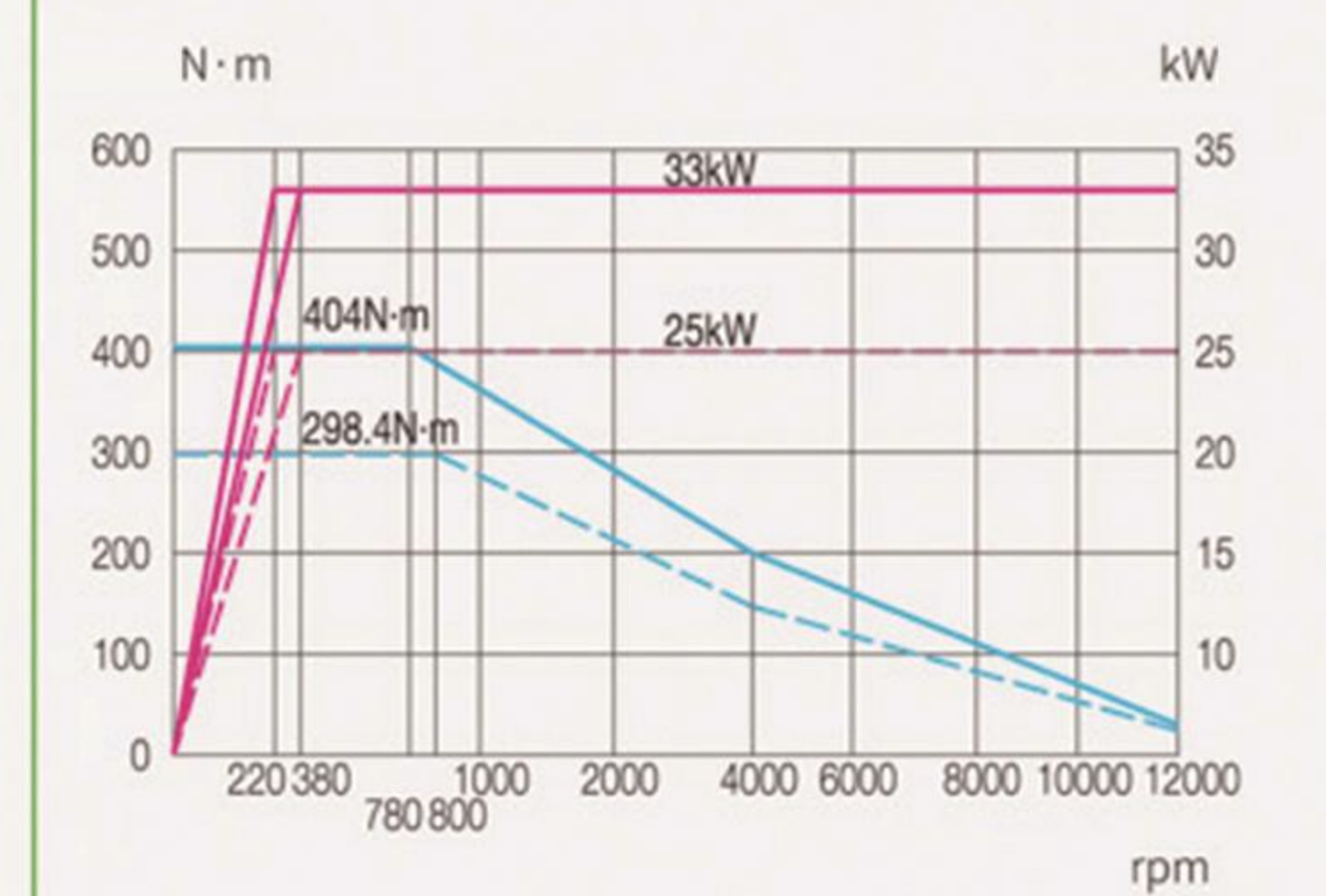
DHM series built-in spindle

DHM_Fanuc Bil 160LL_13000 25_30kW(Option)



—	Spindle motor	Fanuc B160LL/13000i
—	Motor Power	25/30kW
---	Spindle speed	10000/12000 RPM

DHM_Siemens ATE_AC240_280_625_33kW(Option)



—	Spindle motor	Siemens ATE_AC240/280/6
—	Motor Power	22/33kW
---	Spindle speed	10000/12000 RPM

Worktable

Maximum load of
worktable (kg)

DHM-50

600

DHM-63

1200

DHM-80/100

2500

Split angle DHM-50/63/80/100 option

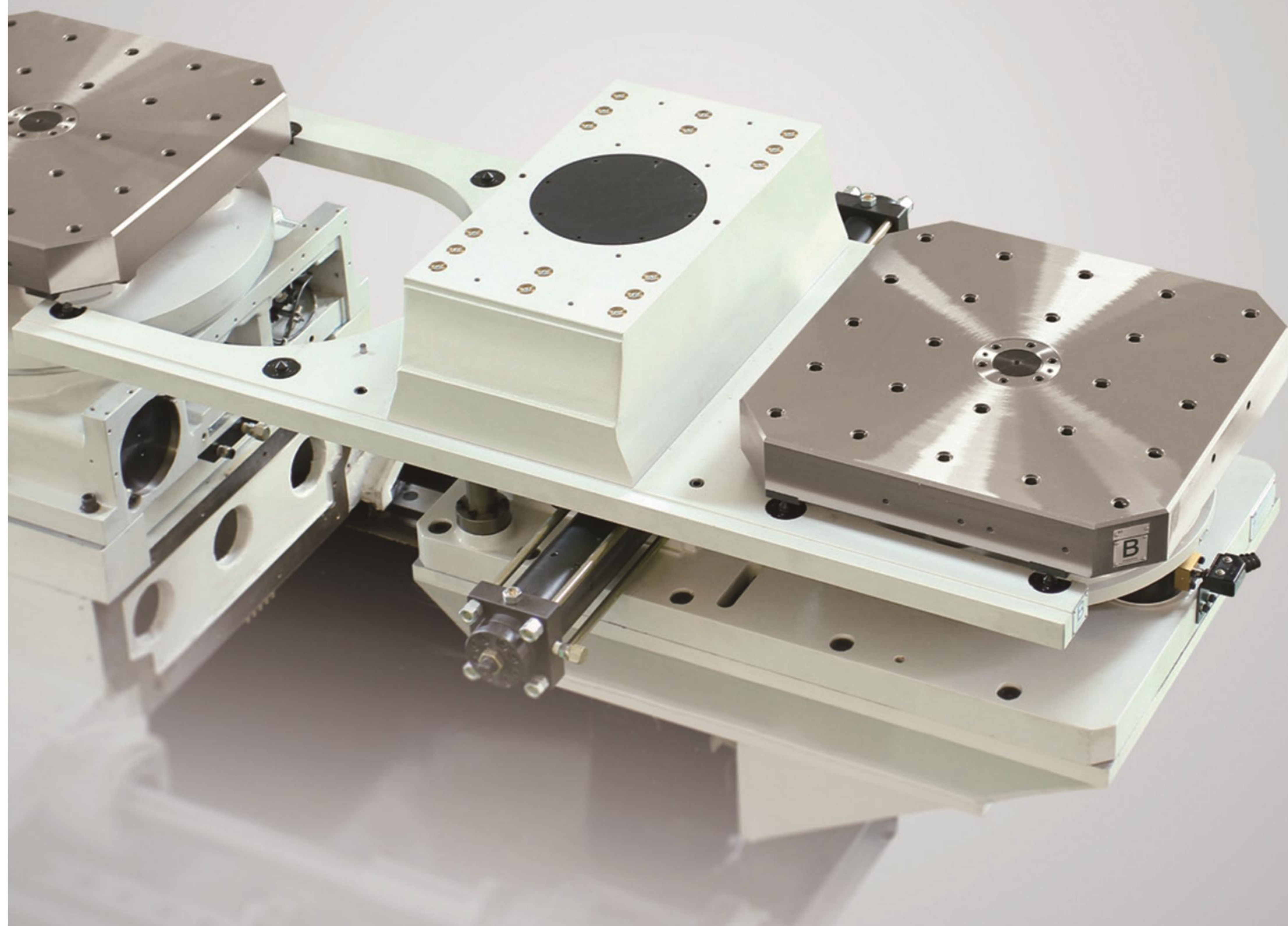
0.001° 1°

Positioning
accuracy DHM-50/63/80/100

10" 10"

Repeatable DHM-50/63/80/100
accuracy

6" 2"

