

2021 A

FENGYI 锋宜® 刀具

切槽、切断刀具

Grooving & Cutting Off Tools



公司概况

COMPANY PROFILE

成都泽宜精密工具制造有限公司创建于1997年。多年来对螺纹刀具、石油管螺纹刀具、蜗杆滚刀铣削刀具、轴承刀具及非标成型刀具进行不断的研究开发，形成了规模化的专业生产产能。近来，又成功创新开发了涂层硬质合金自锁式可换头钻头Mono Tip, Multi Tip两大系列产品。从而创建了以复杂精密成型刀具及孔加工刀具为主的设计、研发、制造及服务的创新驱动商业模式，并逐步得到了市场认可。产品品种齐全，还可承接非标定制，交货及时，质量达到了国际先进水平。2006年4月顺利通过了ISO9001:2000质量管理体系认证，2016年被重新认定为高新技术企业。

公司位于四川省成都市龙潭都市工业集中发展区，占地10亩，毗邻成都大熊猫繁育基地。地理位置优越，环境优美。现拥有员工140人，各种精密加工检测设备100多台套，包括引进瑞士Ewag Compact line, 德国Deckel S22E, 德国Water高精密五轴数控工具磨床，英国进口的全自动刀片转化设备以及国产的周边磨床。2014年底又全套引进了德国PVD涂层设备，及GMF刀片转化值检测仪，涂层微米压痕仪及涂层结合力划痕仪。为进一步提高及保证产品质量和竞争力打下了良好的基础。

本公司具有年产各种螺纹、铣刀和整体硬质合金铣刀二百多万件的生产能力，是国内可转位螺纹车削刀片、可转位螺纹铣削刀片、整体硬质合金螺纹铣刀、石油管螺纹刀片的最大供应商，是国内螺纹刀具品种规格最全的供应商。是具有能完全独立配套生产刀具及配件的成型刀具生产商。公司奉行以提供专业化、高质量、全方位的技术服务为特色的经营模式，深受新老客户的欢迎。

在严峻的市场竞争形势下，我们将发挥自强不息、奋发有为的创业精神：发扬“一心专注，精心磨钻”的严谨作风，以国际优秀的成型刀具为目标，不断研发新产品，提高产品质量，创优品牌，以满足国内外用户的需求。相信通过我们的努力，定能成为你良好的合作伙伴。

Chengdu Fengyi Precision Tool Manufacture Co., Ltd has founded since 1997. The company has constantly devoted to the research and development of metric, British, and American system thread tools, of pipe thread Chasers, worm whirling milling tools, bearing profile cutting tools, customized profile tools, and the latest Mono Tip Line, Multi Tip Line, a self-locked changeable cutting head drill, which has stepped on to the innovation driven road of business model of the complicated and precision profile cutting tool & hole-machining tool research, innovation design, producing and service, and gradually approved by the market. Its product lines, quality and performance have ensured international market standards and presence. The company was awarded ISO9001:2000 certificate in 2006 and Hi-Tech enterprise certificate in 2016 in China again.

Fengyi is located in the Longtan Industrial Zone of Chengdu, Sichuan. Situated in natural geographical surrounding, adjacent to the Chengdu Giant Panda Breeding Centre, Fengyi occupies 6700 square meters, employs 140 employees, and owns more than 100 sets of precision machining and test equipment including CNC grinding machines, Ewag compact line 5 axes grinding machine from Switzerland, Deckel S22E 5 axes grinding machine from Germany, Water precision grinding machine from Germany, automatic insert honing machine made in UK and domestic automatic periphery grinding machines. By the end of 2014, we imported CC800-9 HPIMS sophisticated PVD coating units from CerneCon Germany, GMF insert honing inspection device, coating thin film micro-nano indentation device and coating film adhesion scratch tester to improve our products quality and enhance the base of the competitiveness in the market.

The company produces more than two million inserts yearly, and is China's largest suppliers for metric/British/American system thread turning inserts, milling inserts, solid carbide thread mills and oil pipe thread inserts. Fengyi uniquely offers a full product line of whole kinds of thread inserts, tool holders and accessories, and supplies its customers with full technical support.

In a competitive market environment, Fengyi applies its pioneering spirit, self-discipline, and determination and relentlessly pursue perfection in order to achieve its goal: excellence in the field of thread tools manufacture. Fengyi is constantly developing innovative products and improving product quality to meet customer demand and expectations. We are certain that Fengyi will be a satisfying business partner, and we look forward to doing business with you.



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MGMN-M 切槽、切断刀具 Grooving Inserts, Turning Inserts



型号	尺寸 Size(mm)				
Order No.	B	R	L	d	T
MGMN200-M	2.0	0.2	16.0	1.50	3.50
MGMN250-M	2.5	0.2	18.5	2.00	3.85
MGMN300-M	3.0	0.4	21.0	2.35	4.80
MGMN400-M	4.0	0.4	21.0	3.30	4.80
MGMN500-M	5.0	0.8	26.0	4.10	5.80
MGMN600-M	6.0	0.8	26.0	5.00	5.80

MRMN-M 切槽刀片、仿形加工刀片 Grooving Insert, Profile Turning Inserts



型号	尺寸 Size(mm)				
Order No.	B	R	L	d	T
MRMN200-M	2.0	1.0	16.0	1.50	3.5
MRMN300-M	3.0	1.5	21.0	2.35	4.8
MRMN400-M	4.0	2.0	21.0	3.30	4.8
MRMN500-M	5.0	2.5	26.0	4.10	5.8
MRMN600-M	6.0	3.0	26.0	5.00	5.8

切槽、切斷刀具 GROOVING & CUTTING OFF TOOLS

MROGN-A 铝切槽刀片 Grooving and Turning Inserts for Aluminium Alloy



型号	尺寸 Size(mm)				
Order No.	B	R	L	d	T
MROGN400-A	4.0	2.0	21.0	3.3	4.8
MROGN500-A	5.0	2.5	26.0	4.1	5.8
MROGN600-A	6.0	3.0	26.0	5.0	5.8
MROGN800-A	8.0	4.0	31.0	6.0	6.5

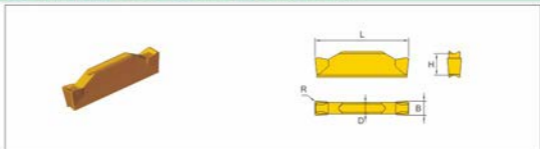
MGMN-A 铝切槽刀片 Grooving and Turning Inserts for Aluminium Alloy