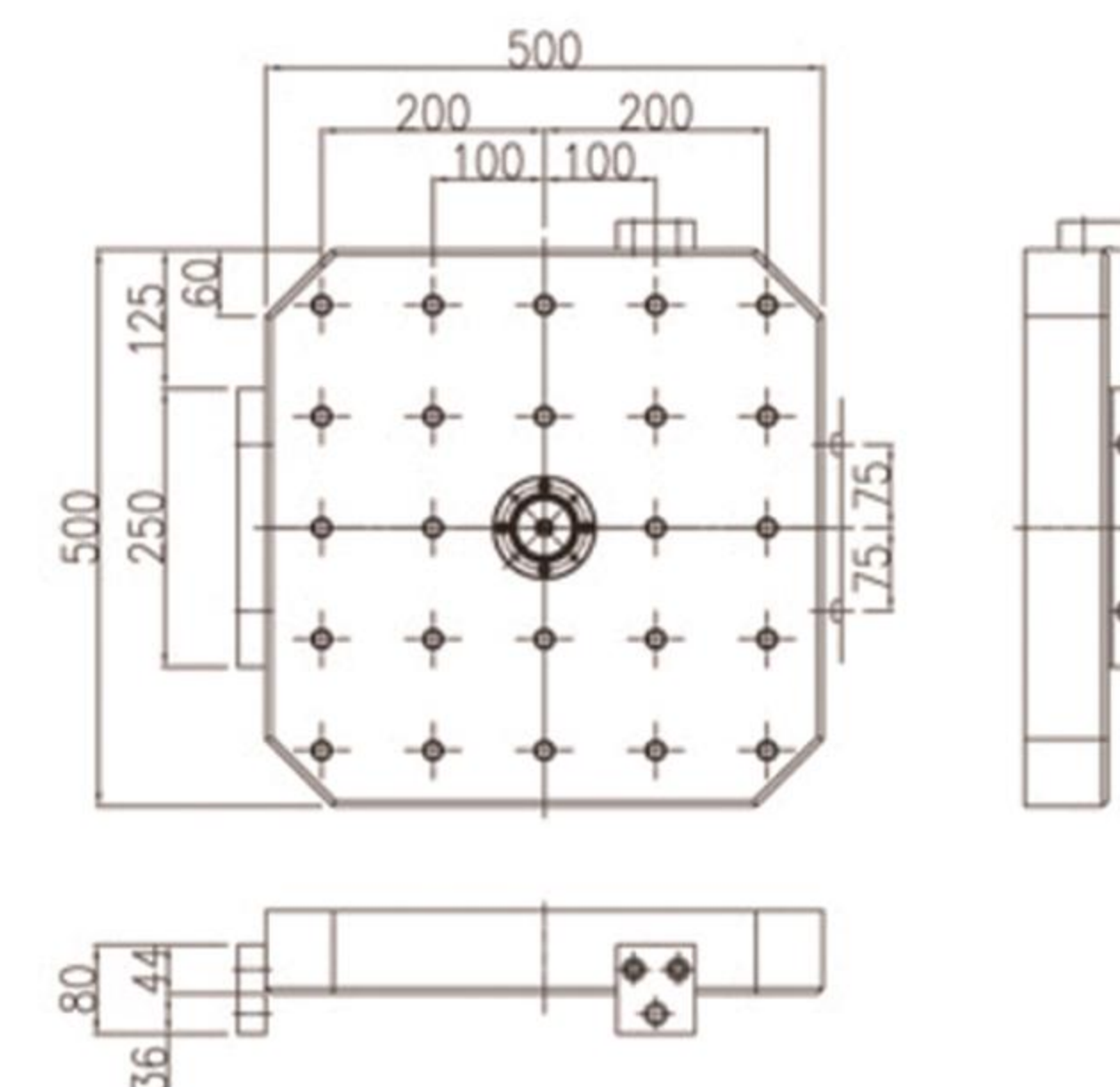


DHM-50

Load

single worktable dual worktable

600kg 500kg

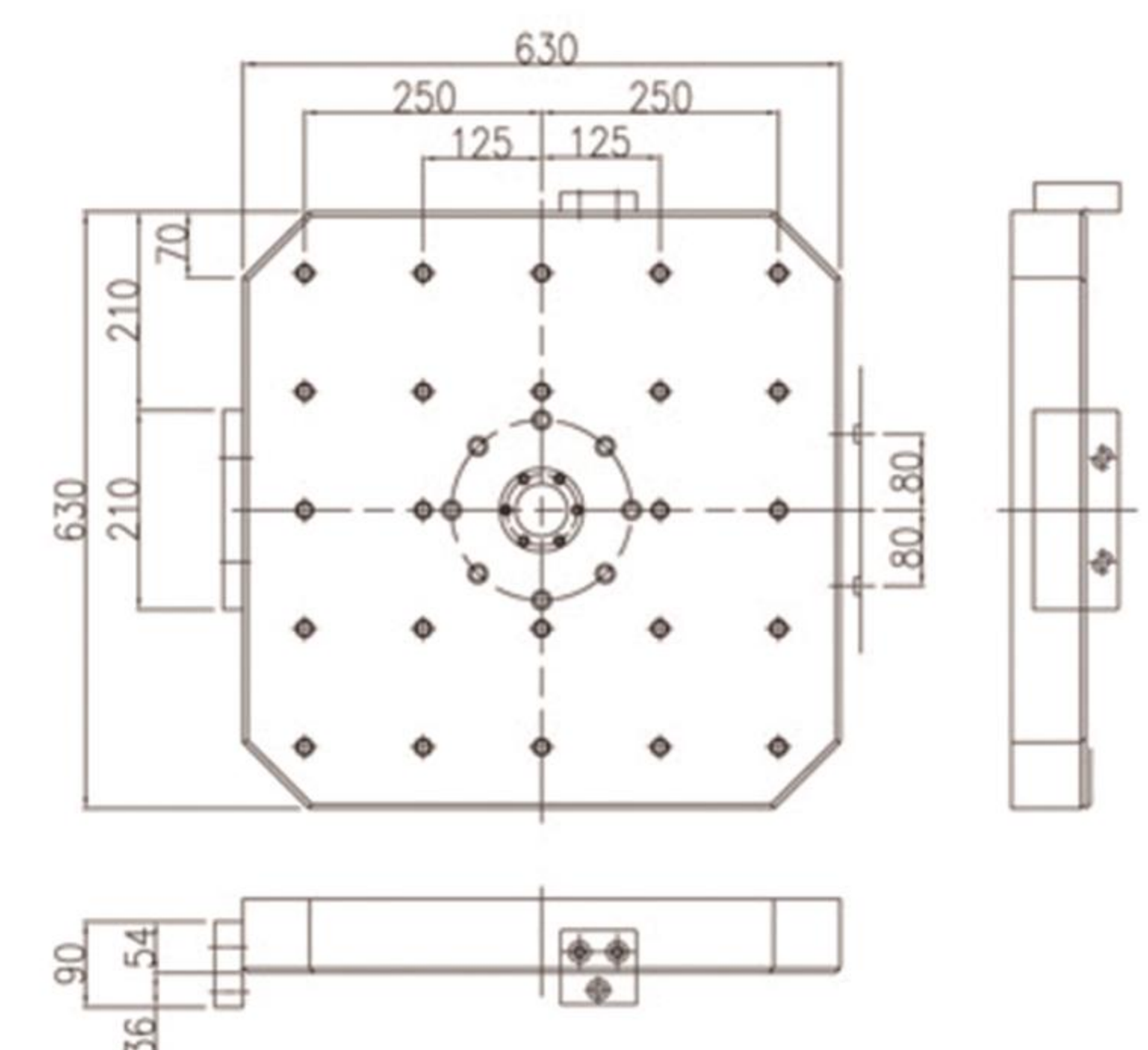


DHM-63

Load

single worktable dual worktable

1200kg 1200kg

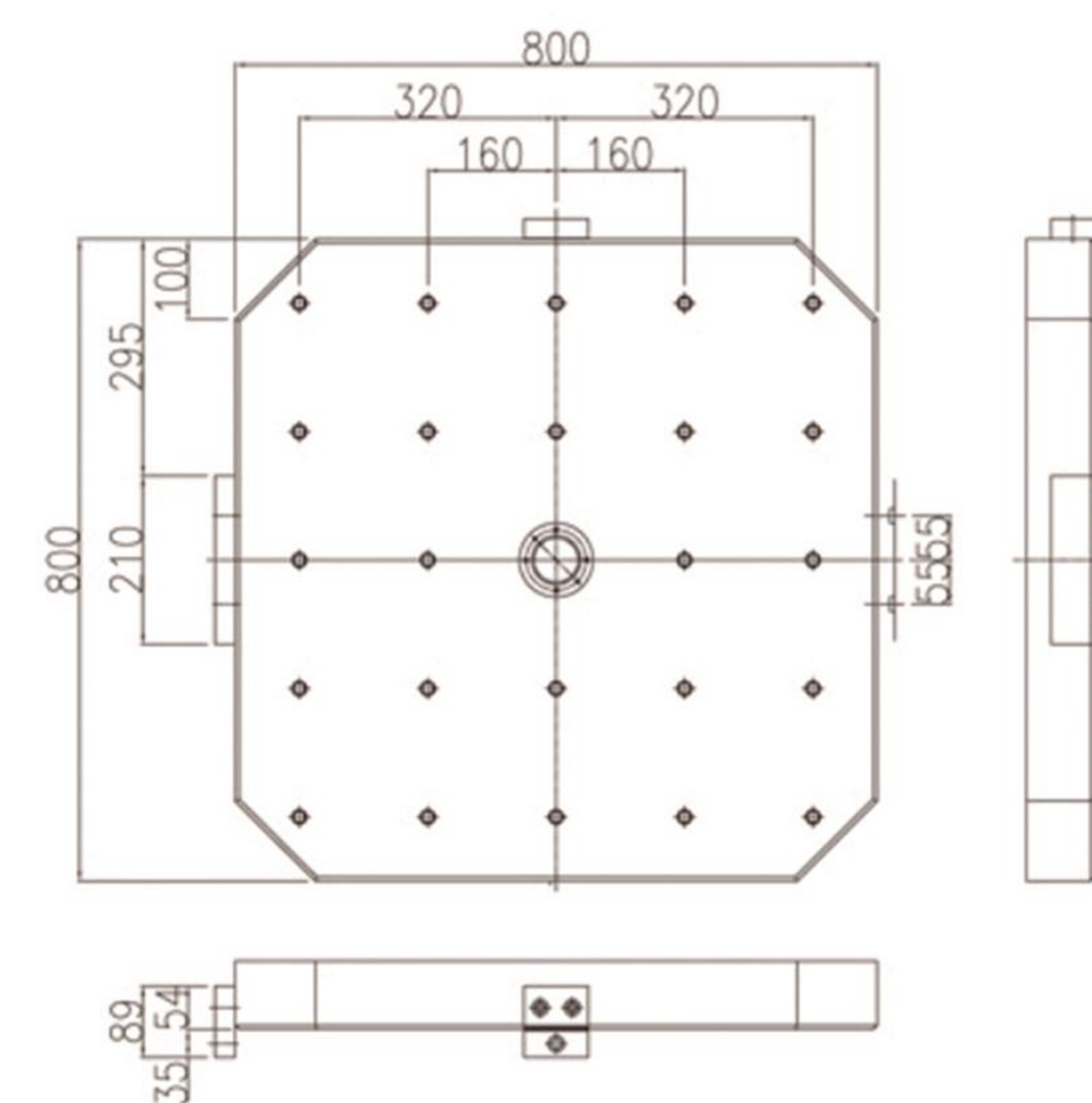


DHM-80

Load

single worktable dual worktable

2500kg 2000kg

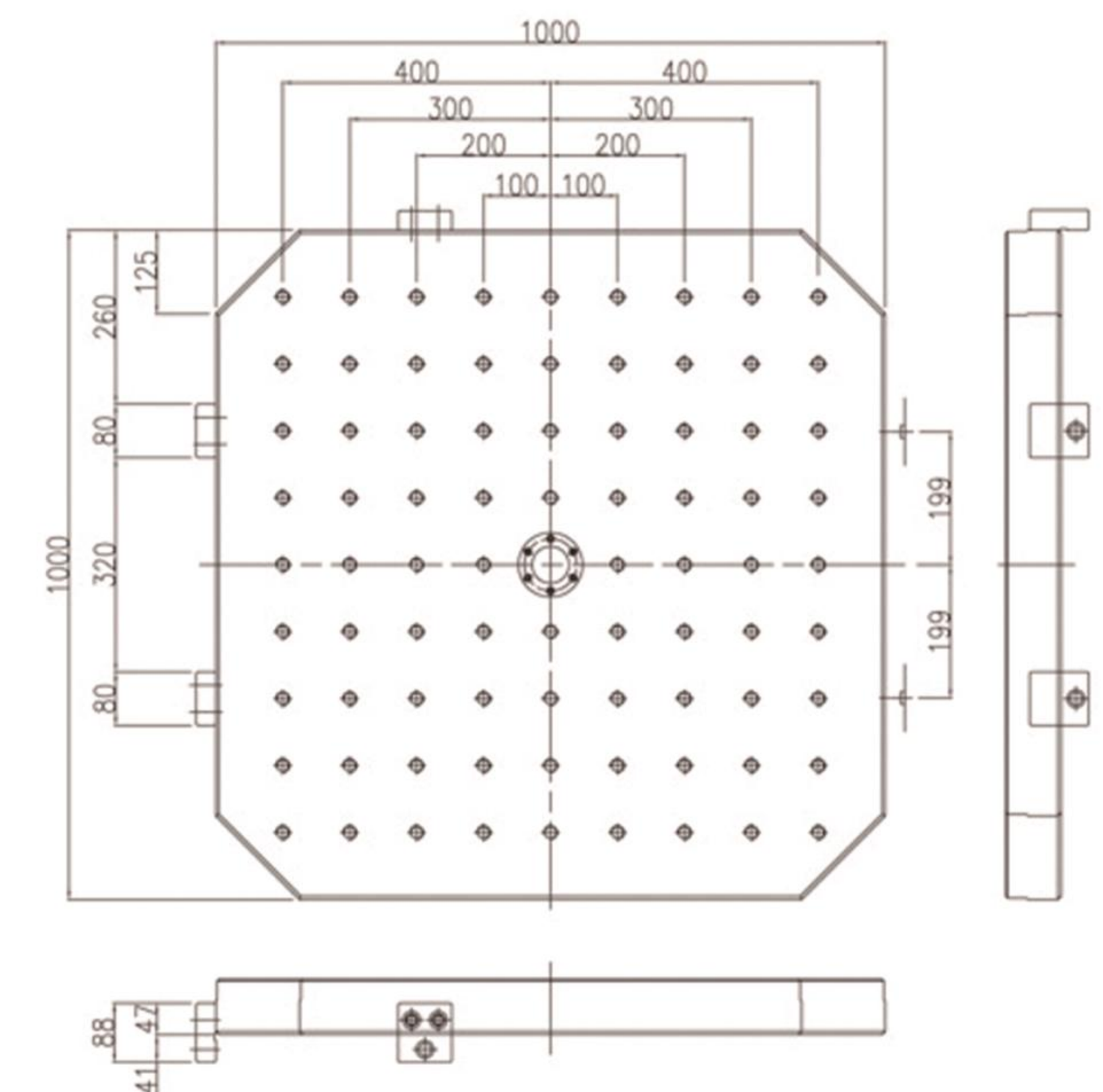


DHM-100

Load

single worktable dual worktable

2500kg 2000kg



Tool Magazine

Storage capacity of tool magazine

DHM-50

24
Tools

DHM-63/80/100

40
Tools

DHM-50

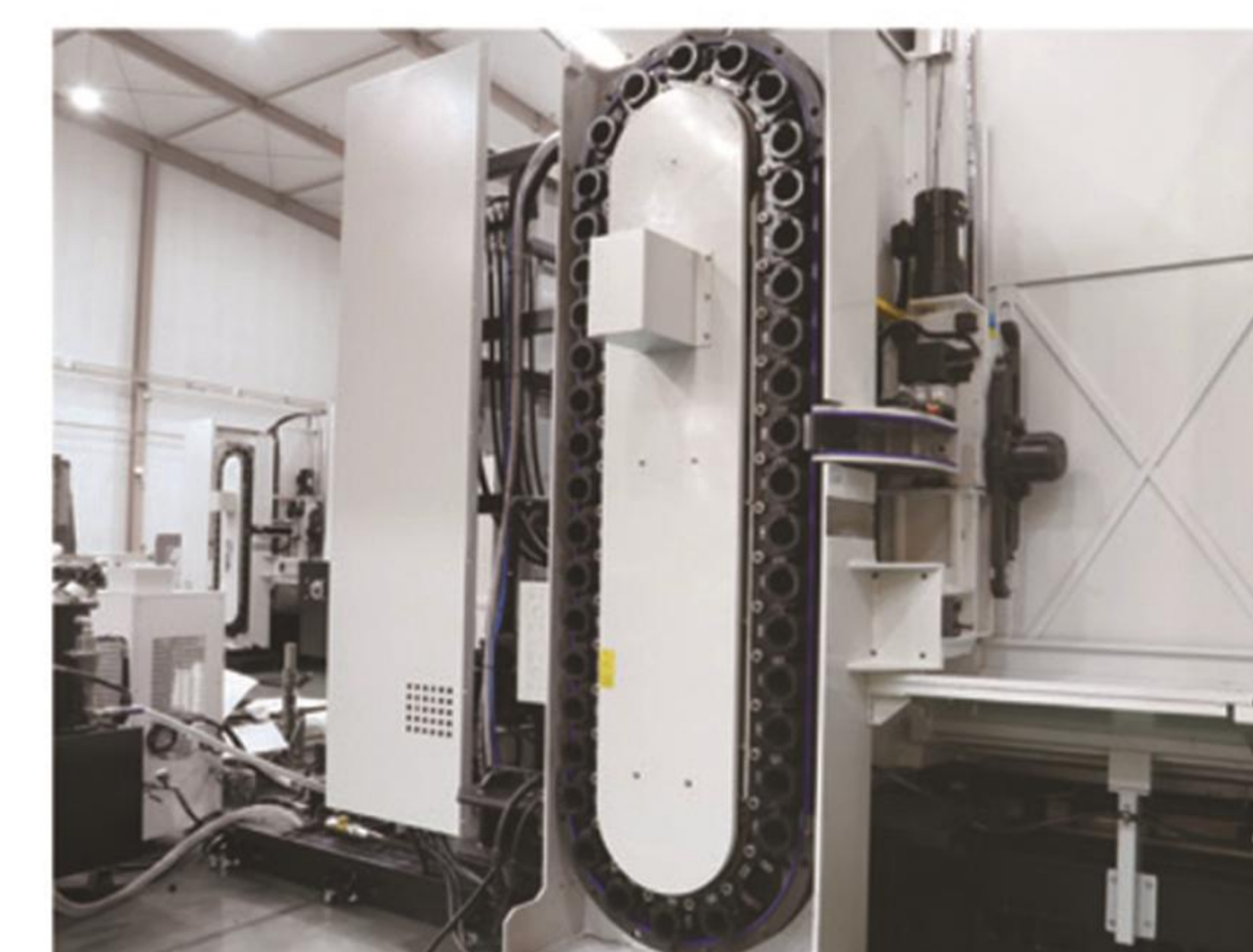
Optional
DHM-50/63/80/100

60
Tools



24 Tools

optional



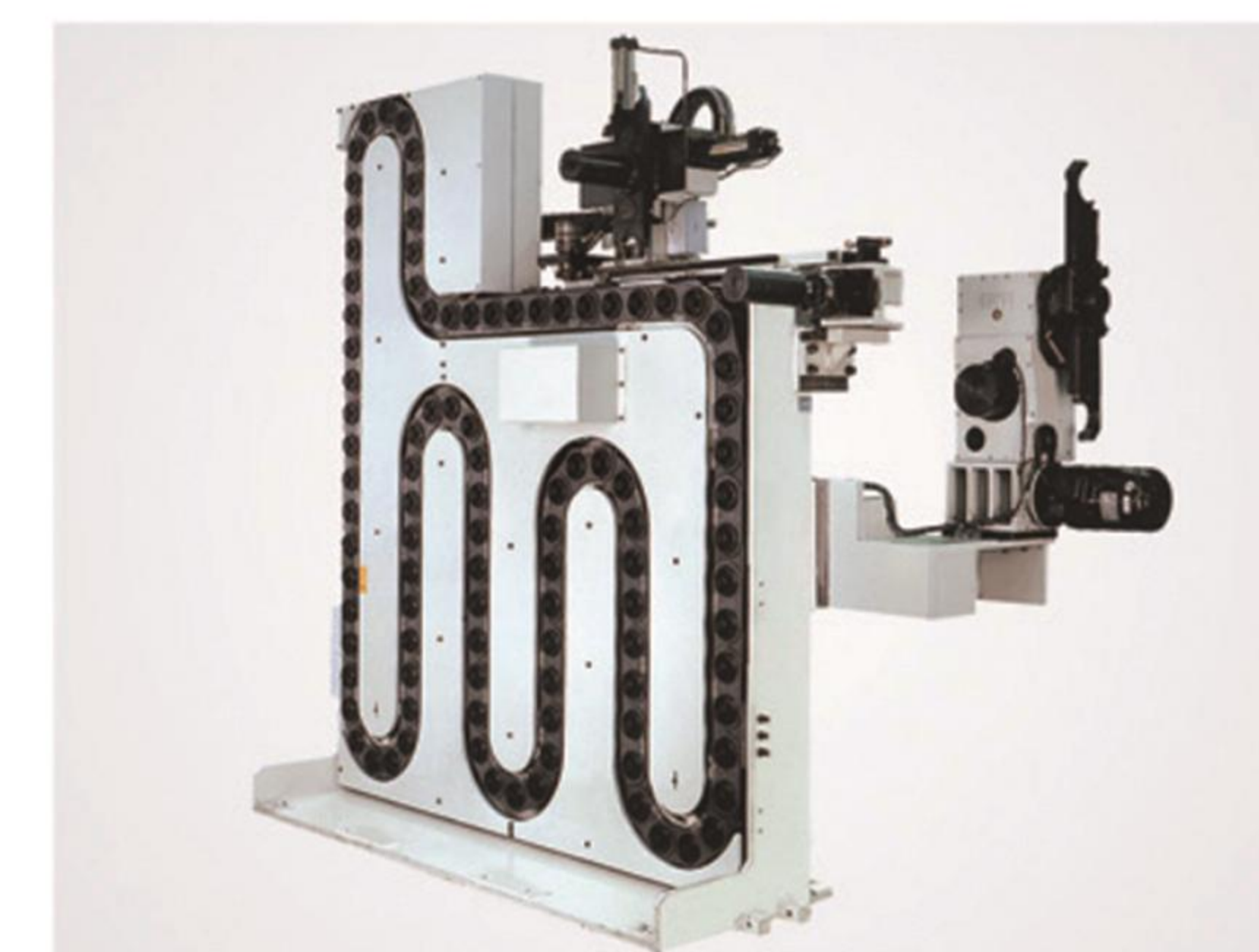
40 Tools (rapid tool change)