型号	尺寸 Size(mm)				
Order No.	B	R	L	d	T
MGMN200-A	2.0	0.2	16.0	1.50	3.50
MGMN250-A	2.5	0.2	18.5	2.00	3.85
MGMN300-A	3.0	0.4	21.0	2.35	4.80
MGMN400-A	4.0	0.4	21.0	3.30	4.80
MGMN500-A	5.0	0.8	26.0	4.10	5.80
MGMN600-A	6.0	0.8	26.0	5.00	5.80

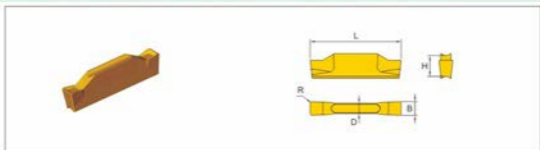


TDC 切槽、切断刀片 TDC Grooving and cutting off Inserts



型号	尺寸 Size (mm)				
Order NO.	8±0.05	R	L	D	H
TDC2	2.0	0.20	20	1.7	4.7
TDC3	3.0	0.20	20	2.4	4.7
TDC4	4.0	0.30	20	3.0	4.7
TDC5	5.0	0.30	25	4.0	5.2
TDC6	6.0	0.30	25	5.0	5.2

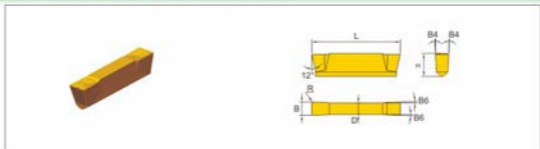
TDT-E精密切槽、车削刀片 TDT-E Precision Grooving and Turning Inserts



型号	尺寸 Size (mm)				
Order NO.	8±0.02	Rz0.05	L	D	H
TDT2.65E-0.15	2.65	0.15	20	2.2	4.7
TDT3.00E-0.20	3.00	0.20	20	2.2	4.7
TDT3.00E-0.40	3.00	0.40	20	2.2	4.7
TDT3.15E-0.15	3.15	0.15	20	2.2	4.7
TDT4.00E-0.40	4.00	0.40	20	3.0	4.7
TDT4.00E-0.80	4.00	0.80	20	3.0	4.7
TDT4.15E-0.15	4.15	0.15	20	3.0	4.7
TDT4.78E-0.55	4.78	0.55	25	4.0	5.2
TDT5.00E-0.40	5.00	0.40	25	4.0	5.2
TDT5.00E-0.80	5.00	0.80	25	4.0	5.2
TDT5.15E-0.15	5.15	0.15	25	4.0	5.2
TDT6.00E-0.80	6.00	0.80	25	5.0	5.2
TDT6.00E-1.20	6.00	1.20	25	5.0	5.2

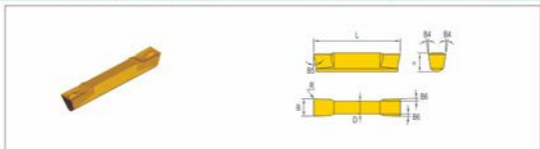
切槽、切斷刀具 GROOVING & CUTTING OFF TOOLS

DGM-CT 切槽刀片 DGM-CT Grooving Inserts



型号	尺寸 Size (mm)						
Order NO.	Ba0.02	R	L	D	H	B4	B6
DGM30CT	3	0.4	20	2.6	5	3"	1.5"
DGM40CT	4	0.4	20	3.3	5	5"	2"
DGM50CT	5	0.4	25	4.0	6	5"	2"

DGM-CTF切槽刀片 (适用于端面切槽) DGM-CTF Grooving Inserts(For Face Grooving)



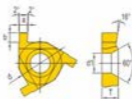
型号	尺寸 Size (mm)							
Order NO.	Ba0.02	R	L	D	H	B4	B5	B6
DGM30CTF	3	0.4	20	2.6	3	10"	15"	2"
DGM40CTF	4	0.4	20	3.3	3	10"	15"	2"
DGM50CTF	5	0.4	25	4.0	5	9"	12"	2"
DGM60CTF	6	0.4	25	5.0	5	9"	12"	2"



三角形平装外切槽刀片 Grooving Inserts(Standard Style) - External



适用于右外刀杆和左内刀杆
For right external and left internal holders

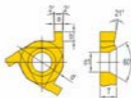


型号	尺寸 Size (mm)				
Order NO.	$a \pm 0.02$ 0	b	d	d1	T
11ER0.55*1.50	0.55	1.50	6.35	3.2	3.20
11ER0.60*1.50	0.60				
11ER0.70*1.50	0.70				
11ER0.80*1.50	0.80				
11ER0.90*1.50	0.90				
16ER1.10*1.3	1.10	1.30	9.525	4.0	3.65
16ER1.30*1.6	1.30	1.60			
16ER1.60*1.85	1.60	1.85			
16ER1.85*1.85	1.85	1.85			
16ER2.15*1.85	2.15	1.85			
22ER2.50*3.00	2.50	3.00	12.7	4.6	4.76
22ER2.80*2.80	2.80	2.80			
22ER3.00*2.80	3.00	2.80			
22ER3.20*2.50	3.20	2.50			
22ER3.80*2.20	3.80	2.20			

- 可根据用户需要定制槽宽'a'与槽深'b'的刀片。例如：16ER1.50*1.70
- Available with different "a" and "b". For example 16ER1.50*1.70
- 刀片可安装于标准螺纹刀杆。
- All of insert can be fixed on threading tool holders.

切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

三角形平装内切槽刀片 Grooving Inserts(Standard Style) - Internal



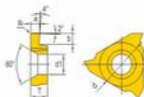
适用于右内刀杆和左外刀杆
For right internal and left external holders

型号	尺寸 Size (mm)				
Order NO.	$a \pm 0.02$ 0	b	d	d1	T
11NR0.55*1.50	0.55	1.50	6.35	3.2	3.20
11NR0.60*1.50	0.60				
11NR0.70*1.50	0.70				
11NR0.90*1.50	0.90				
11NR1.00*1.20	1.00				
11NR1.20*1.00	1.20	1.00			
11NR1.50*1.00	1.50				
16NR1.10*1.30	1.10	1.30	9.525	4.0	3.65
16NR1.30*1.60	1.30	1.60			
16NR1.60*1.85	1.60	1.85			
16NR1.85*1.85	1.85				
16NR2.15*1.85	2.15				
22NR2.50*3.00	2.50	3.00	12.7	4.6	4.76
22NR2.80*2.80	2.80	2.80			
22NR3.00*2.50	3.00	2.50			
22NR3.80*2.20	3.80	2.20			

- 可根据用户需要定制槽宽“a”与槽深“b”的刀片。例如：16ER1.50*1.70
- Available with different "a" and "b". For example 16ER1.50*1.70
- 刀片可安装于标准螺纹刀杆。
- All of insert can be fixed on threading tool holders.