optional



60 Tools

optional

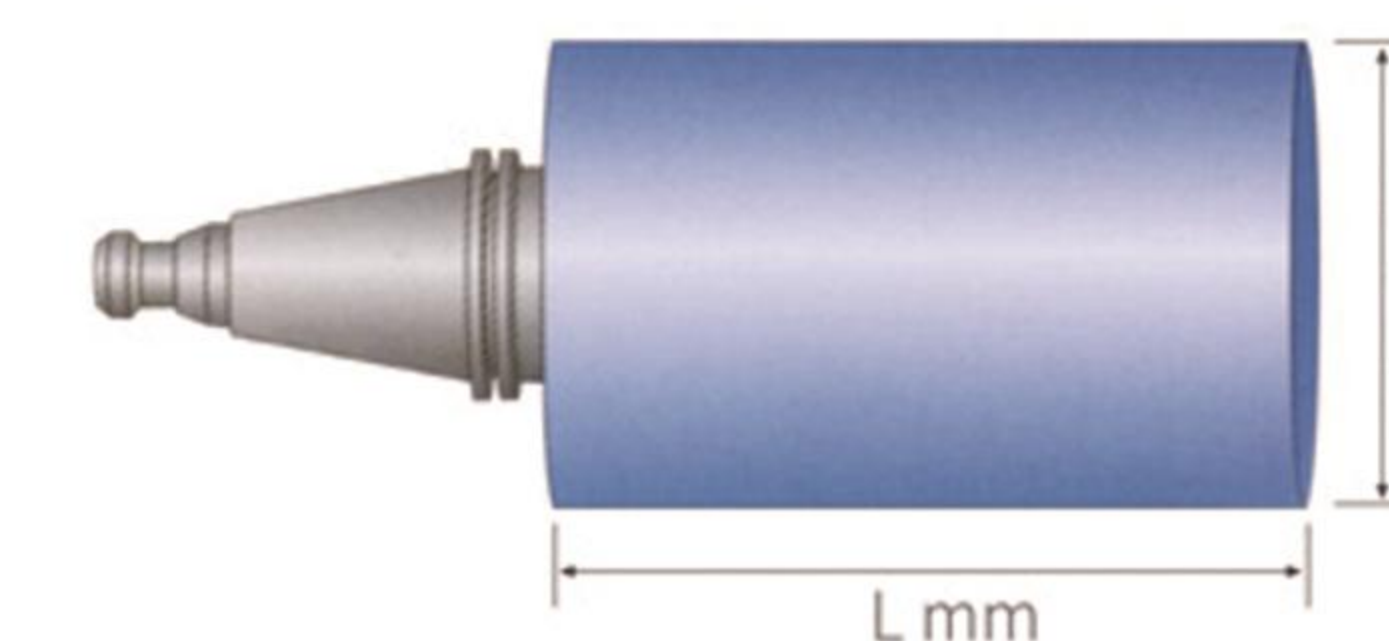


90 Tools

optional

Reliable Automated Tool Magazine

Automatic tool changer is composed of tool magazine and tool changing arms. Automatic tool changer is installed separately from machine tool with the purpose of preventing adverse influences of vibration during running of automatic tool changer and other reasons on precision. Tool selection adopts the method of fixed address in the shortest path. All tools return to original position, therefore, the problem of collision between large-size tools is only considered in initial installation. The bidirectional tool magazine uses the shortest path.



Max. tool size

Max. tool diameter

	Continuous	No tools in the adjacent position
24 Tools	Φ105mm	Φ200mm
40 Tools	Φ125mm	Φ250mm
60 Tools	Φ125mm	Φ250mm
90 Tools	Φ125mm	Φ250mm

Max. tool length

350mm (DHM-50)	500mm (DHM-63)	600mm (DHM-80/100)
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Max. tool weight

15kg 24 Tools	25kg 40/60/80/90 Tools	30kg optional
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Ergonomics And Humanized Design

Extremely high stability and easy maintenance

Quick and easy daily inspection

The lubrication control unit and pneumatic unit are centrally installed on the operating side of the machine tool to facilitate inspection during daily maintenance.

Design that pays attention to the work efficiency

Not only widens the pedal of the operator, but also shortens the distance between the workpiece and the operation panel. Helps to increase the efficiency of handling and set-up operations, as well as operator safety



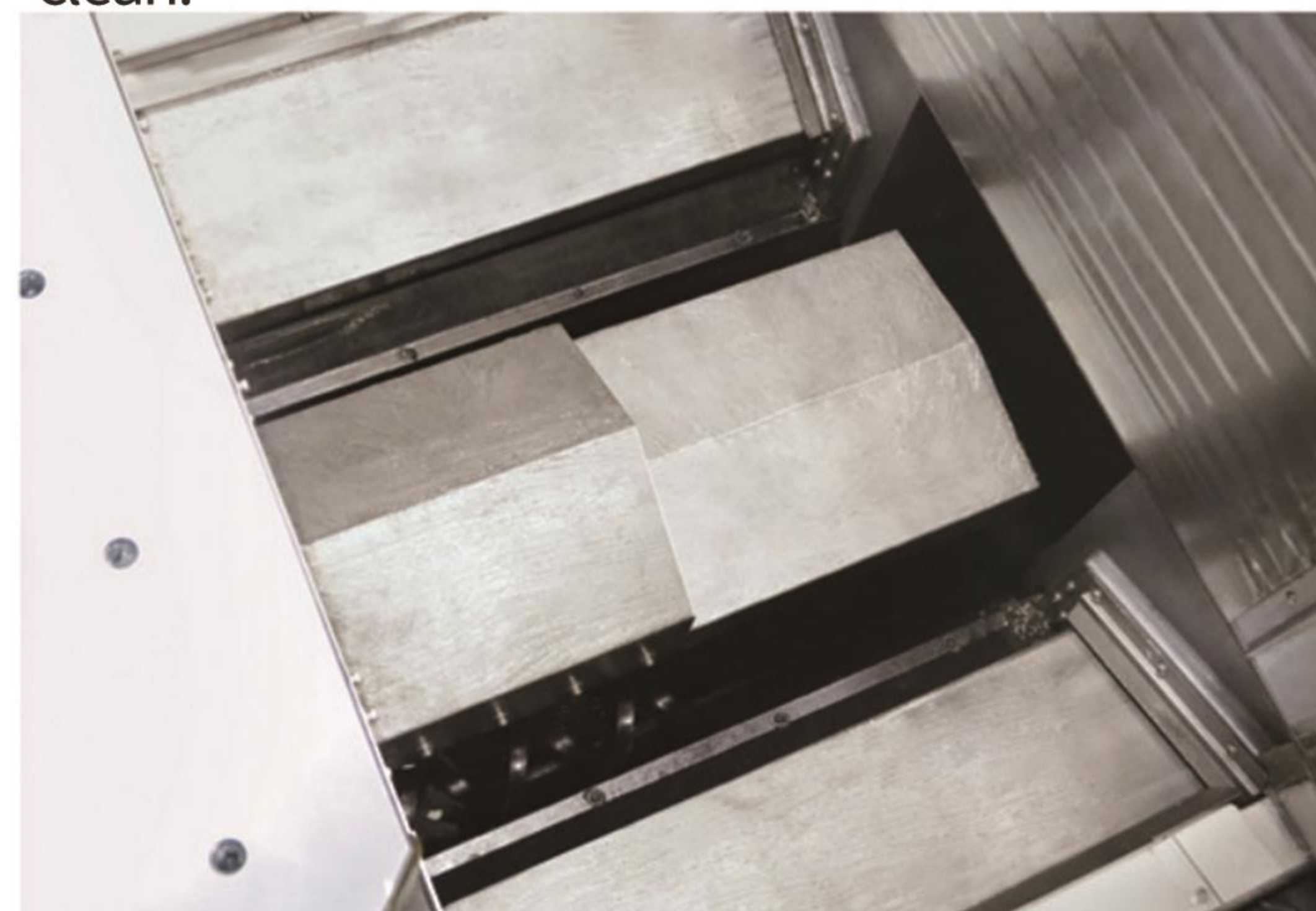
Hydraulic System

The hydraulic station adopts high-quality hydraulic components, which are reliable in action and high in stability.



Chip Removal

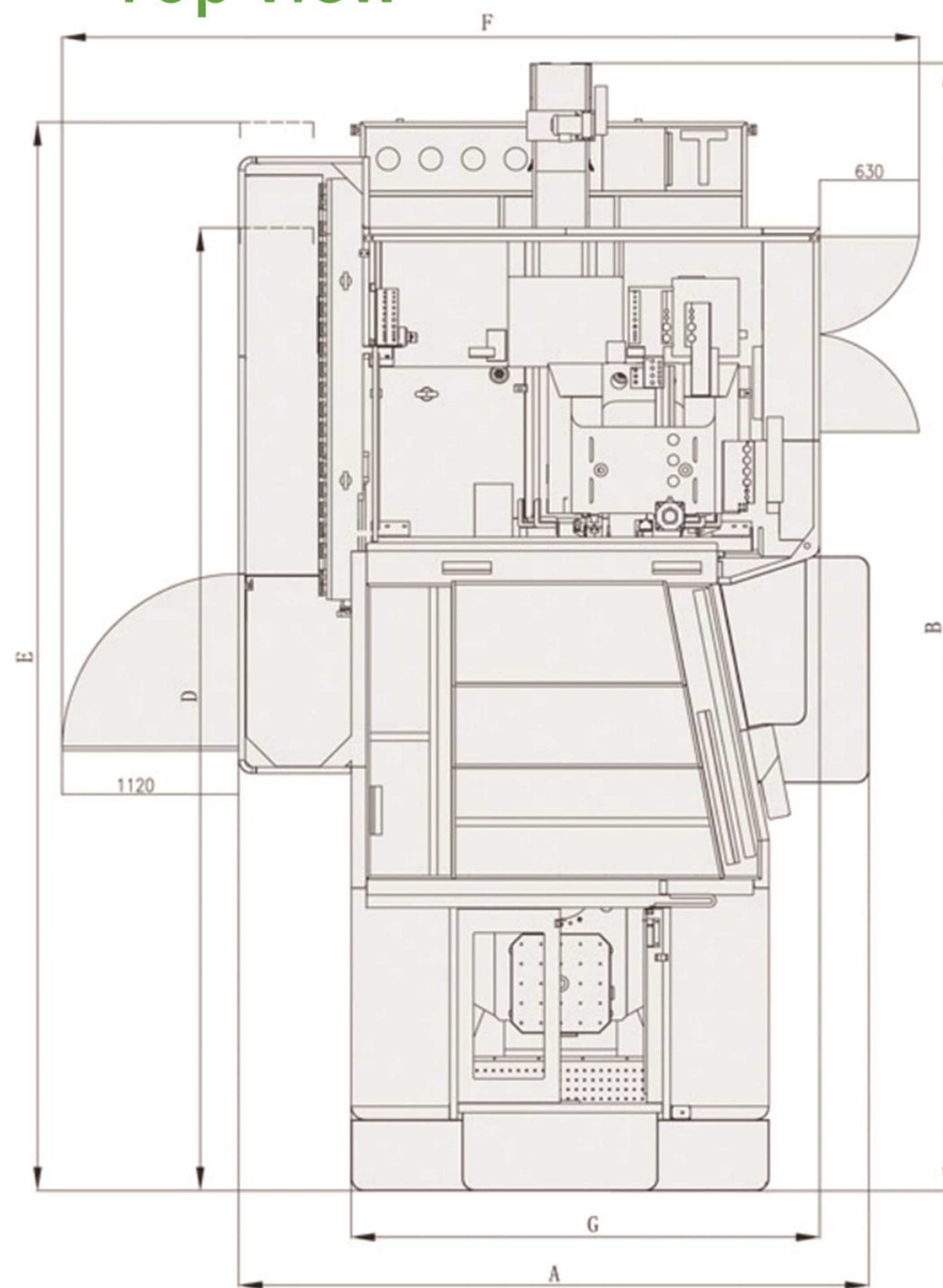
- Cutting is discharged directly below the spindle
- through a central groove. The guard prevents chips from accumulating and keeps the processing room clean.



Outline Dimension

Positive "T" type horizontal comprehensive machining center

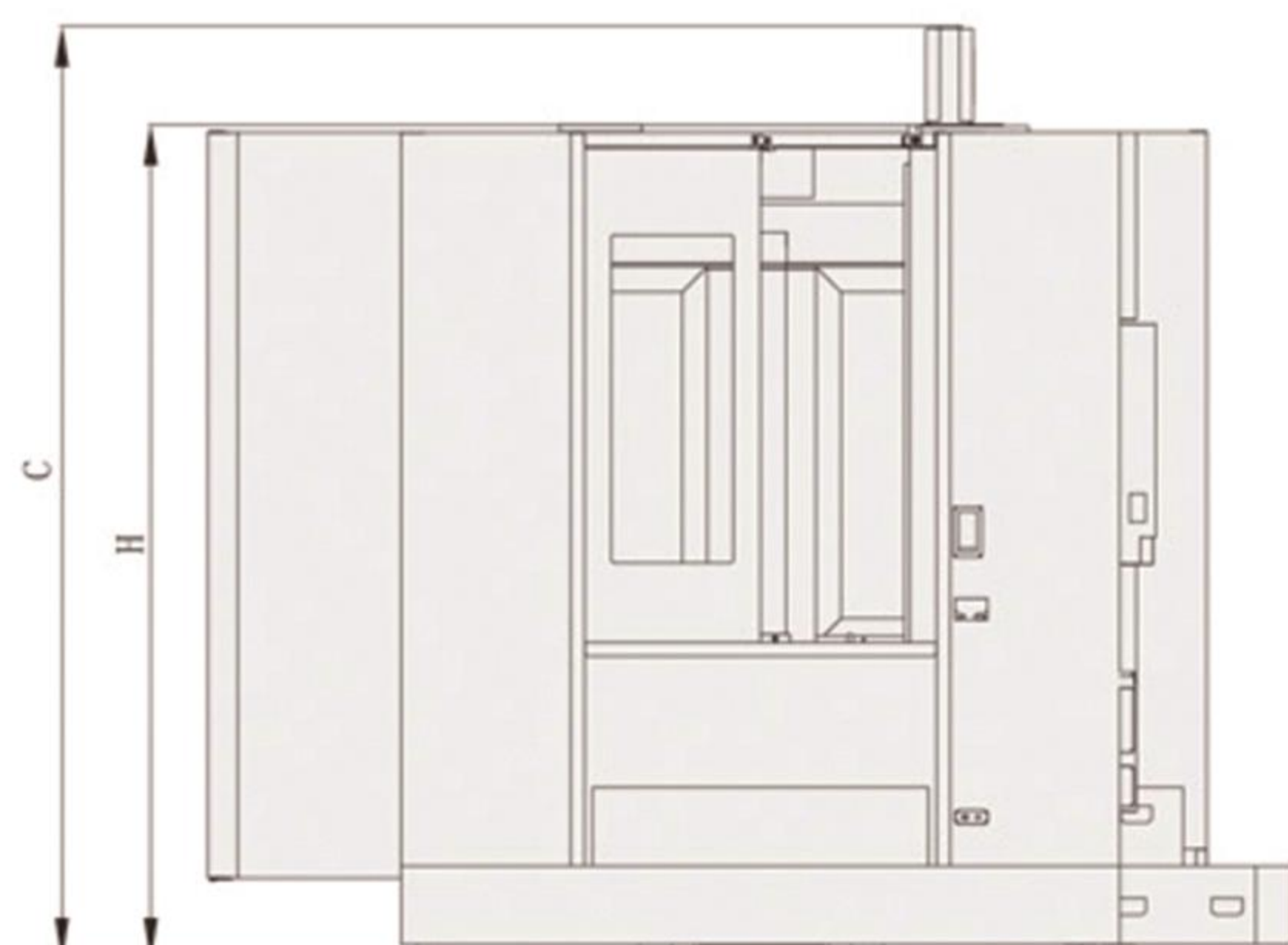
Top view



	DHM-50D	DHM-63D
A	3625	4250
B	7340	7900
C	3500	3600
D(24T)	4745	—
E(40T/60T)	5560	6715
F	4570	5435
G	2205	3070
H	3055	3040

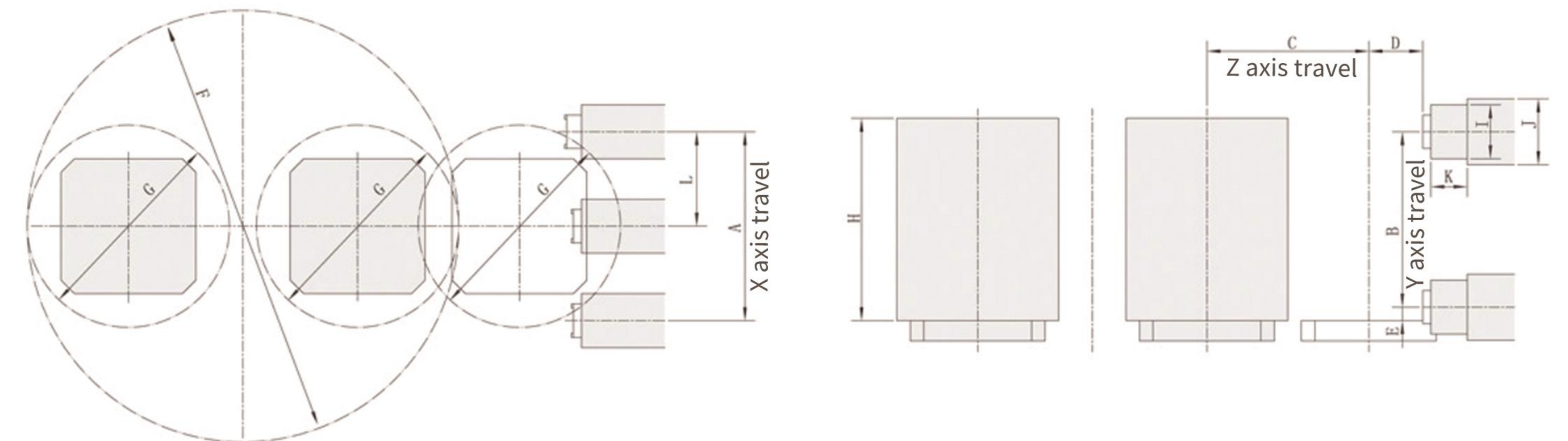
	DHM-80D	DHM-100D
A	4550	4750
B	8900	8900
C	3735	3835
D(24T)	—	—
E(40T/60T)	6755	6855
F	5770	6070
G	3445	3445
H	3290	3390