G系列三角形装外切槽刀片 G Line Grooving Inserts (V - style) - External



适用于右外刀杆和左内刀杆

For right external and left internal holders

型号 Order NO.	尺寸 Size (mm)					
	a ^{+0.02} / ₀	b	d	d1	r	T
GBA32R033-005	0.33	0.8				
GBA32R050-005	0.50	1.0				
GBA32R075-005	0.75	2.0				
GBA32R095-005	0.95	2.0			0.05	
GBA32R100-005	1.00	2.0				
GBA32R110-005	1.10	2.0				
GBA32R120-005	1.20	2.0				
GBA32R125-020	1.25	2.0				
GBA32R130-020	1.30	2.0				
GBA32R140-020	1.40	2.0				
GBA32R145-020	1.45	2.0				
GBA32R145-020	1.45	2.5	9.525	4.4		3.18
GBA32R150-020	1.50	2.0				
GBA32R150-020	1.50	2.5				
GBA32R160-020	1.60	2.0			0.20	
GBA32R170-020	1.70	2.0				
GBA32R175-020	1.75	2.0				
GBA32R175-020	1.75	2.5				
GBA32R200-020	2.00	2.5				
GBA32R225-020	2.25	2.5				
GBA32R250-020	2.50	2.5				
GBA32R300-020	3.00	2.5				

切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

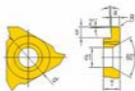
G系列三角形装外切槽刀片 (续) G Line Grooving Inserts (V - style) - External(con't)

型号 Order NO.	尺寸 Size (mm)					
	a ^{+0.02} / ₀	b	d	d1	r	T
GBA43R125-010	1.25	2.0	12.7	5.5	0.10	4.76
GBA43R125-020		2.0				
GBA43R140-020	1.40	2.0				
GBA43R145-020		2.0				
GBA43R145-020	1.45	3.5				
GBA43R150-010		3.5				
GBA43R150-020	1.50	3.5				
GBA43R170-020		3.5				
GBA43R175-020	1.75	3.5				
GBA43R185-020		3.5				
GBA43R195-020	1.95	3.5				
GBA43R200-010		3.5				
GBA43R200-020	2.00	3.5				
GBA43R225-020		3.5				
GBA43R230-020	2.30	3.5				
GBA43R250-010		5.0				
GBA43R250-030	2.50	4.0				
GBA43R250-030		5.0				
GBA43R265-030	2.65	4.0				
GBA43R265-030		5.0				

- 可根据用户需要定制槽宽“a”，槽深“b”与圆弧“r”的刀片。例如：16VER2.30*2.4*0.1K
- Available with different "a", "b" and "r". For example: 16VER2.30*2.4*0.1K



G系列三角形立装内切槽刀片 G Line Grooving Inserts (V - style) - Internal



适用于左外刀杆和右内刀杆
For left external and right internal holders

型号 Order NO.	尺寸 Size (mm)					
	a ± 0.02	b	d	d1	r	T
GBA32L033-005	0.33	0.8				
GBA32L050-005	0.50	1.0				
GBA32L075-005	0.75	2.0				
GBA32L095-005	0.95	2.0			0.05	
GBA32L100-005	1.00	2.0				
GBA32L110-005	1.10	2.0				
GBA32L120-005	1.20	2.0				
GBA32L125-020	1.25	2.0				
GBA32L130-020	1.30	2.0				
GBA32L140-020	1.40	2.0				
GBA32L145-020	1.45	2.0	9.525	4.4		3.18
GBA32L145-020	1.45	2.5				
GBA32L150-020	1.50	2.0				
GBA32L150-020	1.50	2.5				
GBA32L160-020	1.60	2.0			0.20	
GBA32L170-020	1.70	2.0				
GBA32L175-020	1.75	2.0				
GBA32L175-020	1.75	2.5				
GBA32L200-020	2.00	2.5				
GBA32L225-020	2.25	2.5				
GBA32L250-020	2.50	2.5				
GBA32L300-020	3.00	2.5				

切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

G系列三角形装内切槽刀片(续) G Line Grooving Inserts(V-style) - Internal(con't)

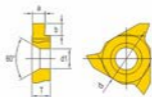
型号 Order NO.	尺寸 Size (mm)					
	a ^{+0.02} / ₀	b	d	d1	r	T
GBA43L125-010	1.25	2.0	12.7	5.5	0.10	4.76
GBA43L125-020	1.25	2.0			0.20	
GBA43L140-020	1.40	2.0			0.20	
GBA43L145-020	1.45	2.0			0.20	
GBA43L145-020	1.45	3.5			0.20	
GBA43L150-010	1.50	3.5			0.10	
GBA43L150-020	1.50	3.5			0.20	
GBA43L170-020	1.70	3.5			0.10	
GBA43L175-020	1.75	3.5			0.20	
GBA43L185-020	1.85	3.5			0.20	
GBA43L195-020	1.95	3.5			0.10	
GBA43L200-010	2.00	3.5			0.20	
GBA43L200-020	2.00	3.5			0.10	
GBA43L225-020	2.25	3.5			0.20	
GBA43L230-020	2.30	3.5			0.10	
GBA43L250-010	2.50	5.0			0.10	
GBA43L250-030	2.50	4.0			0.30	
GBA43L250-030	2.50	5.0			0.30	
GBA43L265-030	2.65	4.0			0.30	
GBA43L265-030	2.65	5.0			0.30	

●可根据用户需要定制槽宽“a”、槽深“b”与圆弧“r”的刀片。例如：16VNL 2.30*2.4*0.1K

●Available with different "a", "b" and "r". For example: 16VNL 2.30*2.4*0.1K



P系列三角形裝外切槽刀片 P Line Grooving Inserts(V - style) - External



适用于右外刀杆和左内刀杆
For right external and left internal holders

型号	尺寸 Size (mm)				
Order NO.	a ^{+0.02} ₀	b	d	d1	T
16VER0.33*0.8P	0.33	0.8			
16VER0.50*1.0P	0.50	1.0			
16VER0.75*2.0P	0.75	2.0			
16VER0.95*2.0P	0.95	2.0			
16VER1.00*2.0P	1.00	2.0			
16VER1.10*2.0P	1.10	2.0			
16VER1.20*2.0P	1.20	2.0			
16VER1.25*2.0P	1.25	2.0			
16VER1.30*2.0P	1.30	2.0			
16VER1.40*2.0P	1.40	2.0			
16VER1.45*2.0P	1.45	2.0	9.525	4.00	3.65
16VER1.45*2.5P	1.45	2.5			
16VER1.50*2.0P	1.50	2.0			
16VER1.50*2.5P	1.50	2.5			
16VER1.60*2.0P	1.60	2.0			
16VER1.70*2.0P	1.70	2.0			
16VER1.75*2.0P	1.75	2.0			
16VER1.75*2.5P	1.75	2.5			
16VER2.00*2.5P	2.00	2.5			
16VER2.25*2.5P	2.25	2.5			
16VER2.50*2.5P	2.50	2.5			
16VER3.00*2.5P	3.00	2.5			