Front view



Workpiece Scope

Positive "T" type horizontal comprehensive machining center



	DHM-50D	DHM-63D	DHM-80D	DHM-100D
A	750	1050	1300	1600
B	750	1000	1200	1300
C	750	1000	1200	1300
D	150	135	150	250
E	50	80	45	35
F	Φ1670	Φ2280	Φ3100	Φ3100
G	Φ700	Φ1050	Φ1400	Φ1400
H	900	1080	1245	1335
I	200	250	250	250
J	245	275	275	275
K	135	68	68	68
L	375	525	525	525

Technical Parameter

Model	Unit	DHM-50S	DHM-50D
Travel			
X-axis	mm	750	750
Y-axis	mm	750	750
Z-axis	mm	750	750
Spindle			
Spindle center to worktable surface	mm	50-800	50-800
Spindle nose to worktable center	mm	135-885	150-900
Spindle taper		BT50	BT50
Spindle speed	rpm/min	6000	6000
Spindle speed(optional)	rpm/min	8000/12000	8000/12000
Spindle drive form(standard)		Direct coupling	Direct coupling
Spindle drive form(optional)		Motorized spindle/belt type	Motorized spindle/belt type
Spindle&motors			
Spindle motor	kw	11/18.5	11/18.5
Max.torque of spindle	Nm	263/442	263/442
Worktable			
Table size	mm	500X500	500X500
Division angle	deg	0.001°(standard)/1°(optional)	0.001°(standard)/1°(optional)
Reference aperture	mm	Φ50H7	Φ55H7
Max. load on worktable	kg	600	500X2
Number of worktable	pcs	1	2
Precision			
Positioning accuracy of rotary table	arc-sec	10″(with optical scale)/10″	10″(with optical scale)/10″
Repeated Positioning accuracy of rotary table	arc-sec	±3″/±2″	±3″/±2″
Positioning accuracy	mm	0.01	0.01
Repeated Positioning accuracy	mm	0.006	0.006
Kind of drive			
Axial transmission mode		Direct coupling	Direct coupling
Feed speed			
Cutting speed X/Y/Z/W	m/min	1-10000	1-10000
Rapid traverse speed X/Y/Z	m/min	30/30/30	30/30/30
Tool magazine			
Capacity of tool magazine		24 (40/60)	24 (40/60)
Tool selection method		Random	Random
Tool exchange mode		Arm type	Arm type
Max. tool weight	kg	15	15
Max. tool length	mm	350	350
Tool change time	mm	Φ105/200	Φ105/200
Max. tool diameter (no adjacent tool)		BT50/CAT50/DIN50	BT50/CAT50/DIN50
Others			
Air pressure	kgf/cm²	6	6
Voltage	KVA	45	45
Tank Capacity	L	700	700
Floor area(length*width)	mm	6505X3625	7400X3625
Machine height	mm	3500	3500
Weight	kg	14000	15000

Machining Center

MACHINING CENTER

Model	Unit	DHM-63S	DHM-63D
Travel			
X-axis	mm	1050	1050
Y-axis	mm	1000	1000
Z-axis	mm	1000	1000
Spindle			
Spindle center to worktable surface	mm	80-1080	80-1080
Spindle nose to worktable center	mm	135-1135	135-1135
Spindle taper		BT50	BT50
Spindle speed	rpm/min	6000	6000
Spindle speed(optional)	rpm/min	8000/12000	8000/12000
Spindle drive form(standard)		Direct coupling	Direct coupling
Spindle drive form(optional)		Motorized spindle/belt type	Motorized spindle/belt type
Spindle&motors			
Spindle motor	kw	18.5/22	18.5/22
Max.torque of spindle	Nm	644/770	644/770
Worktable			
Table size	mm	630X630	630X630
Division angle	deg	0.001°(standard)/1°(optional)	0.001°(standard)/1°(optional)
Reference aperture	mm	Φ50H7	Φ55H7
Max. load on worktable	kg	1200	1200X2
Number of worktable	pcs	1	2
Precision			
Positioning accuracy of rotary table	arc-sec	10″(with optical scale)/10″	10″(with optical scale)/10″
Repeated Positioning accuracy of rotary table	arc-sec	±3″/±2″	±3″/±2″
Positioning accuracy	mm	0.01	0.01
Repeated Positioning accuracy	mm	0.006	0.006
Kind of drive			
Axial transmission mode		Direct coupling	Direct coupling
Feed speed			
Cutting speed X/Y/Z/W	m/min	1-10000	1-10000
Rapid traverse speed X/Y/Z/W	m/min	30/30/30	30/30/30
Tool magazine			
Capacity of tool magazine		40(60)	40(60)
Tool selection method		Random	Random
Tool exchange mode		Arm type	Arm type
Max. tool weight	kg	25	25
Max. tool length	mm	500	500
Tool change time	mm	Φ125/250	Φ125/250
Max. tool diameter (no adjacent tool)		BT50/CAT50/DIN50	BT50/CAT50/DIN50
Others			
Air pressure	kgf/cm²	6	6
Voltage	KVA	70	70
Tank Capacity	L	800	800
Floor area(length*width)	mm	6850X3940	7900X4250
Machine height	mm	3600	3600
Weight	kg	19000	20000

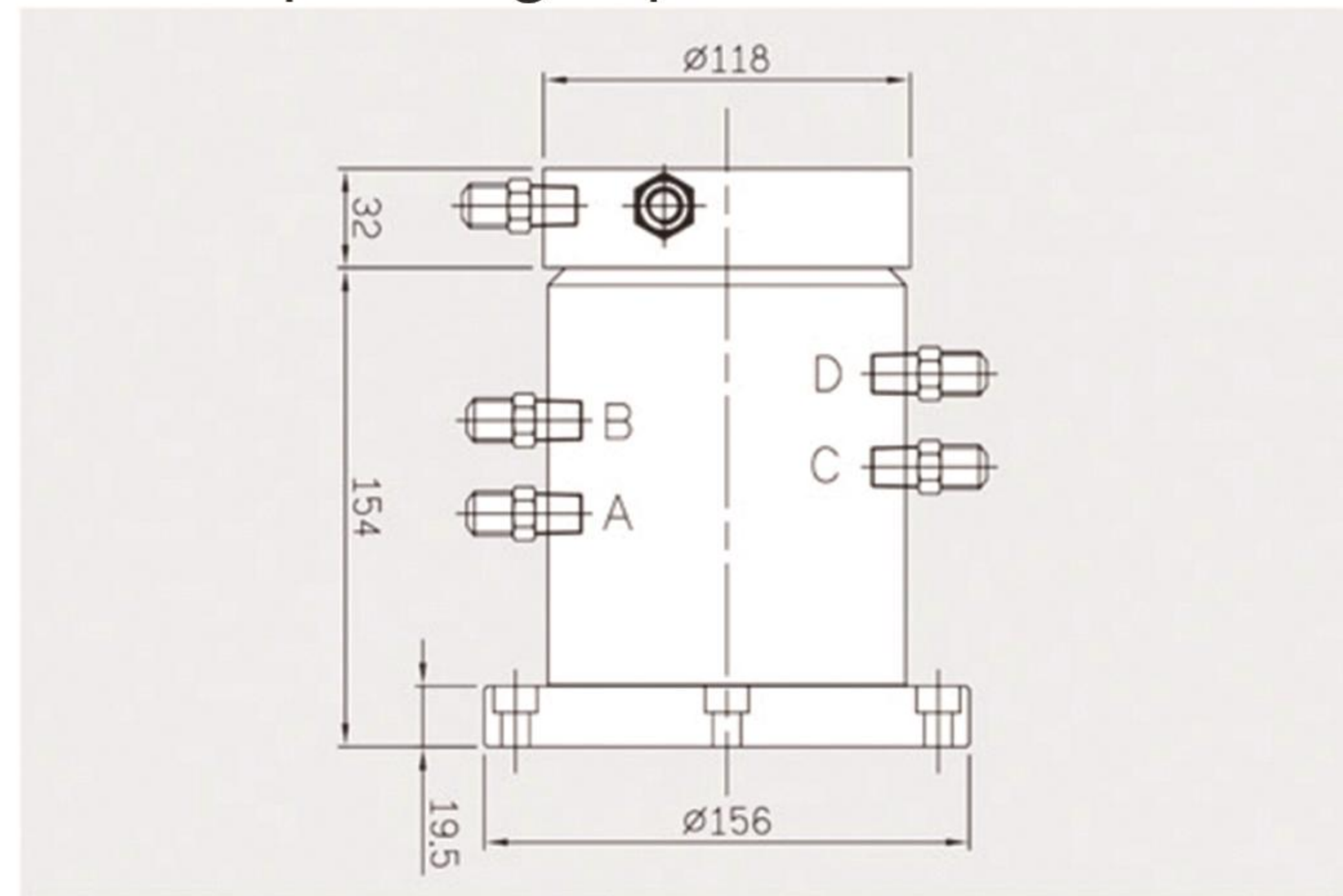
Technical Parameter

Model	Unit	DHM-80S	DHM-80D
Travel			
X-axis	mm	1300	1300
Y-axis	mm	1200	1200
Z-axis	mm	1200	1200
Spindle			
Spindle center to worktable surface	mm	45-1245	45-1245
Spindle nose to worktable center	mm	150-1350	150-1350
Spindle taper		BT50	BT50
Spindle speed	rpm/mi	6000	6000
Spindle speed(optional)	rpm/mi	8000/12000	8000/12000
Spindle drive form(standard)		Direct coupling	Direct coupling
Spindle drive form(optional)		Motorized spindle/belt	Motorized spindle/belt type
Spindle&motors			
Spindle motor	kw	22/26	22/26
Max.torque of spindle	Nm	770/910	770/910
Worktable			
Table size	mm	800X800	800X800
Division angle	deg	0.001°(standard)/1°(optiona	0.001°(standard)/1°(optional)
Reference aperture	mm	Φ60H7	Φ60H7
Max. load on worktable	kg	2500	2000X2
Number of worktable	pcs	1	2
Precision			
Positioning accuracy of rotary table	arc-sec	10″(with optical scale)/10″	10″(with optical scale)/10″
Repeated Positioning accuracy of rotary table	arc-sec	±3″/±2″	±3″/±2″
Positioning accuracy	mm	0.012	0.012
Repeated Positioning accuracy	mm	0.008	0.008
Kind of drive			
Axial transmission mode		Direct coupling	Direct coupling
Feed speed			
Cutting speed X/Y/Z/W	m/min	1-10000	1-10000
Rapid traverse speed X/Y/Z/W	m/min	30/30/30	30/30/30
Tool magazine			
Capacity of tool magazine		40 (60)	40 (60)
Tool selection method		Random	Random
Tool exchange mode		Arm type	Arm type
Max. tool weight	kg	25	25
Max. tool length	mm	600	600
Tool change time	mm	Φ125/250	Φ125/250
Max. tool diameter (no adjacent tool)		BT50/CAT50/DIN50	BT50/CAT50/DIN50
Others			
Air pressure	kgf/cm ²	6	6
Voltage	KVA	75	75
Tank Capacity	L	800	800
Floor area(length*width)	mm	7000X4550	8900X4550
Machine height	mm	3735	3735
Weight	kg	20000	22000

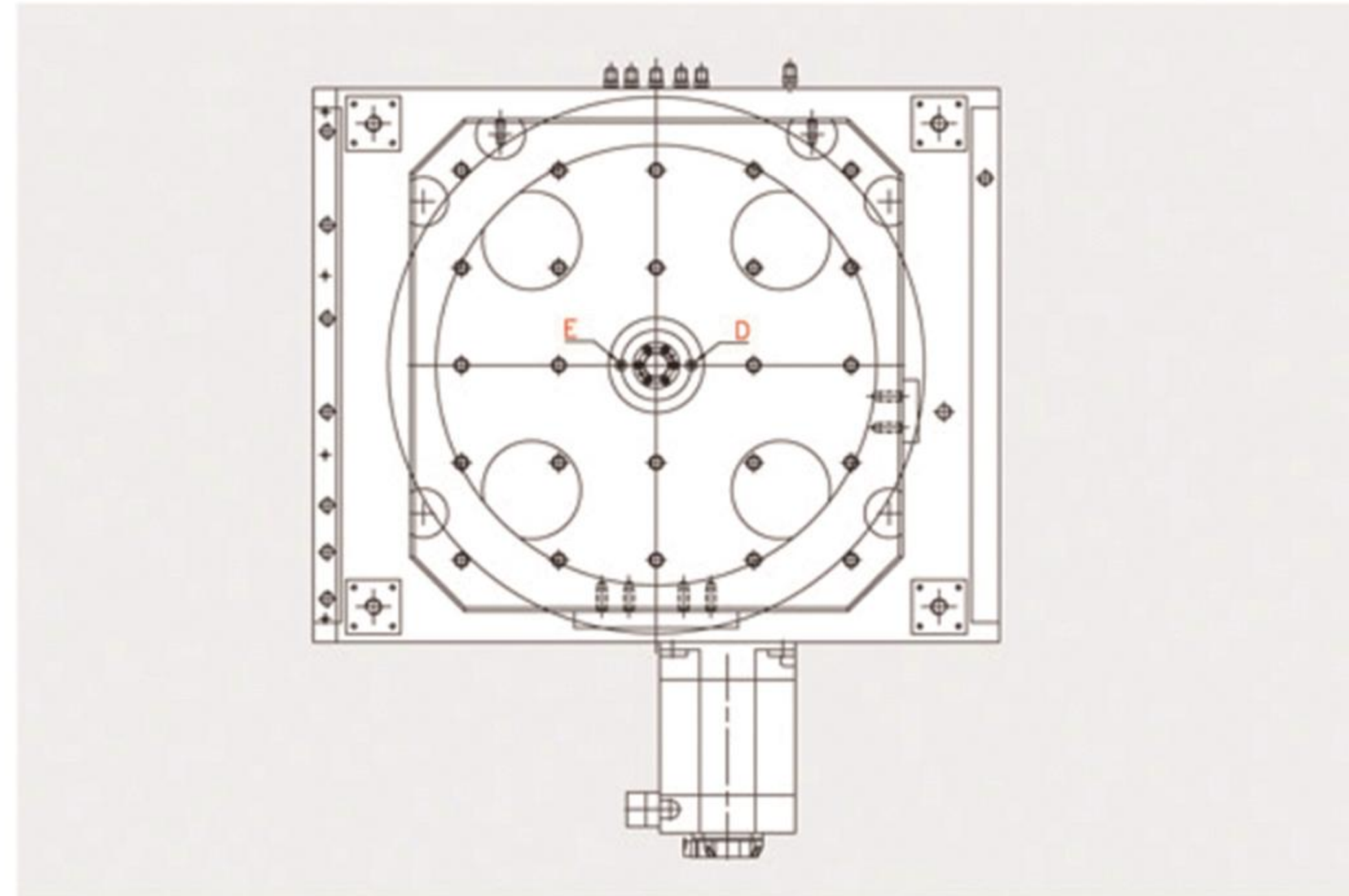
Model	Unit	DHM-100S	DHM-100D
Travel			
X-axis	mm	1600	1600
Y-axis	mm	1300	1300
Z-axis	mm	1300	1300
Spindle			
Spindle center to worktable surface	mm	35-1335	35-1335
Spindle nose to worktable center	mm	250-1550	250-1550
Spindle taper		BT50	BT50
Spindle speed	rpm/mi	6000	6000
Spindle speed(optional)	rpm/mi	8000/12000	8000/12000
Spindle drive form(standard)		Direct coupling	Direct coupling
Spindle drive form(optional)		Motorized spindle/belt type	Motorized spindle/belt type
Spindle&motors			
Spindle motor	kw	22/26	22/26
Max.torque of spindle	Nm	770/910	770/910
Worktable			
Table size	mm	1000X1000	1000X1000
Division angle	deg	0.001°(standard)/1°(optional)	0.001°(standard)/1°(optional)
Reference aperture	mm	Φ60H7	Φ60H7
Max. load on worktable	kg	2500	2000X2
Number of worktable	pcs	1	2
Precision			
Positioning accuracy of rotary table	arc-sec	10″(with optical scale)/10″	10″(with optical scale)/10″
Repeated Positioning accuracy of rotary	arc-sec	±3″/±2″	±3″/±2″
Positioning accuracy	mm	0.012	0.012
Repeated Positioning accuracy	mm	0.008	0.008
Kind of drive			
Axial transmission mode		Direct coupling	Direct coupling
Feed speed			
Cutting speed X/Y/Z/W	m/min	1-10000	1-10000
Rapid traverse speed X/Y/Z/W	m/min	30/30/30	30/30/30
Tool magazine			
Capacity of tool magazine		40 (60)	40 (60)
Tool selection method		Random	Random
Tool exchange mode		Arm type	Arm type
Max. tool weight	kg	25	25
Max. tool length	mm	600	600
Tool change time	mm	Φ125/250	Φ125/250
Max. tool diameter (no adjacent tool)		BT50/CAT50/DIN50	BT50/CAT50/DIN50
Others			
Air pressure	kgf/cm ²	6	6
Voltage	KVA	75	75
Tank Capacity	L	800	800
Floor area(length*width)	mm	7100X4815	8900X4815
Machine height	mm	3835	3835
Weight	kg	23000	25000

Optional Accessories

Oil separator group



Oil outlet from the center of the workbench (with coupler)

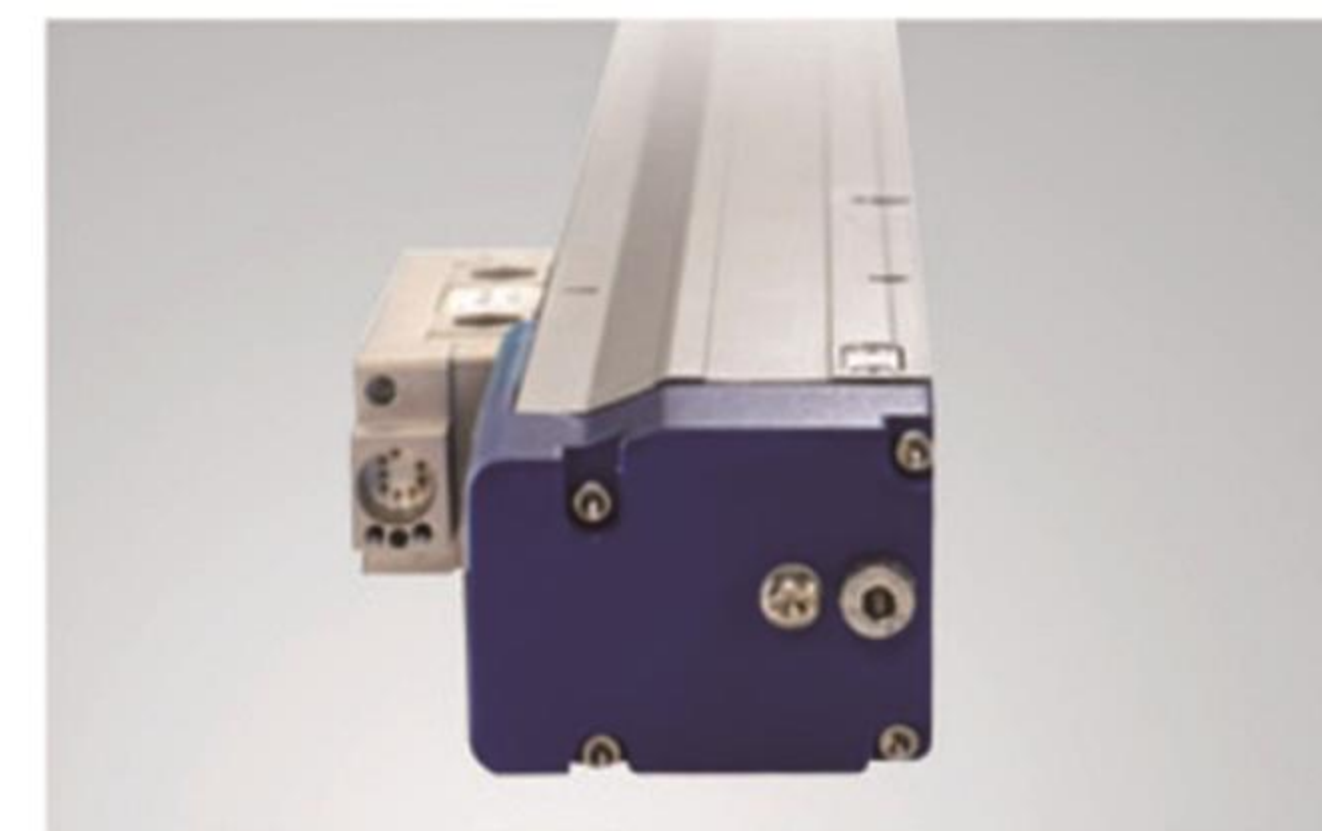


Automatic tool measurement



The tool measurement and monitoring system with high precision can adapt to various harsh environments. Automatic detection of tool damage, wear and offset values, effectively avoiding subsequent losses caused by tool damage. Reduce downtime set-up times, increase yield and quality

Grating ruler



The use of a grating ruler improves positioning accuracy, and the mixed screw has strong resistance to thermal deformation and can process more precise products.