切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

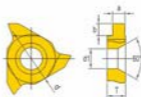
P系列三角形装外切槽刀片(续) P Line Grooving Inserts(V - style) - External(con't)

型号 Order NO.	尺寸 Size (mm)				
	a ^{+0.02} ₀	b	d	d1	T
22VER1.25*2.0P	1.25	2.0			
22VER1.25*2.0P	1.25	2.0			
22VER1.40*2.0P	1.40	2.0			
22VER1.45*2.0P	1.45	2.0			
22VER1.45*3.5P	1.45	3.5			
22VER1.50*3.5P	1.50	3.5			
22VER1.50*3.5P	1.50	3.5			
22VER1.70*3.5P	1.70	3.5			
22VER1.75*3.5P	1.75	3.5			
22VER1.85*3.5P	1.85	3.5	12.7	5.20	4.76
22VER1.95*3.5P	1.95	3.5			
22VER2.00*3.5P	2.00	3.5			
22VER2.00*3.5P	2.00	3.5			
22VER2.25*3.5P	2.25	3.5			
22VER2.30*3.5P	2.30	3.5			
22VER2.50*5.0P	2.50	5.0			
22VER2.50*4.0P	2.50	4.0			
22VER2.50*5.0P	2.50	5.0			
22VER2.65*4.0P	2.65	4.0			
22VER2.65*5.0P	2.65	5.0			

- 可根据用户需要定制槽宽'a'与槽深'b'与直径'Y'的刀片。例如: 16VER2.30*2.4P
- Available with different "a" and "b". For example: 16VER2.30*2.4P
- 所有刀片均可安装于标准螺纹刀片上。
- All inserts can be fixed on threading toolholders.



P系列三角形裝內切槽刀片 P Line Grooving Inserts(V - style) - Internal



适用于右内刀杆和左外刀杆
For right internal and left external holders

型号	尺寸 Size (mm)				
Order NO.	a ^{+0.02} ₀	b	d	d1	T
16VN.0.33*0.8P	0.33	0.8			
16VN.0.50*1.0P	0.50	1.0			
16VN.0.75*2.0P	0.75	2.0			
16VN.0.95*2.0P	0.95	2.0			
16VN.1.00*2.0P	1.00	2.0			
16VN.1.10*2.0P	1.10	2.0			
16VN.1.20*2.0P	1.20	2.0			
16VN.1.25*2.0P	1.25	2.0			
16VN.1.30*2.0P	1.30	2.0			
16VN.1.40*2.0P	1.40	2.0			
16VN.1.45*2.0P	1.45	2.0	9.325	4.00	3.65
16VN.1.45*2.5P	1.45	2.5			
16VN.1.50*2.0P	1.50	2.0			
16VN.1.50*2.5P	1.50	2.5			
16VN.1.60*2.0P	1.60	2.0			
16VN.1.70*2.0P	1.70	2.0			
16VN.1.75*2.0P	1.75	2.0			
16VN.1.75*2.5P	1.75	2.5			
16VN.2.00*2.5P	2.00	2.5			
16VN.2.25*2.5P	2.25	2.5			
16VN.2.50*2.5P	2.50	2.5			
16VN.3.00*2.5P	3.00	2.5			

切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

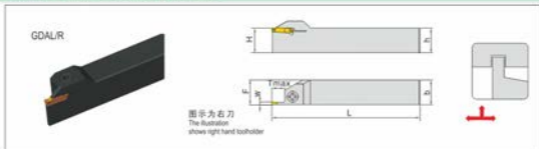
P系列三角形装内切槽刀片(续) P Line Grooving Inserts(V-style) - Internal(con't)

型号 Order NO.	尺寸 Size (mm)				
	a ^{+0.02} ₀	b	d	d1	T
22VN.1.25*2.0P	1.25	2.0			
22VN.1.25*2.0P	1.25	2.0			
22VN.1.40*2.0P	1.40	2.0			
22VN.1.45*2.0P	1.45	2.0			
22VN.1.45*3.5P	1.45	3.5			
22VN.1.50*3.5P	1.50	3.5			
22VN.1.50*3.5P	1.50	3.5			
22VN.1.70*3.5P	1.70	3.5			
22VN.1.75*3.5P	1.75	3.5			
22VN.1.85*3.5P	1.85	3.5			
22VN.1.95*3.5P	1.95	3.5	12.7	5.20	4.76
22VN.2.00*3.5P	2.00	3.5			
22VN.2.00*3.5P	2.00	3.5			
22VN.2.25*3.5P	2.25	3.5			
22VN.2.30*3.5P	2.30	3.5			
22VN.2.50*5.0P	2.50	5.0			
22VN.2.50*4.0P	2.50	4.0			
22VN.2.50*5.0P	2.50	5.0			
22VN.2.65*4.0P	2.65	4.0			
22VN.2.65*5.0P	2.65	5.0			

- 可根据用户需要定制槽宽“a”与槽深“b”与直径“d”的刀片。例如：16VN.2.30*2.4P
- Available with different "a" and "b". For example: 16VN.2.30*2.4P
- 所有刀片均可安装在标准螺纹刀杆上。
- All inserts can be fixed on threading toolholders.