Automatic workpiece measurement



Through the contact signal between the probe and the workpiece, the position of the workpiece is detected, the rotation offset of the workpiece is corrected, the temperature drift of the machine tool is compensated, and the three-dimensional contour measurement of the workpiece can be carried out. The measurement is accurate and the speed is fast. High measurement accuracy.

Center outlet water tank



Other Product Recommendation

DBM series
Horizontal boring and milling machining center
(mid-hanging box structure)



DBM series
Horizontal boring and milling machining center
(Upside-down box structure)

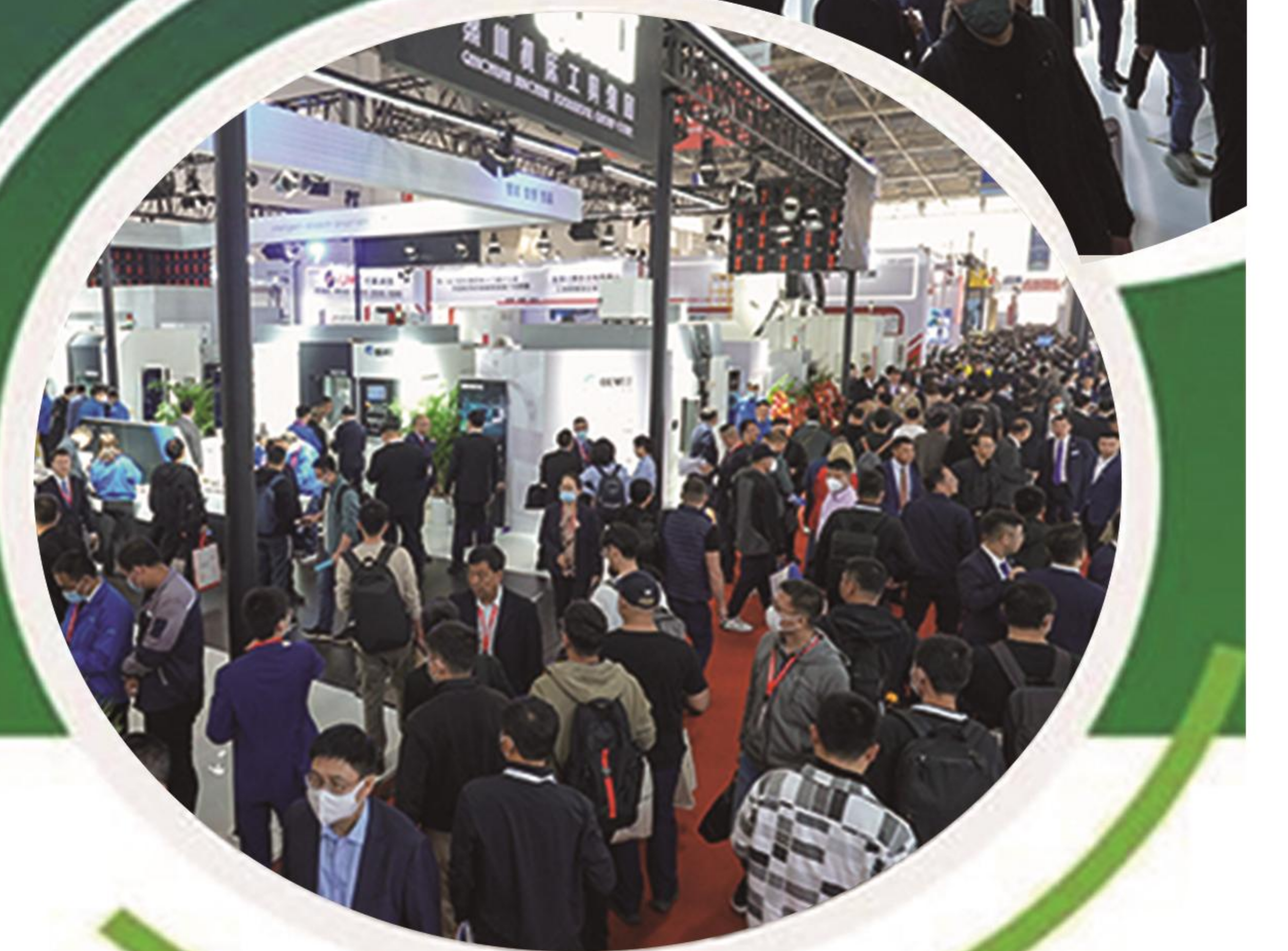


Attend Exhibition

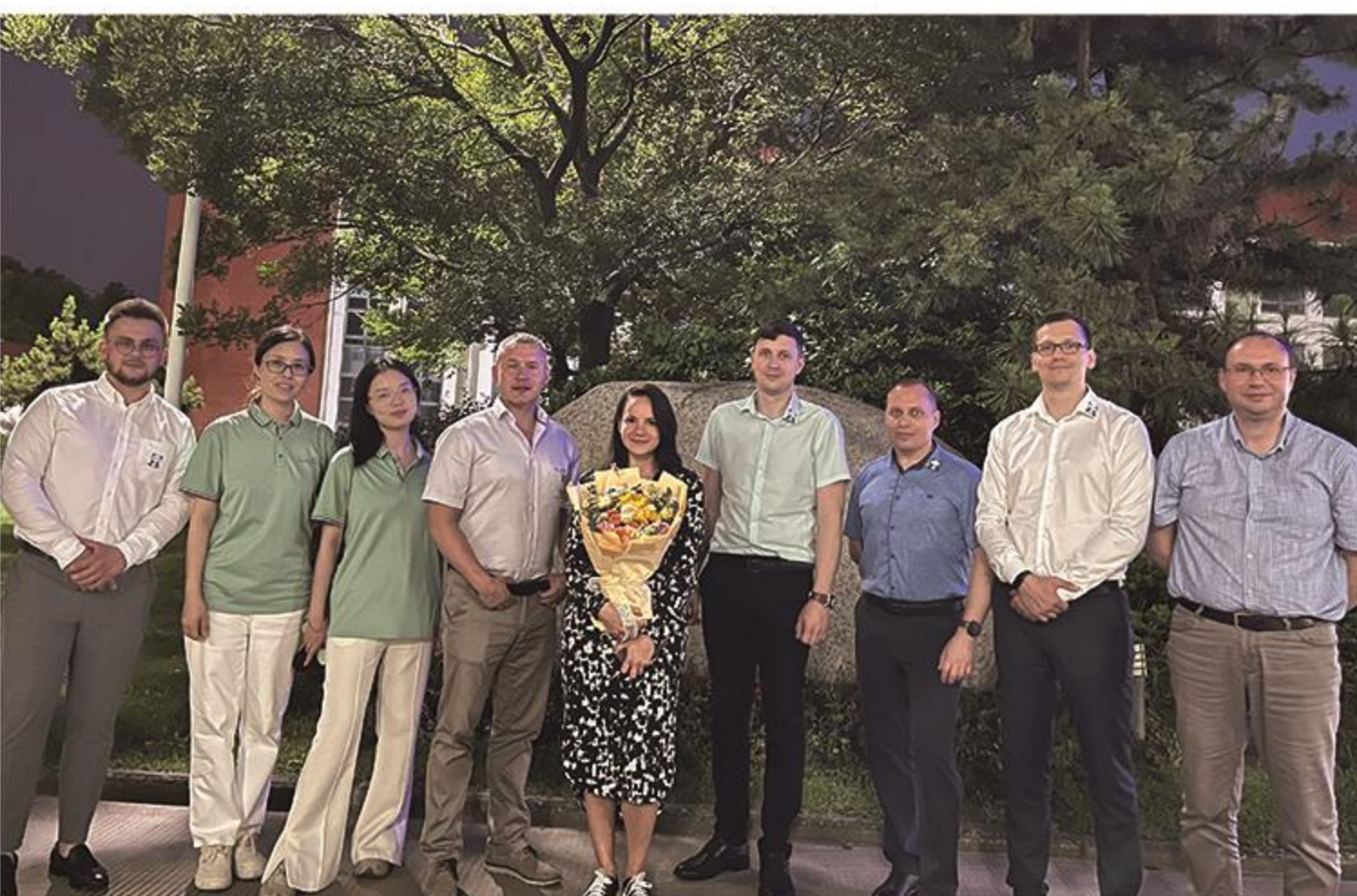


OUR EXHIBITION

- CIMT
- Canton Fair
- EMO World Machine Tool
- International Machine Tools
- International Intelligent Manufacturing Equipment Expo



VIP CUSTOMER VISIT



Integrity

Professional

Thanksgiving

Altruism

Passion

Innovation

20 years focus on the field of machinery manufacturing, China's top 30 machine tool industry enterprises, more than 20,000 machine tool manufacturing experience.

Enterprise mission: While pursuing the happiness of all partners, we will create a Chinese precision industry and trade platform that moves customers and contribute to the development of the country and social progress.

Enterprise vision: A hundred years of prosperity, for China's precision equipment all over the world, to realize the dream of a hundred years of power and strive.