外切槽刀 External Grooving Toolholders



订货号 Order NO.		尺寸 Size(mm)									  		
左刀 Left	右刀 Right	W	T _{max}	h	b	H	F	L	e	刀片 Insert	螺钉 Screw	扳手 Wrench	
GDAL1616Q00-08	GDAR1616Q00-08	8	20	16	16	16	16.3	100	125	MGMQ00-M	M5*16	54	
GDAL2020K00-08	GDAR2020K00-08			20	20	20	20.3						
GDAL2525M200-08	GDAR2525M200-08	22	25	25	25	25	25.3	150	M5*16		54		
GDAL1616H200-22	GDAR1616H200-22			16	16	16	16.3	100					
GDAL2020K200-22	GDAR2020K200-22	25	20	20	20	20	20.3	125	M6*20		55		
GDAL2525M200-22	GDAR2525M200-22			25	25	25	25.3	150					
GDAL1616H250-10	GDAR1616H250-10	10	20	16	16	16	16.3	100	M5*16		54		
GDAL2020K250-10	GDAR2020K250-10			20	20	20	20.3	125					
GDAL2525M250-10	GDAR2525M250-10	2.5	25	25	25	25	25.3	150	M6*20		55		
GDAL1616H250-22	GDAR1616H250-22			16	16	16	16.3	100					
GDAL2020K250-22	GDAR2020K250-22	22	20	20	20	20	20.3	125	M5*16	54			
GDAL2525M250-22	GDAR2525M250-22			25	25	25	25.3	150					
GDAL3225P250-22	GDAR3225P250-22	10	32	25	25	32	25.3	170	M6*20	55			
GDAL1616H300-10	GDAR1616H300-10			16	16	16	16.3	100					
GDAL2020K300-10	GDAR2020K300-10			20	20	20	20.3	125					
GDAL2525M300-10	GDAR2525M300-10	3	25	25	25	25	25.3	150	M5*16	54			
GDAL3225P300-10	GDAR3225P300-10			32	25	32	25.3	170					
GDAL1616H300-22	GDAR1616H300-22			16	16	16	16.3	100					
GDAL2020K300-22	GDAR2020K300-22	22	20	20	20	20	20.3	125	M5*16	54			
GDAL2525M300-22	GDAR2525M300-22			25	25	25	25.3	150					
GDAL3225P300-22	GDAR3225P300-22			32	25	32	25.3	170					
GDAL3225P300-22	GDAR3225P300-22	4	32	32	32	32	32.3	170	M8*30	56			
GDAL1616H400-13	GDAR1616H400-13			16	16	16	16.6	100					
GDAL2020K400-13	GDAR2020K400-13			20	20	20	20.6	125					
GDAL2525M400-13	GDAR2525M400-13	13	25	25	25	25	25.6	150	M5*16	54			
GDAL3225P400-13	GDAR3225P400-13			32	25	32	25.6	170					
GDAL3225P400-13	GDAR3225P400-13			32	32	32	32.6	170					
GDAL4040R400-13	GDAR4040R400-13	25	40	40	40	40	40.6	200	M8*30	56			
GDAL1616H400-25	GDAR1616H400-25			16	16	16	16.6	100					
GDAL2020K400-25	GDAR2020K400-25	4	20	20	20	20	20.6	125	M5*16	54			

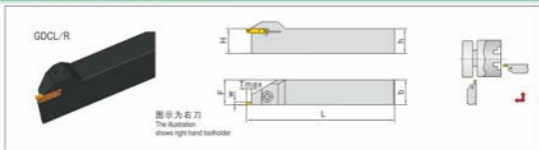
切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

外切槽刀 (续) External Grooving Toolholders (con't)

订货号 Order NO.		尺寸 Size(mm)												
左刀 Left	右刀 Right	W	Tmax	h	b	H	F	L	e	刀片 Insert	螺钉 Screw	扳手 Wrench		
GDAL2525M400-25	GDAR2525M400-25	25	25	25	25	25.6	150			MGM400-M	M6*20	55		
GDAL3225P400-25	GDAR3225P400-25	25	32	25	32	25.6	170							
GDAL3225P400-25	GDAR3225P400-25	25	32	32	32	32.6	170				M8*30	56		
GDAL4040R400-25	GDAR4040R400-25	25	40	40	40	40.6	200							
GDAL2020K500-13	GDAR2020K500-13	13	20	20	20	20.6	125			MGM500-M	M5*16	54		
GDAL2525M500-13	GDAR2525M500-13	13	25	25	25	25.6	150							
GDAL3225P500-13	GDAR3225P500-13	13	32	25	32	25.6	170				M6*20	55		
GDAL3225P500-13	GDAR3225P500-13	13	32	32	32	32.6	170							
GDAL4040R500-13	GDAR4040R500-13	13	40	40	40	40.6	200			M8*30	56			
GDAL2020K500-25	GDAR2020K500-25	25	20	20	20	20.6	125							
GDAL2525M500-25	GDAR2525M500-25	25	25	25	25	25.6	150					M5*16	54	
GDAL3225P500-25	GDAR3225P500-25	25	32	25	32	25.6	170							
GDAL3225P500-25	GDAR3225P500-25	25	32	32	32	32.6	170			M6*20	55			
GDAL4040R500-25	GDAR4040R500-25	25	40	40	40	40.6	200							
GDAL2525M600-16	GDAR2525M600-16	16	25	25	25	25.6	150					M8*30	56	
GDAL3225P600-16	GDAR3225P600-16	16	32	25	32	25.6	170							
GDAL3225P600-16	GDAR3225P600-16	16	32	32	32	32.6	170			MGM600-M	M8*30	56		
GDAL4040R600-16	GDAR4040R600-16	16	40	40	40	40.6	200							
GDAL2525M600-25	GDAR2525M600-25	25	25	25	25	25.6	150						M6*20	55
GDAL3225P600-25	GDAR3225P600-25	25	32	25	32	25.6	170							
GDAL3225P600-25	GDAR3225P600-25	25	32	32	32	32.6	170			M8*30	56			
GDAL4040R600-25	GDAR4040R600-25	25	40	40	40	40.6	200							



浅切槽刀 Shallow Grooving Toolholders



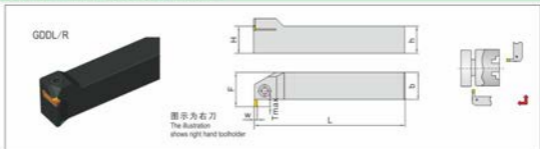
订货号 Order NO.		尺寸 Size(mm)										
左刀 Left	右刀 Right	W	Tmax	h	b	H	F	L	e	刀片 Insert	螺钉 Screw	扳手 Wrench
GDCL1616H300-04	GDCR1616H300-04	22.5,3	4	16	16	16	16.3	100	30	MGMN200-M MGMN250-M MGMN300-M	M5×16	54
GDCL2020K300-04	GDCR2020K300-04			20	20	20	20.3	125	30			
GDCL2525M300-04	GDCR2525M300-04			25	25	25	25.3	150	30			
GDCL3225P300-04	GDCR3225P300-04			32	25	32	25.3	170	30			
GDCL2525M600-06	GDCR2525M600-06	4.5,6	6	25	25	25	25.6	150	30	MGMN400-M MGMN500-M MGMN600-M	M6×20	55
GDCL3225P600-06	GDCR3225P600-06			32	25	32	25.6	170	30			
GDCL3232P600-06	GDCR3232P600-06			32	32	32	32.6	170	30			
GDCL4040R600-06	GDCR4040R600-06			40	40	40	40.6	200	30			

Order NO. of toolholders and inserts for shallow face grooving	首次切削直径 (mm) Diameter of the first pass		最大切削深度 (mm) Max cutting depth	首次切削直径 Diameter of the first pass
	最小 Min	最大 Max		
GDC*****300-04	MGMN200-M	65	=	4
	MGMN250-M	65	=	
	MGMN300-M	60	=	
GDC*****600-06	MGMN400-M	40	=	6
	MGMN500-M	40	=	
	MGMN600-M	40	=	



切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

浅切槽刀 Shallow Grooving Toolholders

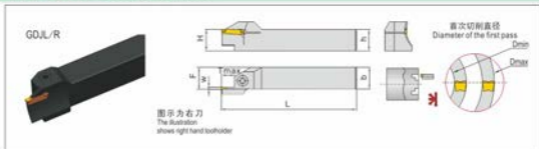


订货号 Order NO.		尺寸 Size(mm)										
左刀 Left	右刀 Right	W	Tmax	h	b	H	F	L	e	刀片 Insert	螺钉 Screw	扳手 Wrench
GDDL1616H300-04	GDDR1616H300-04	2,2,5,3	4	16	16	16	21	100	30	MGMR200-M MGMR250-M MGMR300-M	M5*16	54
GDDL2020K300-04	GDDR2020K300-04			20	20	20	21	125	30			
GDDL2525M300-04	GDDR2525M300-04			25	25	25	26	150	30			
GDDL3225P300-04	GDDR3225P300-04	4,5,5	6	32	25	32	26	170	30	MGMR400-M MGMR500-M MGMR600-M	M6*20	55
GDDL2525M600-06	GDDR2525M600-06			25	25	25	32	150	30			
GDDL3225P600-06	GDDR3225P600-06			32	25	32	26	170	30			
GDDL3232P600-06	GDDR3232P600-06			32	32	32	33	170	30			
GDDL4040R600-06	GDDR4040R600-06			40	40	40	41	200	30		M8*30	56

端面切槽用浅切槽刀刀具型号		首次切削直径 (mm) Diameter of the first pass		最大切削深度 (mm)		首次切削直径	
Order NO. of toolholders and inserts for shallow face grooving		最小 Min	最大 Max	Max cutting depth		Diameter of the first pass	
GDD*****300-04	MGMR200-M	65	=	4		65	65
	MGMR250-M	65	=				
	MGMR300-M	60	=				
GDD*****600-06	MGMR400-M	40	=	6		40	40
	MGMR500-M	40	=				
	MGMR600-M	40	=				






端面切槽刀 Face Grooving Toolholders



订单号 Order NO.		尺寸 Size(mm)											
左刀 Left	右刀 Right	W	Tmax	D	h	b	H	F	L	刀片 Insert	螺钉 Screw	扳手 Wrench	
GDJL2020K300054-19	GDJR2020K300054-19		19	54-75						DGM30CTF	M5*16	54	
GDJL2020K300067-22	GDJR2020K300067-22			67-100	20	20	20	20.3	125				
GDJL2020K300090-22	GDJR2020K300090-22		22	90-160									
GDJL2020K300130-22	GDJR2020K300130-22			130-300									
GDJL2525M300034-12	GDJR2525M300034-12		12	34-44									
GDJL2525M300038-12	GDJR2525M300038-12			38-48									
GDJL2525M300042-19	GDJR2525M300042-19		19	42-60									
GDJL2525M300054-19	GDJR2525M300054-19			54-75	25	25	25	25.6	150				
GDJL2525M300067-22	GDJR2525M300067-22	3		67-100									
GDJL2525M300090-22	GDJR2525M300090-22		22	90-160									
GDJL2525M300130-22	GDJR2525M300130-22			130-300									
GDJL3232P300034-12	GDJR3232P300034-12		12	34-44									
GDJL3232P300038-12	GDJR3232P300038-12			38-48									
GDJL3232P300042-19	GDJR3232P300042-19		19	42-60									
GDJL3232P300054-19	GDJR3232P300054-19			54-75	32	32	32	32.3	170				
GDJL3232P300067-22	GDJR3232P300067-22			67-100									
GDJL3232P300090-22	GDJR3232P300090-22		22	90-160									
GDJL3232P300130-22	GDJR3232P300130-22			130-300									
GDJL2020K400040-20	GDJR2020K400040-20		20	40-60									
GDJL2020K400052-20	GDJR2020K400052-20			52-72									
GDJL2020K400064-25	GDJR2020K400064-25			64-100									
GDJL2020K400092-25	GDJR2020K400092-25			92-140	20	20	20	20.6	125				
GDJL2020K400132-25	GDJR2020K400132-25		25	132-230									
GDJL2020K400230-25	GDJR2020K400230-25			220-500									
GDJL2020K400300-25	GDJR2020K400300-25	4		300									
GDJL2525M400040-20	GDJR2525M400040-20		20	40-60									
GDJL2525M400052-20	GDJR2525M400052-20			52-72									
GDJL2525M400064-25	GDJR2525M400064-25			64-100	25	25	25	25.6	150				
GDJL2525M400092-25	GDJR2525M400092-25		25	92-140									
GDJL2525M400132-25	GDJR2525M400132-25			132-230									

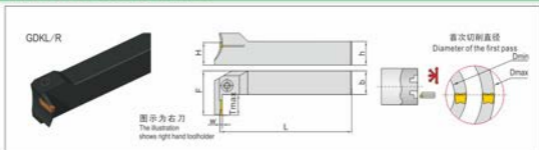
切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

端面切槽刀 (续) Face Grooving Toolholders (con't)

订货号 Order NO.		尺寸 Size(mm)										
左刀 Left	右刀 Right	W	Tmax	D	h	b	H	F	L	刀片 Insert	螺钉 Screw	扳手 Wrench
GD.R.2525M400220-25	GD.R.2525M400220-25	25	220-500	25	25	25	25.6	150				
GD.R.2525M400300-25	GD.R.2525M400300-25	25	300-	25	25	25	25.6	150				
GD.R.3232P400040-20	GD.R.3232P400040-20	20	40-60	32	32	32	32.6	170				
GD.R.3232P400052-20	GD.R.3232P400052-20	20	52-72	32	32	32	32.6	170				
GD.R.3232P400064-25	GD.R.3232P400064-25	4	25	64-100	32	32	32	32.6	170	DGM40CT		
GD.R.3232P400092-25	GD.R.3232P400092-25	25	92-140	32	32	32	32.6	170				
GD.R.3232P400132-25	GD.R.3232P400132-25	25	132-230	32	32	32	32.6	170				
GD.R.3232P400220-25	GD.R.3232P400220-25	25	220-500	32	32	32	25.6	170			M6*20	55
GD.R.3232P400300-25	GD.R.3232P400300-25	25	300-	32	32	32	25.6	170				
GD.R.2525M500040-20	GD.R.2525M500040-20	20	40-70	25	25	25	25.6	150				
GD.R.2525M500060-25	GD.R.2525M500060-25	25	60-95	25	25	25	25.6	150				
GD.R.2525M500085-25	GD.R.2525M500085-25	25	85-130	25	25	25	25.6	150				
GD.R.2525M500120-25	GD.R.2525M500120-25	25	120-180	25	25	25	25.6	150				
GD.R.2525M500175-25	GD.R.2525M500175-25	25	175-500	25	25	25	25.6	150				
GD.R.2525M500180-25	GD.R.2525M500180-25	25	180-	25	25	25	25.6	150				
GD.R.3232P500040-20	GD.R.3232P500040-20	20	40-70	32	32	32	32.6	170				
GD.R.3232P500060-25	GD.R.3232P500060-25	25	60-95	32	32	32	32.6	170				
GD.R.3232P500085-25	GD.R.3232P500085-25	25	85-130	32	32	32	32.6	170				
GD.R.3232P500120-25	GD.R.3232P500120-25	5	25	120-180	32	32	32	32.6	170	DGM50CT		
GD.R.3232P500175-25	GD.R.3232P500175-25	25	175-500	32	32	32	32.6	170				
GD.R.3232P500180-25	GD.R.3232P500180-25	25	180-	32	32	32	32.6	170			M8*30	56
GD.R.4040R500040-20	GD.R.4040R500040-20	20	40-70	40	40	40	40.6	200				
GD.R.4040R500060-25	GD.R.4040R500060-25	25	60-95	40	40	40	40.6	200				
GD.R.4040R500085-25	GD.R.4040R500085-25	25	85-130	40	40	40	40.6	200				
GD.R.4040R500120-25	GD.R.4040R500120-25	25	120-180	40	40	40	40.6	200				
GD.R.4040R500175-25	GD.R.4040R500175-25	25	175-500	40	40	40	40.6	200				
GD.R.4040R500180-25	GD.R.4040R500180-25	25	180-	40	40	40	40.6	200				
GD.R.2525M600040-20	GD.R.2525M600040-20	20	40-70	25	25	25	25.6	150				
GD.R.2525M600058-25	GD.R.2525M600058-25	25	58-100	25	25	25	25.6	150				
GD.R.2525M600088-25	GD.R.2525M600088-25	25	88-180	25	25	25	25.6	150				
GD.R.2525M600168-25	GD.R.2525M600168-25	25	168-400	25	25	25	25.6	150				
GD.R.2525M600220-25	GD.R.2525M600220-25	25	220-	25	25	25	25.6	150			M6*20	55
GD.R.3232P600040-20	GD.R.3232P600040-20	20	40-70	32	32	32	32.6	170				
GD.R.3232P600058-25	GD.R.3232P600058-25	25	58-100	32	32	32	32.6	170				
GD.R.3232P600088-25	GD.R.3232P600088-25	6	25	88-180	32	32	32	32.6	170	DGM60CT		
GD.R.3232P600168-25	GD.R.3232P600168-25	25	168-400	32	32	32	32.6	170				
GD.R.3232P600220-25	GD.R.3232P600220-25	25	220-	32	32	32	32.6	170				
GD.R.4040R600040-20	GD.R.4040R600040-20	20	40-70	40	40	40	40.6	200				
GD.R.4040R600058-25	GD.R.4040R600058-25	25	58-100	40	40	40	40.6	200				
GD.R.4040R600088-25	GD.R.4040R600088-25	25	88-180	40	40	40	40.6	200			M8*30	56
GD.R.4040R600168-25	GD.R.4040R600168-25	25	168-400	40	40	40	40.6	200				
GD.R.4040R600220-25	GD.R.4040R600220-25	25	220-	40	40	40	40.6	200				



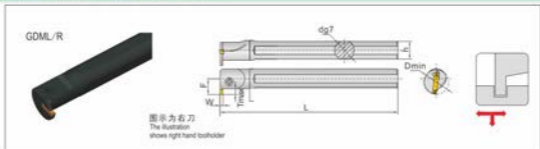
端面切槽刀 Face Grooving Toolholders



订货号 Order NO.		尺寸 Size(mm)										
左刀 Left	右刀 Right	W	Tmax	D	h	b	H	F	L	刀片 Insert	螺钉 Screw	扳手 Wrench
GDKL2525M400064-20	GDKR2525M400064-20	4		64-100	25	25	25	27	150	DGM40CTF	M6×20	55
GDKL2525M400092-20	GDKR2525M400092-20			92-140	25	25	25	27	150			
GDKL2525M400132-20	GDKR2525M400132-20			132-230	25	25	25	27	150			
GDKL2525M600058-20	GDKR2525M600058-20	6		58-100	25	25	25	27	151	DGM60CTF	M6×20	55
GDKL2525M600088-20	GDKR2525M600088-20			88-180	25	25	25	27	152			
GDKL2525M600168-20	GDKR2525M600168-20			168-400	25	25	25	27	153			
GDKL3232P400064-20	GDKR3232P400064-20	4	20	64-100	32	32	32	34	170	DGM40CTF	M8×30	56
GDKL3232P400092-20	GDKR3232P400092-20			92-140	32	32	32	34	170			
GDKL3232P400132-20	GDKR3232P400132-20			132-230	32	32	32	34	170			
GDKL3232P600058-20	GDKR3232P600058-20	6		58-100	32	32	32	34	170	DGM60CTF	M8×30	56
GDKL3232P600088-20	GDKR3232P600088-20			88-180	32	32	32	34	170			
GDKL3232P600168-20	GDKR3232P600168-20			168-400	32	32	32	34	170			
GDKL4040R400064-20	GDKR4040R400064-20	4		64-100	40	40	40	42	200	DGM40CTF	M8×30	56
GDKL4040R400092-20	GDKR4040R400092-20			92-140	40	40	40	42	200			
GDKL4040R400132-20	GDKR4040R400132-20			132-230	40	40	40	42	200			
GDKL4040R600058-20	GDKR4040R600058-20	6		58-100	40	40	40	42	200	DGM60CTF	M8×30	56
GDKL4040R600088-20	GDKR4040R600088-20			88-180	40	40	40	42	200			
GDKL4040R600168-20	GDKR4040R600168-20			168-400	40	40	40	42	200			

切槽、切斷刀具 GROOVING & CUTTING OFF TOOLS

内切槽刀 Internal Grooving Toolholders



订货号 Order NO.		尺寸 Size(mm)									
左刀 Left	右刀 Right	W	Tmax	d	F	L	h	Dmin	刀片 Insert	螺钉 Screw	扳手 Wrench
GDM0020R200-05	GDMR0020R200-05	2	5	20	15	180	18	25	MGMR200-M	M4×12	53
GDM0025R200-07	GDMR0025R200-07		7	25	19.5	200	23	32		M5×16	54
GDM0032U200-09	GDMR0032U200-09		9	32	25	250	30	40		M6×20	55
GDM0020Q300-06	GDMR0020Q300-06	3	6	20	16	180	18	25	MGMR300-M	M4×12	53
GDM0025R300-07	GDMR0025R300-07		7	25	19.5	200	23	32		M5×16	54
GDM0032S300-09	GDMR0032S300-09		9	32	25	250	30	40		M6×20	55
GDM0040T300-11	GDMR0040T300-11	4	11	40	31	300	37	50	MGMR400-M	M8×30	56
GDM0025R400-07	GDMR0025R400-07		7	25	19.5	200	23	32		M5×16	54
GDM0032S400-10	GDMR0032S400-10		10	32	26	250	30	40		M6×20	55
GDM0040T400-11	GDMR0040T400-11	5	11	40	31	300	37	50	MGMR500-M	M8×30	56
GDM0050U400-13	GDMR0050U400-13		13	50	38	350	46	60		M6×20	55
GDM0025R500-08	GDMR0025R500-08		8	25	20.5	200	23	32		M5×16	54
GDM0032S500-11	GDMR0032S500-11	6	11	32	27	250	30	40	MGMR600-M	M6×20	55
GDM0040T500-11	GDMR0040T500-11		11	40	31	300	37	50		M8×30	56
GDM0050U500-13	GDMR0050U500-13		13	50	38	350	46	60		M6×20	55
GDM0032S600-11	GDMR0032S600-11	6	11	32	27	250	30	40	MGMR600-M	M6×20	55
GDM0040T600-11	GDMR0040T600-11		11	40	31	300	37	50		M8×30	56
GDM0050U600-13	GDMR0050U600-13		13	50	38	350	46	60		M6×20	55



立装外切槽刀 (适用于P系列立装切槽刀片)

External Grooving Toolholders (V-Style) (For P Line Grooving Inserts)

SVER/L (V-style)

图示为右刀
The illustration
shows right hand toolholder

订货号 Order NO.		尺寸 Size(mm)										
右刀 Right	左刀 Left	A	B	H	F	L	刀片 Insert 右 Right 左 Left	螺钉 Screw	压板 Clamp	双头螺钉 Screw	扳手 Wrench	扳手 Torx Key
SCVER1616M16	SCVEL1616M16	16	16	16	16	100						
SCVER2020M16	SCVEL2020M16	20	20	20	20	125						
SCVER2525M16	SCVEL2525M16	25	25	25	25	150	16VER_P 16VEL_P	M3.5x8	CL-20	XNS-48	1/8	T15
SCVER3225P16	SCVEL3225P16	32	32	32	32	170						
SCVER3232P16	SCVEL3232P16	32	32	32	32	170						

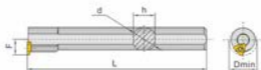
注意: 所有刀杆适用于立装外螺纹刀片

Note: All grooving toolholders can be for V-style threading turning inserts

立装内切槽刀 (适用于P系列立装切槽刀片)

Internal Grooving Inserts (V-Style) (For P Line Grooving Inserts)

SVNR/L (V-style)

图示为右刀
The illustration
shows right hand toolholder

订货号 Order NO.		尺寸 Size(mm)									
左刀 Left	右刀 Right	d _i	d	F	L _i	L	h	D _{min}	刀片 Insert 右 Right 左 Left	螺钉 Screw	扳手 Torx Key
SVNR0016M11	SVNL0016M11	-	16	13	-	150	15	20	11VNR_P 11VNL_P	M2.5x6	T07
SVNR0020Q16	SVNL0020Q16	-	20	17	-	180	18	25			
SVNR0025R16	SVNL0025R16	-	25	22	-	200	23	32	16VNR_P 16VNL_P	M3.5x8	T15
SVNR0032S16	SVNL0032S16	-	32	27	-	250	30	40			
SVNR0040T16	SVNL0040T16	-	40	35	-	300	37	50			

注意: 所有刀杆适用于立装内螺纹刀片

Note: All grooving toolholders can be for V-style threading turning inserts

切槽、切断刀具 GROOVING & CUTTING OFF TOOLS

平装外切槽刀 Internal Grooving Tools (Standard Style)



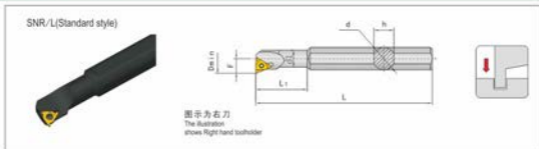
订货号 Order NO.		尺寸 Size(mm)					刀片 Insert		刀垫 Anvil		刀垫螺钉 Anvil screw	螺钉 Screw	扳手 Wrench	扳手 Torx Key
右刀 Right	左刀 Left	H	A	B	L	F	右 Right	左 Left	右 Right	左 Left				
SER0808H11	SEL0808H11	8	8	8	100	11								
SER1010H11	SEL1010H11	10	10	10	100	11	11ER..	11EL..	-	-	-	M2.5x6	-	T07
SER1212H11	SEL1212H11	12	12	12	100	12								
SER1616H16	SEL1616H16	16	16	16	100	20								
SER2020K16	SEL2020K16	20	20	20	125	25								
SER2525M16	SEL2525M16	25	25	25	150	32	16ER..	16EL..	Y16E	Y16N	M3x5	M3.5x8	S2.5	T15
SER3225P16	SEL3225P16	32	32	32	170	32								
SER3232P16	SEL3232P16	32	32	32	170	40								

注意：所有刀杆适用于平装外切槽刀片

Note: All grooving toolholders can be for standard threading turning inserts



平装内切槽刀 Internal Grooving Tools (Standard Style)



订货号 Order NO.		尺寸 Size(mm)											
左刀 Left	右刀 Right	d	d _F	L ₁	L	h	D _{min}	刀片 Insert 右 Right 左 Left	刀垫 Anvil 右 Right 左 Left	刀垫螺钉 Anvil screw	螺钉 Screw	扳手 Wrench	扳手 Torx Key
SNR1016M11	SNL1016M11	10	16	35	25	150	15	11NR, 11NL			M2.5×6		T07
SNR1316M11	SNL1316M11	13	16	35	32	150	15						
SNR1620M16	SNL1620M16	16	20	35	40	180	18						
SNR0020Q16	SNL0020Q16	-	20	35	-	180	18						
SNR0025R16	SNL0025R16	-	25	35	-	200	23	16NR, 16NL	Y16N Y16E	M3×5	M3.5×12	S2.5	T15
SNR0032S16	SNL0032S16	-	32	35	-	250	30						
SNR0040T16	SNL0040T16	-	40	35	-	300	37						

注意：所有刀杆适用于安装内槽状刀片

Note: All grooving toolholders can be for standard threading turning inserts



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